

Inline flow - captor



Type 4311.30M

Installation and Adjustment Instructions

Please read carefully: No liability can be accepted for damage caused by improper use of the captor.

1.0 Items delivered

- 1.1 flow-captor 4311.30M / *
* Pipe diameter as customer specification
- 1.2 Screwdriver for adjustment

2.0 Installation Instructions

- 2.1 Depending on the pipe system a variety of connectors can be used e.g. with screw fittings (e.g. Ermeto) or with hose clamps etc.
NOTE: The inline pipe element must not be subjected to any kind of force, twisting etc., or to high temperatures e.g. in welding processes.
Torsion: $\leq 10 \text{ Nm}$ up to $\leq 40 \text{ }^\circ\text{C}$

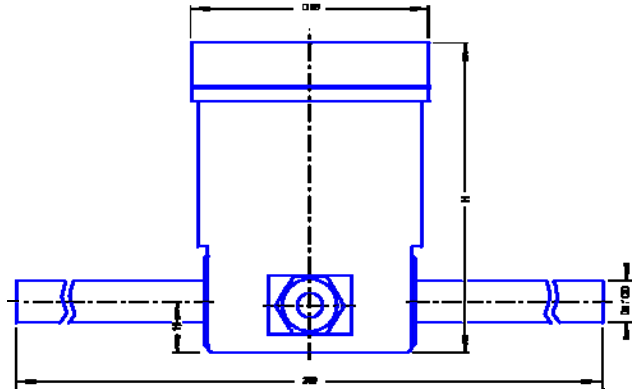
- 2.2 Installation site: Preferably in vertical pipes

- 2.3 **Initial Operation:** Connect flow-captor to 24 V DC as in connection diagram and wait approx. 2 min. before adjusting. Adjustments are possible from 0-20 cm/s up to 0-100 cm/s (related to water). Zero point potentiometer is factory set. Range potentiometer is adjusted at the max. measuring range $\approx 100 \text{ cm/s}$.

3.0 Adjustment Procedure:

- 3.1 Zero point adjustment in stationary medium (roughly).
Adjust zero point potentiometer after 2 min. so, that $I_a \approx 4 \text{ mA}$, i.e.
at $I_a > 4 \text{ mA}$ turn pot. to the left,
at $I_a < 4 \text{ mA}$ turn pot. to the right.
- 3.2 Adjustment of measuring range in max. flow rate of medium:
Accelerate flow of the medium to a point, where the flow-captor should give an output signal of 20 mA and wait approx. 2 min. Turn range pot. until $I_a = 20 \text{ mA}$ (to the left I_a will be greater, to the right I_a will be smaller).
LED „ON“: flow rate is within the measuring range
LED „OFF“: flow rate exceeds measuring range.
- 3.3 Fine adjustment of zero point: After waiting at least 2 minutes standstill of flow turn zero point slightly so, that I_a is just 4 mA (turning direction as in 3.1).
- 3.4 Repeat adjustment according to 3.2 and 3.3 until the zero point (4 mA) or max. range setting (20 mA) remains constant.

Dimensions (mm)



Connection Diagram

