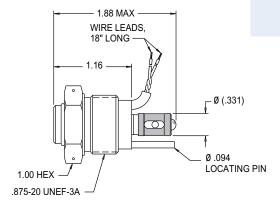


## PRODUCT DATA SHEET

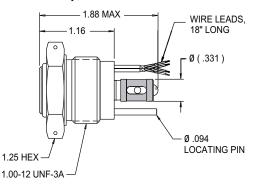
# MINIATURE 2-WAY HIGH FLOW SOLENOID VALVE

A natural evolution of our field proven piloting solenoid valves, these miniature high flow valves set a new standard in reducing space, weight, and power consumption. Valve elements are based on the low leakage, high reliability designs used in Lee check and shuttle valves. Our MultiSeal\* radically simplifies port layout, offers significant space savings, reduced machining costs and higher reliability than traditional sealing methods.

- \* Patented
  - 2-Way, Single Coil Solenoid Valve

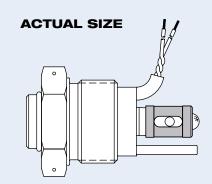


2-Way, Dual Coil Solenoid Valve



- 2 Position, 2-way, 3000 psi
- Up to 6.0 GPM of flow at 3000 psid (200 Lohms)
- Single coil or Dual coil
- 18 32 Vdc, 9.8 watts maximum
- -65° to +275° F temperature range
- Integral safety screen, .004 inch hole size
- Captive retainer nut (no special tools required)
- 0.25 lbs. maximum weight





SINGLE COIL VALVES			
PART NUMBER	TYPE	TEST FLUID **	
SDBB3321003A	Normally Closed	Skydrol	
SDBB3321013A	Normally Closed	MIL-H-5606, MIL-H-83282	
SDBB3321002A	Normally Open	Skydrol	
SDBB3321012A	Normally Open	MIL-H-5606, MIL-H-83282	

DUAL COIL VALVES		
PART NUMBER	TYPE	TEST FLUID **
SDBB3322003A	Normally Closed	Skydrol
SDBB3322013A	Normally Closed	MIL-H-5606, MIL-H-83282
SDBB3322002A	Normally Open	Skydrol
SDBB3322012A	Normally Open	MIL-H-5606, MIL-H-83282

<sup>\*\*</sup> Special valves can also be supplied for other fluids such as fuel and water based control fluids.

Tel: 860-399-6281

Fax, Order Entry: 860-399-7058

Fax, Technical Information: 860-399-7037

Web: www.TheLeeCo.com

## MINIATURE 2-WAY HIGH FLOW SOLENOID VALVE

#### **SPECIFICATIONS**

Type: 2 position, 2-way Leakage: 2 cc/min maximum internal at 3000 psid

Voltage:

zero external

18 Vdc to 32 Vdc

Pressure: 3000 psid operating

4500 psi proof

7500 psi burst

Temperature: -65° F to +275° F

6.0 GPM minimum of Flow:

MIL-H-83282 at 3000 psid

(200 Lohms)

Current Drain: Single Coil – 0.28 Amps at 28 Vdc and 70° F (7.8 watts)

Dual Coil - 0.35 Amps per coil at 28 Vdc and 70° F (9.8 watts)

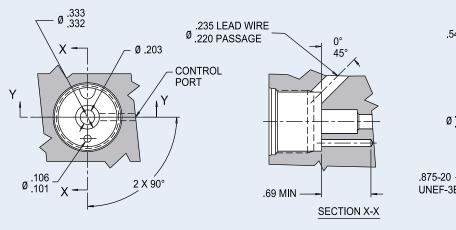
Weight: 0.25 lbs. maximum

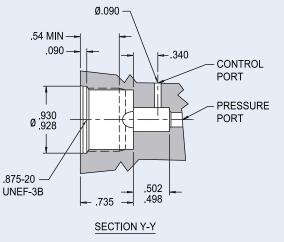
Materials: Magnetic path - Nickel plated Silicon Iron

> Flow path - Stainless steels MultiSeal - Polyamide-imide

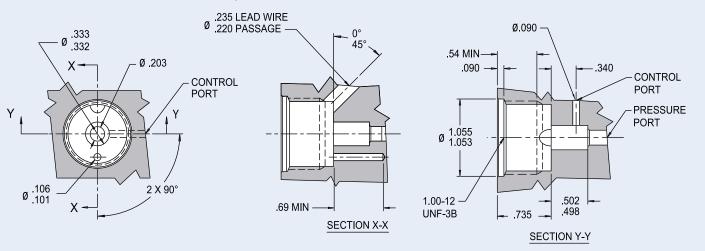
Threaded retainer - Anodized aluminum

### **INSTALLATION HOLE - 2-WAY, SINGLE COIL SOLENOID VALVE**





#### **INSTALLATION HOLE - 2-WAY, DUAL COIL SOLENOID VALVE**



THE LEE COMPANY, 2 PETTIPAUG RD., P.O. BOX 424, WESTBROOK, CT 06498-0424

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