







Balustrade and Gate Kit Installation Instructions

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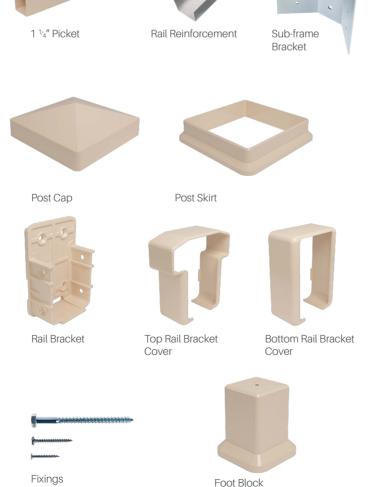


Within this guide, we will provide step-by-step instructions on how to install our balustrade and gate kit systems.

Routing comes as Square:

Our kits are available in White and Almond: Contents: 1828mm (6ft) Balustrade Kit 1 x 1828mm White/Almond Top Rail 1 x 1828mm White/Almond Bottom Rail 2 x Top Rail Brackets 2 x Bottom Rail Brackets 2 x 1828mm Steel J Channel Rail Reinforcing 1 x Bottom Rail Foot Block 14 x 945mm x 38mm White/Almond Pickets 16 x 30mm Countersunk Wood Screws 13 x 4.8mm x 19mm Reinforcement Screws 1220mm (4ft) Balustrade Kit 1 x 1220mm White/Almond Top Rail 1 x 1220mm White/Almond Bottom Rail 2 x Top Rail Brackets 2 x Bottom Rail Brackets 2 x 1220mm Steel J Channel Rail Reinforcing 1 x Bottom Rail Foot Block. 9 x 945mm x 38mm White/Almond Pickets 16 x 30mm Countersunk Wood Screws 13 x 4.8 x 19mm Reinforcement Screws Single Post Kit 1 x 1828mm White/Almond 102mm x 102mm Post Sleeve 1 x Post Cap White/Almond 1 x Post Skirt White/Almond **Double Post Kit** 2 x 1828mm White/Almond 102mm x 102mm Post Sleeves 2 x Post Caps White/Almond 2 x Post Skirts White/Almond Post to Subframe Fixing Kit 4 x Sub Frame Brackets Stainless Steel 2 x Coach Bolts 100mm per Bracket 6 x 40mm Pan Head Wood Screws per Bracket Gate Kit









1 x Gate 960mm x 950mm 2 x Hinges with Screws 1 x Latch & Lock with Screws

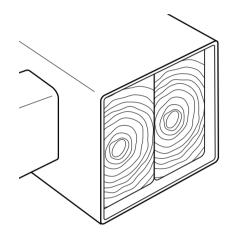


POST KIT

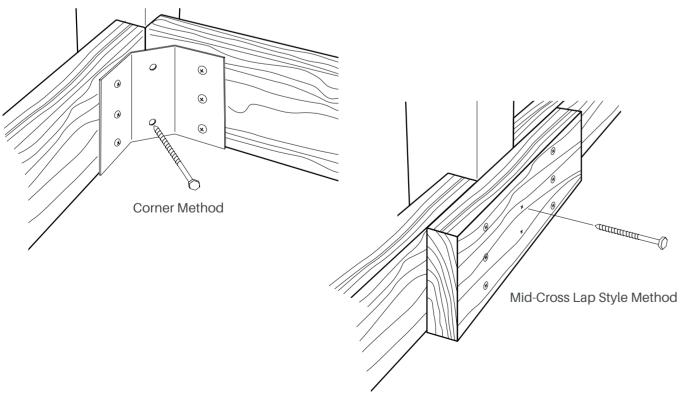
Single Post Kits - 3 items: 1 x 1828mm (6') Post, 1 x Post Cap, 1 x Post Skirt. **Double Post Kits - 6 items:** 2 x 1828mm (6') Posts, 2 x Post Caps, 2 x Post Skirts.







- 1. Post requires reinforcing with timber at nominal 95mm x 95mm alternatively 2 off 95 x 47mm timbers screwed together at max 400mm centres can be used. Timber should be class C16 or C24. It is also recommended that timber is glued on mating faces.
- 2. Post and timber should be supported on a level solid base such as concrete pad.
- 3. Posts should be secured to deck sub-frames using one of the following
 - Corners using a Sub-Frame Bracket
 - Mid Cross Lap Style: let into the sub-frame and supported with a backing timber on the inner side.
- 4. Post caps should be secured with low modulus neutral cure silicone.
- 5. Post skirts are used to mask the cut/expansion gap of the deck planks. Where required, skirts should be trimmed to fit and secured with low modulus neutral cure silicone.





Top Rail, Bottom Rail, 2 x Top Brackets, 2 x Bottom Brackets, 2 x J Channel Reinforcements, Foot Block, Pickets 945mm (9/14), 16 x Bracket Fixing Screws, 13 x Reinforcement Fixing Screws (one for foot block).

1. Top and bottom rails should be cut to length -Distance between posts minus 15mm, allows for the thickness of two brackets and an expansion gap at each rail end. Gaps between last picket and post should not exceed 100mm. Please see matrix for bar lengths, and distance between Posts that give equal gaps.

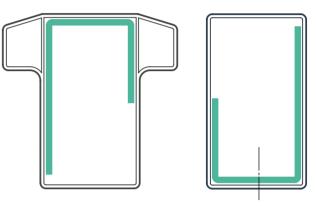
Number	Nominal bar length 1828mm - Square 92mm Gap			
of Pickets	Distance Between Posts	Cut Bar Length mm	Bar End to Hole Edge	
14	1832	1817		
13	1707	1692		
12	1583	1568		
11	1459	1444		
10	1335	1320		
9	1210	1195		
8	1086	1071	045	
7	962	947	84.5	
6	838	823		
5	713	698		
4	589	574		
3	465	450		
2	341	326		
1	216	201		

Number	Nominal bar length 1219mm - Square 93mm Gap			
of Pickets	Distance Between Posts	Cut Bar Length mm	Bar End to Hole Edge	
9	1220	1205		
8	1095	1080		
7	970	955		
6	845	830		
5	719	704	85.5	
4	594	579		
3	469	454		
2	344	329		
1	218	203		

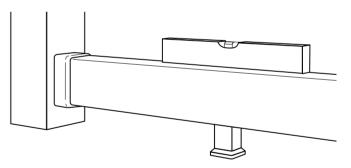
Note: Cuts should be made at both ends to keep the rail routing symmetrical.

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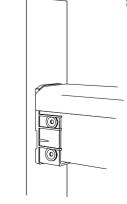
2. J Reinforcement is cut to the same length as the PVC Rail and inserted in the following orientation. Drill 2 x 10mm diameter holes in the base of the bottom rail through the reinforcement to allow for drainage.



3. A foot block is secured to the underside of the bottom rail/reinforcement at the mid-point using a 4.8mm (no10) x 19mm Self Tapping Screw. The reinforcement should be piloted with a 3.5mm drill.



4. The height of the bottom rail bracket from the deck surface is obtained by placing the rail/foot block assembly into position with a bracket body on one end. When the bottom rail is level mark the position of the bracket onto the Post. Brackets are secured using 4 off 30mm stainless steel countersunk wood screws.



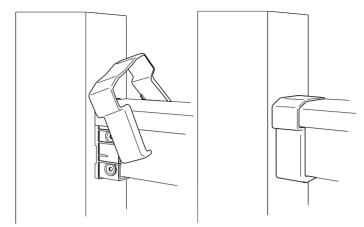
5. Assemble the top and bottom rails together with their pickets and drop the assembly into the bottom rail bracket bodies. Place a bracket body at each end of the top rail marking its position on the Post. It should be possible to lean the rail and picket assembly aside to fit the bracket bodies. Secure using 4 off 30mm stainless steel countersunk wood screws.



6. Ensure that the rails/reinforcement are centrally positioned before securing the rail assembly to the brackets via the side holes in the bracket body with 3 off 4.8mm (no10) x 19mm Self Tapping Screws. The reinforcement should be piloted with a 3.5mm drill.

Note: Only 3 of the 4 bracket holes align with the J-reinforcement.

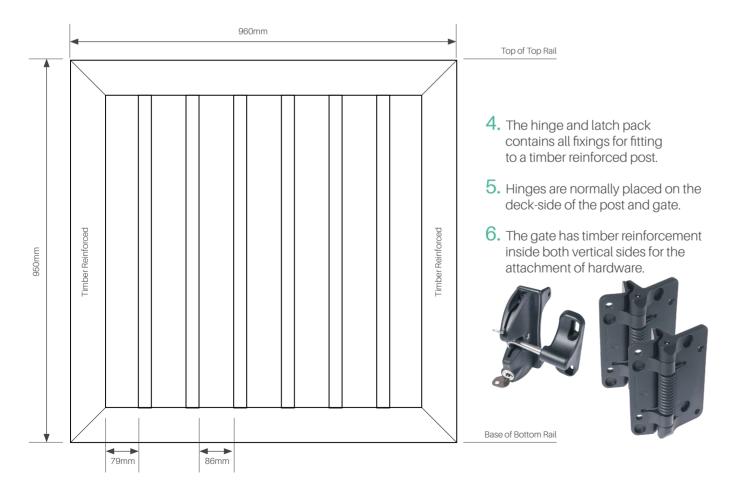
7. Brackets are finished be clipping on the bracket covers. (care should be taken not to over stress the covers.



GATE KIT

960mm x 950mm Gate, Hinge Pack, Latch & Lock.

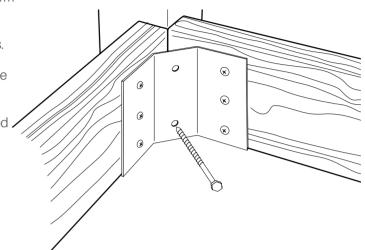
- 1. The gate is designed to align with the balustrade when using supplied Pickets in the Balustrade Kits. The top of the gate should be fitted in line with the top of the balustrade rail.
- 2. For a 960mm wide gate the distance between posts should be 1000mm to allow for gate hardware.
- 3. The Bottom of the gate can be identified by 2 x drainage holes.

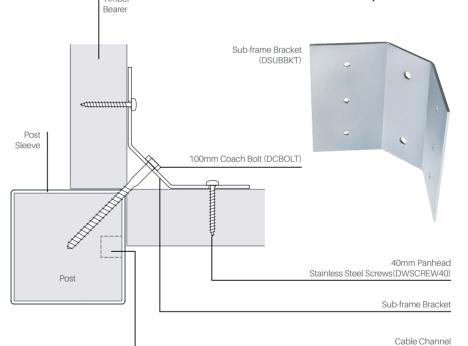


SUB FRAME POST CONNECTING KIT

4 x Brackets, 2 x 100mm Coach Bolts per Bracket, 6 x 40mm Pan Head Screws per Bracket

- 1. Align the inside edges of the timber sub frame to form a 90 degree corner.
- 2. Fix bracket to sub frame using 6 x Pan Head screws.
- 3. Place post into position and mark bracket fixing hole positions.
- 4. Drill clearance holes in corner of PVC post at marked 2 positions.
- 5. Fix post with 2 x coach bolts pilot drill holes.





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13 Abenbury Way, Wrexham LL13 9UZ

01978 667840 enquiries@ecodek.co.uk ecodek.co.uk