



INDUSTRIAL CATALOGUE

2013/2014



***Industrial Nets and Safety Nets***  
*for technical and environmental applications*



Scaffolding rope, see page 40.



Webbing nets for various kinds of vehicles and accessories, see section 2.



Anti-slip mats, see page 28.



Braided cords in different thicknesses and colours, see page 39.



Hay nets / fodder rack nets / feed saver nets in different styles, see page 57.

**A technological world calls for an universe of nets and ropes.  
We give you solutions, not just product!**

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Dear business associates

Made in Germany - At home all over the world

This is not an empty claim on our part. We believe in the quality of our business location which is confirmed by the positive feedback we get and the orders we receive from all over the world.

It began back in 1963 in a garage in Berghausen where Manfred Huck manufactured the first hand-made nets. 50 years later and the Huck Group is still a family business that is passionate about what it does and sets benchmarks in Europe's net sector.

The theme of our industry catalogue is the securing of loads which has now been logically extended with webbing nets. These are tested by our trade association and primarily certified with the GS mark. Our load securing and container nets are also for the most part DEKRA- certified. We have also expanded our hay nets and biogas nets.

50 years being passionate about nets and ropes represents a commitment and a challenge for the future!

Regards

**Huck Nets (U.K.) Limited**

Richard Connolly



Please note our new Internet address:

[www.huck-net.co.uk](http://www.huck-net.co.uk)



## Cover nets for containers in standard sizes

The flexibility of a net allows it to adapt to the shape of different loads and compensate for changes in volume.

Nets can be used to secure untidy loads (waste paper, etc.).

They prevent the load from coming apart, thereby ensuring that none of it is lost.

Air-permeable cover sheets for containers protect the load from dust, dirt and sunshine.

**Now available in more standard sizes!**

**All standard container cover nets are immediately available from stock!**

## Using nets to secure loads

Unsecured or inadequately secured loads are an ongoing cause of serious road accidents.

One of the greatest risks, for example, comes from a shed load which obstructs the traffic behind and can lead to accidents.

As a result, the primary purpose of the requirement to have road vehicle loads secured appropriately for transportation is to ensure the safety of all road users.

In addition to the protection of road users, the load itself of course needs to be protected against loss, damage and destruction.

While general regulations such as the Highway Code and accident prevention regulations refer to the obligation to secure loads, they do not give details. That means that it is not easy for the responsible vehicle driver to choose the most suitable load-securing methods. In this instance precise instructions can primarily be found in the technical regulations VDI 2700 ff. and VDI 3968.

The **load-securing** section of our industrial nets catalogue shows a wide range of options and products.

As manufacturers of nets and fine-mesh fabric, we offer a large selection of nets and air-permeable cover sheets for containers. While nets and air-permeable tarpaulins keep the load together, as aids to securing loads there are also lashing straps and lifting slings in this catalogue as well as in combination with webbing nets from page 21 to ensure the load is held together and secured in accordance with regulations.



**NEW: many of our standard nets now come with DEKRA certification.**

## Approximate net size for skips

Skip size	Net size
3 – 5 m³	3.00 x 4.50 m
6 – 8 m³	3.50 x 5.00 m
10 m³	3.50 x 5.50 m
12 m³	3.50 x 6.00 m
15 m³	3.50 x 7.00 m

## Approximate net size for containers

Container size	Net size
2.30 x 5.00 m	3.50 x 6.00 m
2.30 x 5.50 m	3.50 x 7.00 m
2.30 x 6.00 m	3.50 x 7.50 m
2.30 x 6.50 m	3.50 x 8.00 m



## Container cover nets with a standard width of 3.50 m (without shock cord)

Made of high-tenacity polypropylene and designed for safely transporting or covering laden skips.

All nets have a secure selvedge edge.

Nets are also available with binding ropes or shock cords (see page 20).

## Made from high-tenacity polypropylene



No. 2046-045-06 with shock cord (see page 20)

### Net size: 3.50 m x 5 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece	
45 mm	2.3 mm	Green	2041-045-01		
	3.0 mm	2.5 mm	Black	2046-045-06	
		Green	2030-045-01		
		Blue	2030-045-04		
		Brown	2030-045-85	(*)	
	4.0 mm	Green	2151-045-01		
Blue		2151-045-04			
30 mm	1.5 mm	Black	2034-030-06		
	2.5 mm	Black	2056-030-06	(NEW)	
20 mm	1.8 mm	Black	2261-020-06		
	2.3 mm	Green	2291-020-01		
100 mm	4.0 mm	Green	2032-100-01		
		Blue	2032-100-04		

(\*) while stocks last

### Net size: 3.50 m x 6 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	2043-045-01	(NEW)
	3.0 mm	Green	2028-045-01	
		Blue	2028-045-04	
30 mm	2.5 mm	Black	2058-030-06	(NEW)
100 mm	4.0 mm	Green	2038-100-01	

### Net size: 3.50 m x 7 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece	
45 mm	2.3 mm	Green	2042-045-01		
	3.0 mm	2.5 mm	Black	2047-045-06	
		Green	2031-045-01		
		Blue	2031-045-04		
		Green	2152-045-01		
	4.0 mm	Blue	2152-045-04		
30 mm		1.5 mm	Black	2035-030-06	
20 mm	2.5 mm	Black	2057-030-06	(NEW)	
	1.8 mm	Black	2262-020-06		
100 mm	4.0 mm	2.3 mm	Green	2292-020-01	
		Green	2033-100-01		
		Blue	2033-100-04		

### Net size: 3.50 m x 8 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	2044-045-01	(NEW)
	3.0 mm	Green	2029-045-01	
		Blue	2029-045-04	
30 mm	2.5 mm	Black	2059-030-06	(NEW)
100 mm	4.0 mm	Green	2039-100-01	

## Supplied by the metre: width 3.50 m, any length

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	2.3 mm	Green	200A-045-01	
	3.0 mm	Green	209A-045-01	

## Surcharges for Articles 200A045 and 209A045

Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%

Nets under 10 m<sup>2</sup> subject to a surcharge of 35%

Nets under 20 m<sup>2</sup> subject to a surcharge of 20% each single net.

Shock cords for securing nets are found on page 20.

No. 2331-045-01 including shock cord



Container cover nets with a standard width of 3.50 m with shock cord



The nets' flexibility allows them to adapt to the shape of different loads and compensate for changes in volume.

**Made from high-tenacity polypropylene**

## Net size: 3.50 m x 5 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	<b>2341-045-01</b>	
	3.0 mm	Green	<b>2330-045-01</b>	
		Blue	<b>2330-045-04</b>	

## Net size: 3.50 m x 6 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	<b>2343-045-01</b>	
	3.0 mm	Green	<b>2328-045-01</b>	
		Blue	<b>2328-045-04</b>	

## Net size: 3.50 m x 7, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	<b>2342-045-01</b>	
	3.0 mm	Green	<b>2331-045-01</b>	
		Blue	<b>2331-045-04</b>	

## Net size: 3.50 m x 8 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	<b>2344-045-01</b>	
	3.0 mm	Green	<b>2329-045-01</b>	
		Blue	<b>2329-045-04</b>	

All nets on this page come with a 6 mm thick shock cord.

The shock cord is already integrated in the net.  
For further securing devices see page 20.



## Container cover nets with a standard width of 3 m (without shock cord)

Made from high-tenacity polypropylene for safely transporting or covering laden containers.

The flexibility of net allows it to adapt to the shape of different loads and compensate for changes in volume.

## Made of high-tenacity polypropylene



Cover net with shock cord (see page 20)

### Net size: 3 m x 5 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	20411-045-01	
	3.0 mm	Green	20301-045-01	

### Net size: 3 m x 6 m

Mesh size approx.	Material dia. approx..	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	20431-045-01	(NEW)
	3.0 mm	Green	20281-045-01	

### Net size: 3 m x 7 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	20421-045-01	
	3.0 mm	Green	20311-045-01	

### Net size: 3 m x 8 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	20441-045-01	(NEW)
	3.0 mm	Green	20291-045-01	

Made-to-measure cover nets for containers, with different material thicknesses and mesh sizes, can be found on page 11.



Strong net edge: Every skip net has a secure selvedge edge.

### Supplied by the metre: width 3 m, any length

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	2.3 mm	Green	200P045-01	
	3.0 mm	Green	209P045-01	

### Surcharge for Articles 200P045 and 209P045

Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%  
 Nets under 10 m<sup>2</sup> subject to a surcharge of 35%  
 Nets under 20 m<sup>2</sup> subject to a surcharge of 20% each single net.

Shock cords for securing nets are found on page 20.



No. 23311-045-01 incl. shock cord



**Container cover nets with a standard width of 3 m with shock cord**

Made from high-tenacity polypropylene for safely transporting or covering loaded containers.

The nets' flexibility allows them to adapt to the shape of different loads and compensate for changes in volume.

**Made of high tenacity polypropylene**

**Net size: 3 m x 5 m, incl. shock cord**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	23411-045-01	
	3.0 mm	Green	23301-045-01	
		Blue	23301-045-04	

**Net size: 3 m x 6 m, incl. shock cord**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	23431-045-01	(NEW)
	3.0 mm	Green	23281-045-01	
		Green	23281-045-04	
		Blue		

**Net size: 3 m x 7 m, incl. shock cord**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	23421-045-01	
	3.0 mm	Green	23311-045-01	
		Blue	23311-045-04	

**Net size: 3 m x 8 m, incl. shock cord**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Green	23441-045-01	(NEW)
	3.0 mm	Green	23291-045-01	
		Green	23291-045-04	
		Blue		

**All nets on this page come with a 6 mm thick shock cord.**

The shock cord is already integrated in the net.  
For further securing devices see page 20.



## Standard cover nets for trailers/pallets



All nets on this page come with a 6 mm thick shock cord.

Made from high-tenacity polypropylene



Trailer nets in different sizes and thicknesses of material

### Net size: 1.50 m x 2.20 m, incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2354-030-06	(NEW)
45 mm	3.0 mm	Green	2364-045-01	(NEW)
100 mm	4.0 mm	Green	2374-100-01	(NEW)

### Net size: 1.50 m x 2.70 incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2355-030-06	(NEW)
45 mm	3.0 mm	Green	2365-045-01	(NEW)
100 mm	4.0 mm	Green	2375-100-01	(NEW)

### Net size: 2 m x 3 m, incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2350-030-06	
45 mm	3.0 mm	Green	2360-045-01	
100 mm	4.0 mm	Green	2370-100-01	

### Net size: 2.50 m x 3.50 m, incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2351-030-06	
45 mm	3.0 mm	Green	2361-045-01	
100 mm	4.0 mm	Green	2371-100-01	

### Net size: 3 m x 3.50 m, incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2352-030-06	
45 mm	3.0 mm	Green	2362-045-01	
100 mm	4.0 mm	Green	2372-100-01	

### Net size: 3 m x 4 m, incl. shock cord

Mesh size approx	Material dia. approx.	Colour	Art. No.	Per piece
30 mm	1.8 mm	Black	2353-030-06	
45 mm	3.0 mm	Green	2363-045-01	
100 mm	4.0 mm	Green	2373-100-01	

## Screw-in steel cover hooks

Hook opening	Art. No.	Per piece
11 mm	21291	
8 mm	21292	



No. 21292

No. 21291



No. 2541-045-01 in diagonal mesh

## Standard cover nets for trailers

in high-tenacity polypropylene for securely transporting or covering loaded containers, in various sizes and designs.

A particularly economic option is the version in diagonal mesh. Nets are also available with square mesh, edging ropes or shock cords (see page 20).

## In high-tenacity polypropylene

### Square mesh, 45 mm, without shock cord

Dimensions in m, approx.	Material dia. approx.	Colour	Art. No.	Per piece
1.50 x 2.20	2.3 mm	Green	2494-045-01	
	3.0 mm	Green	2464-045-01	
1.50 x 2.70	2.3 mm	Green	2495-045-01	
	3.0 mm	Green	2465-045-01	
2.00 x 3.00	2.3 mm	Green	2490-045-01	
	3.0 mm	Green	2460-045-01	
2.50 x 3.50	2.3 mm	Green	2491-045-01	
	3.0 mm	Green	2461-045-01	
3.00 x 3.50	2.3 mm	Green	2492-045-01	
	3.0 mm	Green	2462-045-01	
3.00 x 4.00	2.3 mm	Green	2493-045-01	
	3.0 mm	Green	2463-045-01	

### Diagonal mesh, 45 mm, 2 sides with elastic edge stitch

Dimensions in m, approx.	Material dia. approx.	Colour	Art. No.	Per piece
1.50 x 2.20	2.5 mm	Green	2544-045-01	
1.50 x 2.70	2.5 mm	Green	2545-045-01	
2.00 x 3.00	2.5 mm	Green	2540-045-01	
2.50 x 3.50	2.5 mm	Green	2541-045-01	
3.00 x 3.50	2.5 mm	Green	2542-045-01	
3.00 x 4.00	2.5 mm	Green	2543-045-01	

Made-to-measure cover nets for containers, with different material thicknesses and mesh sizes, can be found on page 11.



Cover net with diagonal mesh and elastic edging.

## Standard cover nets for truck beds

- with 6–9-mm integral surround rope



## In high-tenacity polypropylene

See page 20 for fastening materials and additional ropes.



### Net size: 2.70 m x 2.50 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2366-045-01	
100 mm	5.0 mm	Black	2386-100-06	

### Net size: 2.70 m x 3.10 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2367-045-01	
100 mm	5.0 mm	Black	2387-100-06	

### Net size: 2.70 m x 3.50 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2368-045-01	
100 mm	5.0 mm	Black	2388-100-06	

### Net size: 2.70 m x 4.10 m, incl. shock cord

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2369-045-01	
100 mm	5.0 mm	Black	2389-100-06	

### Net size: 2.70 m x 2.50 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2466-045-01	
100 mm	5.0 mm	Black	2486-100-06	

### Net size: 2.70 m x 3.10 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2467-045-01	
100 mm	5.0 mm	Black	2487-100-06	

### Net size: 2.70 m x 3.50 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2468-045-01	
100 mm	5.0 mm	Black	2488-100-06	

### Net size: 2.70 m x 4.10 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	2469-045-01	
100 mm	5.0 mm	Black	2489-100-06	



**Cover net with alternating colour pattern (chequered pattern)**  
in approx. 3.5 mm high-tenacity polypropylene, with approx. 45 mm hexagonal mesh, incl. 6 mm shock cord.

Net size	Art. No.	Per piece
2 x 3 m	3360-045-76	
3 x 5 m	33301-045-76	



No. 209-045-04 with shock cord (see page 20)

## Container nets in any dimensions

Made from high-tenacity polypropylene and designed for safely transporting or covering laden containers.

All nets have a secure selvage edge.

The flexibility of net allows it to adapt to the shape of different loads and compensate for changes in volume.

**Made from high-tenacity polypropylene**

## Container nets in any dimensions

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
20 mm	1.8 mm	Black	201-020-06	
	2.3 mm	Green	200-020-01	
30 mm	1.5 mm	Black	203-030-06	
	1.8 mm	Black	201-030-06	
45 mm	2.3 mm	Green	200-045-01	
		Black	200-045-06	
	3.0 mm	Green	209-045-01	
		Blue	209-045-04	
4.0 mm	Green	215-045-01		
	Blue	215-045-04		
100 mm	4.0 mm	Green	215-100-01	
		Blue	215-100-04	

### Surcharges:

Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%.  
 Nets under 10 m<sup>2</sup> are subject to a surcharge of 35%.  
 Nets under 20 m<sup>2</sup> are subject to a surcharge of 20% each net, except those in standard measurements.

All nets have a reinforced edge of approx. 5 - 7 mm dia. which is included in the price per square metre.

Shock cords for securing nets can be found on page 20.

### Approximate net sizes for skips

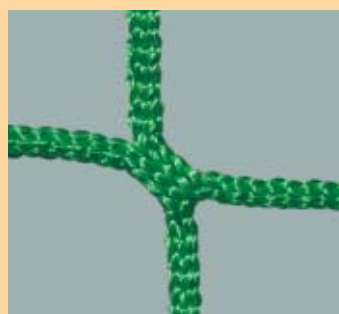
Skip size	Net size
3 - 5 m <sup>3</sup>	3.00 x 4.50 m
6 - 8 m <sup>3</sup>	3.50 x 5.00 m
10 m <sup>3</sup>	3.50 x 5.50 m
12 m <sup>3</sup>	3.50 x 6.00 m
15 m <sup>3</sup>	3.50 x 7.00 m

### Approximate net sizes for containers

Container	Net size
2.30 x 5.00 m	3.50 x 6.00 m
2.30 x 5.50 m	3.50 x 7.00 m
2.30 x 6.00 m	3.50 x 7.50 m
2.30 x 6.50 m	3.50 x 8.00 m



No. 209 Blue, knotless, high-tenacity polypropylene, dia. approx. 3 mm



No. 215 Green, knotless, high-tenacity polypropylene, dia. approx. 4 mm

## Air-permeable container cover sheets. Standard sizes for containers and skips.

These plastic covers are particularly suitable for preventing sand, gravel and similar small particles from being blown away.

The covers are made from UV-resistant, air-permeable fabric with reinforced edging and lashing eyes every 0.50 m.

The air-permeable material prevents the covers from bellying out in a strong wind, or when containers are being moved.



No. 7201-015 with shock cord (see page 20)

### Size: 3.50 m x 5 m

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
180	Monofilament	Black	7701-06	
200	Tape	Dark green	7201-015	
240	Tape	Black	7601-06	

### Size: 3.50 m x 6 m

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
180	Monofilament	Black	7706-06	
200	Tape	Dark green	7206-015	
240	Tape	Black	7606-06	

### Size: 3.50 m x 7 m

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
180	Monofilament	Black	7702-06	
200	Tape	Dark green	7202-015	
240	Tape	Black	7602-06	

### Size: 3.50 m x 8 m

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
180	Monofilament	Black	7708-06	
200	Tape	Dark green	7208-015	
240	Tape	Black	7608-06	

See page 20 for shock cords and other fastening options for cover sheets.

## Air-permeable standard cover sheets in approx. 200 g/m<sup>2</sup> PE tape, w/o shock cord, other sizes

Dimensions in m, approx.	Colour	Art. No.	Per piece
3.00 x 5.00 m	Dark green	7221-015	
3.00 x 6.00 m	Dark green	7226-015	
3.00 x 7.00 m	Dark green	7222-015	
3.00 x 8.00 m	Dark green	7228-015	
2.30 x 5.00 m	Dark green	7229-015	



No. 7201-015 Dark Green, Polyethylene tape, 200 g/m<sup>2</sup>



No. 7701-06 Black, Polyethylene-monofilament, 180 g/m<sup>2</sup>

## Supplied by the metre: width 3.5 m, any length

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per m <sup>2</sup>
200	Tape	Dark green	723-015	

Sheets under 5 m<sup>2</sup> are subject to a surcharge of 100%  
 Sheets under 10 m<sup>2</sup> are subject to a surcharge of 35%  
 Sheets under 20 m<sup>2</sup> are subject to a surcharge of 20%  
 each single sheet (for Article 723-015).



**Air-permeable container cover sheets (including shock cord).**

**Standard sizes for skips and containers.**

The covers are made from UV-resistant, air permeable fabric with reinforced edging and lashing eyes every 0.50 m.

**All covers on this page are available with a 6 mm thick shock cord!**

**Net size: 3.50 m x 5 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72011-015</b>	

**Net size: 3.50 m x 6 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72061-015</b>	

**Net size: 3.50 m x 7 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72021-015</b>	

**Net size: 3.50 m x 8 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72081-015</b>	

**Net size: 3 m x 5 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72211-015</b>	

**Net size: 3 m x 6 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72261-015</b>	

**Net size: 3 m x 7 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72221-015</b>	

**Net size: 3 m x 8 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72281-015</b>	

**Approximate net size for skips / containers**

Skip size	Net size	Container size	Net size
3 – 5 m <sup>3</sup>	3.00 x 4.50 m	2.30 x 5.00 m	3.50 x 6.00 m
6 – 8 m <sup>3</sup>	3.50 x 5.00 m	2.30 x 5.50 m	3.50 x 7.00 m
10 m <sup>3</sup>	3.50 x 5.50 m	2.30 x 6.00 m	3.50 x 7.50 m
12 m <sup>3</sup>	3.50 x 6.00 m	2.30 x 6.50 m	3.50 x 8.00 m
15 m <sup>3</sup>	3.50 x 7.00 m		

**Net size: 2.30 m x 5 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>72291-015</b>	

## Heavy breathable plastic sheets in standard dimensions

Made from UV-resistant breathable fabric with reinforced edging and eyelets 16 mm in diameter 50 cm apart.

Particularly thick and heavy.

Other shock cords for securing sheets can be found on page 20.



No. 77536-04 including shock cord

## Heavy breathable plastic sheets with air permeability of approx. 10%

### Size: 2.90 m x 5 m, incl. shock cord

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
320	Polyethylene	Blue	77531-04	

### Size: 2.90 m x 7 m, incl. shock cord

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
320	Polyethylene	Blue	77532-04	

### Size: 2.90 m x 6 m, incl. shock cord

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
320	Polyethylene	Blue	77536-04	

### Size: 2.90 m x 8 m, incl. shock cord

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
320	Polyethylene	Blue	77538-04	

## Heavy breathable plastic sheets with air permeability of approx. 50%

### Size: 3.15 m x 5 m, without shock cord

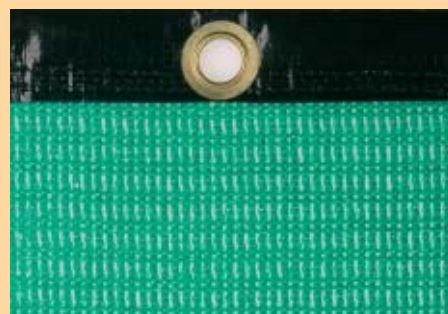
Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
550	Polypropylene	Green	7851-01	

### Size: 3.15 m x 7 m, without shock cord

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
550	Polypropylene	Green	7852-01	



No. 77531-04 Blue, Polyethylene, approx. 320 g/m<sup>2</sup>



No. 7851-01 Green, Polypropylene, approx. 550 g/m<sup>2</sup>





**Air-permeable synthetic sheets incl. shock cord in standard sizes for trailers.**

The covers are made from UV-resistant, air-permeable fabric with reinforced edging and lashing eyes every 0.50 m.

**All covers on this page are available with a 6 mm thick shock cord!**

No. 7218-015 incl. shock cord

### Net size: 1.50 m x 2.20 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7217-015</b>	
240	Tape	Black	<b>7617-06</b>	

### Net size: 1.50 m x 2.70 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7218-015</b>	<b>(NEW)</b>
240	Tape	Black	<b>7618-06</b>	<b>(NEW)</b>

### Net size: 2 m x 3 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7213-015</b>	
240	Tape	Black	<b>7613-06</b>	

### Net size: 2.50 m x 3.50 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7214-015</b>	
240	Tape	Black	<b>7614-06</b>	

### Net size: 3 m x 3.50 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7215-015</b>	
240	Tape	Black	<b>7615-06</b>	

### Net size: 3 m x 4 m, incl. shock cord

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7216-015</b>	
240	Tape	Black	<b>7616-06</b>	

### Approximate cover dimensions for trailer/pallet sizes

Trailer/ Pallet Size	Size of cover required
1.30 x 2.50 m	2.00 x 3.00 m
1.50 x 3.00 m	2.50 x 3.50 m
2.00 x 2.70 m	3.00 x 3.50 m
2.20 x 3.60 m	3.00 x 4.00 m

**Reinforced or shaped corners available on request!**

**Air-permeable synthetic sheets incl. shock cord in standard sizes for truck beds.**

The covers are made of UV-resistant, air permeable fabric with reinforced edging and lashing eyes every 0.50 m.

**All covers on this page are available with a 6 mm thick shock cord!**



No. 7667-06 incl. shock cord

**Net size: 2.70 m x 2.50 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7266-015</b>	
240	Tape	Black	<b>7666-06</b>	

**Net size: 2.70 m x 3.10 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7267-015</b>	
240	Tape	Black	<b>7667-06</b>	

**Net size: 2.70 m x 3.50 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7268-015</b>	
240	Tape	Black	<b>7668-06</b>	

**Net size: 2.70 m x 4.10 m, incl. shock cord**

Weight ca. g/m <sup>2</sup>	Material	Colour	Art. No.	Per piece
200	Tape	Dark green	<b>7269-015</b>	
240	Tape	Black	<b>7669-06</b>	

**Screw-in steel cover hooks**

Hook opening	Art. No.	Per piece
11 mm	<b>21291</b>	
8 mm	<b>21292</b>	



Polyethylene, approx. 200 g/m<sup>2</sup>



Polyethylene, approx. 240 g/m<sup>2</sup>



No. 760-06 with shock cord (see page 20)

**Air-permeable plastic covers in any dimensions as required**

Made from UV-resistant, air-permeable fabric with reinforced edging and 16 mm dia. and lashing eyes every 0.50 m. The air-permeable material prevents the covers from bellying out in a strong wind, or when containers are being moved.

Breathable container cover sheets protect the load from dust, dirt and sunshine.

**Air-permeable plastic covers in any dimensions as required, per m<sup>2</sup>**

Weight g/m <sup>2</sup>	Material	Colour	Art. No.	Per m <sup>2</sup>
200	Polyethylene	Dark green	720-015	
220	Polyethylene	Dark green	765-015	
240	Polyethylene	Black	760-06	
320	Polyethylene	Blue	775-04	
450	PES woven mesh fabric	Green	790-01	
450	Jute fabric	Hemp coloured	795-08	
550	Polypropylene	Green	785-01	

**Surcharge for air-permeable covers:**

under 5 m<sup>2</sup> are subject to a surcharge of 100%;  
 under 10 m<sup>2</sup> are subject to a surcharge of 35%;  
 under 20 m<sup>2</sup> are subject to a surcharge of 20%,  
 for each cover.

This does not apply to standard dimension air-permeable covers.

Lashing and tensioning options for container cover sheets can be found on pages 20 and 27.

**Reinforced or shaped corners available on request!**

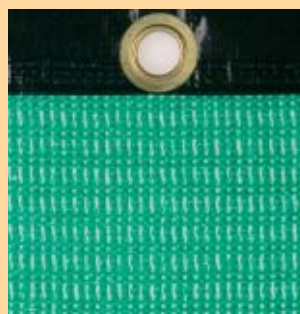
Take a look at our **wire rope nets** for extreme loads on page 69. For scrap metal containers, building rubble, etc.



No. 760-06 Black, Polyethylene, approx. 240 g/m<sup>2</sup>



No. 790-01 Green, Polyester, approx. 450 g/m<sup>2</sup>



No. 785-01 Green, Polypropylene, approx. 550 g/m<sup>2</sup>



No. 795-08 Hemp-colour, Jute fabric, approx. 450 g/m<sup>2</sup>

## Airtight tarpaulins

For protection against weather, dirt and dust.

Environmentally friendly, recyclable and UV-stabilised.

### Airtight tarpaulin surcharges for No. 340-025:

Tarpaulins of less than 5 m<sup>2</sup> are subject to a surcharge of 100%.

Tarpaulins of less than 10 m<sup>2</sup> are subject to a surcharge of 35%.

Tarpaulins of less than 20 m<sup>2</sup> are subject to a surcharge of 20%.



No. 35103-025 (inset) and No. 35002-04

## HUCK Cover Sheet in standard sizes

Tarpaulin cover sheets made of coated polypropylene, approx. 220 g/m<sup>2</sup>, with 5 cm wide strips of eyelets, 10 cm apart, for securing the sheet.

Size in m	Weight g/m <sup>2</sup>	Colour	Art. No.	Per piece
3 x 4	220	Blue	<b>35001-04</b>	
4 x 5	220	Blue	<b>35002-04</b>	
6 x 8	220	Blue	<b>35003-04</b>	
6 x 10	220	Blue	<b>35004-04</b>	

Tarpaulin cover sheets with alum. eyelets 100 cm apart, approx 150 g/m<sup>2</sup>, with edged PE cord, UV stabilised. Tear resistance approx. 750 N/5cm

Size in m	Weight g/m <sup>2</sup>	Colour	Art. No.	Per piece
5.80 x 9.90	150	Transparent	<b>35101-025</b>	
7.75 x 9.90	150	Transparent	<b>35102-025</b>	
9.70 x 11.90	150	Transparent	<b>35103-025</b>	
9.70 x 14.90	150	Transparent	<b>35104-025</b>	

## HUCK Cover Sheet in any size

Made of coated woven HDPE mesh with a seam all the way round and eyelets 50 cm apart. Lateral and lengthways tear resistance: approx. 850 N/5 cm. Temperature-resistant: -40° to +80°.

Material	Weight g/m <sup>2</sup>	Colour	Art. No.	Per m <sup>2</sup>
HDPE-Raschel tape	200	Neutral	<b>340-025</b>	

## Shock cord for fixation, threaded into the sheets

Material	Dia. in mm	Colour	Art. No.	Per metre
Elastic-stretch cord	6	White with Huck-stripes	<b>2126</b>	
Polyethylene rope	6	Green	<b>2130-01</b>	

## HUCK Cover Sheets by the roll

Made of coated woven HDPE mesh with a seam all the way round. Lateral and lengthways tear resistance: approx. 850 N/5 cm. Temperature-resistant: -40° to +80°.

Size of roll in m	Weight g/m <sup>2</sup>	Colour	Art. No.	Per roll
4 x 100	200	Neutral	<b>34005-025</b>	
<b>Cannot be supplied in special sizes.</b>				



No. 340 Neutral, with lashing eyes HDPE Raschel tape, approx. 200 g/m<sup>2</sup>

## Pallet-securing nets made from high tenacity PP

with diamond mesh, elastic cord on surrounding edge (approx. 8 mm dia.), per piece. For pallet size:  
80 cm x 120 cm x 1 m height or  
100 cm x 120 cm x 1 m height

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3 mm	Green	2055-045-01	
100 mm	3 mm	Green	2055-100-01	

## Elastic pallet-securing net in high-tenacity polypropylene / elastane NEW

Diagonal mesh, edged all round with elastic cord (approx. 4 mm thick). **Net size: 25 x 27 holes for container sizes of approx. 60 x 80 cm**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
20 mm	1.8 mm	Black	3055-020-06	

**Net size: 25 x 35 holes for container sizes of approx. 80 x 120 cm**

25 mm	2.5 mm	Black	3156-025-06	
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## Safety net for loading and unloading steel girders and profiled sheeting, etc.

made from high tenacity polypropylene, approx. 5 mm, with **integrated** cord (12 mm, 30 kN).

This net protects people working on a lorry while it is being loaded or unloaded. The system has been developed by Easi-edge, Great Britain.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
70 mm	5 mm	Red	1903-070-07	
100 mm	5 mm	Red	1903-100-07	

Nets are also available in the colour 03 orange.

### Surcharges for articles 212 and 1903:

**Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%**

**Nets under 10 m<sup>2</sup> are subject to a surcharge of 35%**

**Nets under 20 m<sup>2</sup> are subject to a surcharge of 20%, each single net.**

Shock cords for securing sheets can be found on page 20.

## Load securing nets made from h.t. polypropylene

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	5 mm	Green	212-045-01	
60 mm	5 mm	Green	212-060-01	



Securing net in non-stretch netting



Securing net in elasticated netting

For other sizes of securing nets for warehouse use in square-mesh, non-stretch netting, see pages 46 + 47.





## Shock cords in any length

without hooks on the end.

Approx. dia. in mm	Colour	Art. No.	Per metre
6	White with Huck-stripes	2126	
8	Green	2127-01	
10	Blue	2128-04	



## Screw-in steel cover hooks

Hook opening	Art. No.	Per piece
11 mm	21291	
8 mm	21292	

## Attachment hooks for shock cords in any length.

For rope diameter	Art. No.	Per piece
8 mm und 10 mm	21293	

## Lashing ropes

Lashing ropes must be twice the length of the net.

Material	Approx. dia. in mm	Colour	Art. No.	Per metre
Nylon	8	White	2132-02	
Nylon	12	White	2136-02	

## Shock cords, fixed lengths

With a hook or hooks and fastener at both ends of the cord.

Hooks	Approx. dia. in mm	Length	Art. No.	Per piece
Adjustable	8	80 cm	2115	
Not-adjustable	8	80 cm	2125	
With hooks + Rope-seals	10	20 m	2129-04 (Blue)	

**Stretch loops** made from a 6 mm dia. elastic stretch rope and plastic coated steel hooks.

Total length	Art. No.	Per piece
12 cm	2124	

## Sandowclick with shock rope.

Total length	Art. No.	Per piece
80 cm, black	21251	(NEW)

## Attachment options for rubber tension cords

**Sandowclick** - efficient fastener for up to 8 mm thick shock cords, without sharp edges, easy to grasp.

Description	Art. No.	Per piece
for 8 mm rope	21252	

**Holdon** - clip for fixing ropes up to 8 mm from cover edge.

Description	Art. No.	Per piece
Holdon-Clip	2155	

## Plastic hooks (2 parts)

Description	Art. No.	Per piece
for 6 mm rope	21253	
for 8 mm rope	21254	

**Shock ring** - black, EPDM, UV-resistant, abrasion resistant.

Total length	Art. No.	Per piece
40 cm	21255	



## Huck webbing nets for securing loads

There are different options available for securing loads on vehicles.

Where possible loads should be secured using positive locking.

In many cases however a load can comprise several elements of different sizes with no defined points on which to attach a tension belt.

Practical load restraints should be usable with different types of goods and should not take too much time to fit.

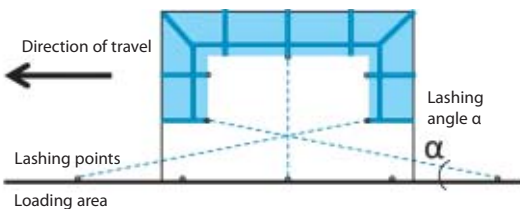
## Huck webbing nets

**NEW**

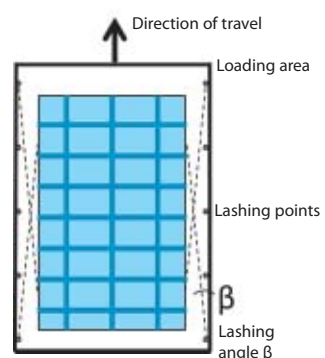
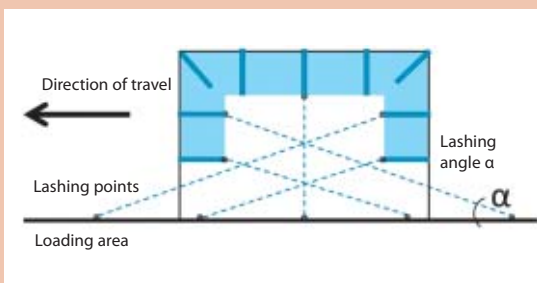
**NEW**

- Carry the GS certification mark and are supplied with appropriate lashing straps
- Can be used flexibly as combination nets for different types of loads for example
- Can be used with positive locking (diagonal or transverse lashing) and friction locking (lashing down) and are available for all kinds of vehicle
- Have permanent labelling, are delivered with detailed instructions and can be individually configured
- Are delivered as a set with the appropriate tension belts.

This is an excerpt from our new webbing net brochure.  
Webbing nets for cars with a lashing point of 350 daN will be available in future.



**NEW**



## Webbing net 300-25-400

## Webbing net 150-25-400

Lashing points (LC): 400 daN on

- vans permissible max. mass up to 2 t (under DIN 75410-3)
- flatbed trucks/trailers permissible max. mass up to 3.5 t (under DIN 75410-1)

With GS-mark and labelling following VDI 2700 ff and DIN EN 12195-2.



**NEW**

### Huck webbing net 300-25-400 and 150-25-400: maximum loading weight

LC Lashing point: 400 daN					
LC net total: 1,300 daN					
Calculation for 4 tension belts, 2 in each direction					
Coefficient of friction $\mu$		Maximum loading weight (kg) per net where			
		$\alpha = 20^\circ, \beta = 6^\circ$	$\alpha = 20^\circ, \beta = 55^\circ$	$\alpha = 65^\circ, \beta = 6^\circ$	$\alpha = 65^\circ, \beta = 55^\circ$
Metal on metal	0.1	270	660	270	380
Wood on wood	0.2	450	820	610	570
Metal on wood					
Anti-slip mat	0.5	3,000	1,900	2,300	1,800
Anti-slip mat	0.6	4,600	3,000	3,900	3,200

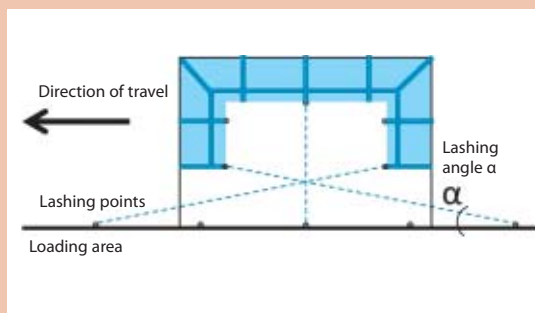
Comments:

Lengthwise acceleration coefficient: 0.8 / Crosswise acceleration coefficient: 0.5

Huck webbing net for vans and flatbed trucks with LC lashing point 400 daN						
Dimensions (mm)	Mesh size (mm)	Strap width (mm)	Number of tension straps included	Model with fine-mesh cover net	Article no.	Per set
1525 x 3025	300/20	25	6	Y	59400K-320-03	
1525 x 3025	150	25	6	N	59400-150-03	
1525 x 4825	300/20	25	6	Y	59400K-320-04	
1525 x 4825	150	25	6	N	59400-150-04	



Webbing net as a set incl. appropriate tension straps



Testing and certification authority Traffic and the Environment in the DGUV test





**Webbing net 300-25-500**  
**Webbing net 150-25-500**

Lashing points (LC): 500 daN for  
 - vans permissible max. mass  
 from 2 t to 5 t  
 (under DIN 75410-3)

With GS-mark and labelling  
 following VDI 2700 ff and  
 DIN EN 12195-2.

**NEW**

## Huck webbing net 300-25-500 and 150-25-500: maximum loading weight

LC Lashing point: 500 daN					
LC Net total: 1,300 daN					
Calculation for 4 tension belts, 2 in each direction					
Coefficient of friction $\mu$		Maximum loading weight (kg) per net where			
		$\alpha = 20^\circ, \beta = 6^\circ$	$\alpha = 20^\circ, \beta = 55^\circ$	$\alpha = 65^\circ, \beta = 6^\circ$	$\alpha = 65^\circ, \beta = 55^\circ$
Metal on metal	0.1	330	830	340	480
Wood on wood	0.2	560	1.000	760	720
Metalon wood					
Anti-slip mat	0.5	3,700	2,400	2,900	2,300
Anti-slip mat	0.6	5,800	3,700	4,900	4,000

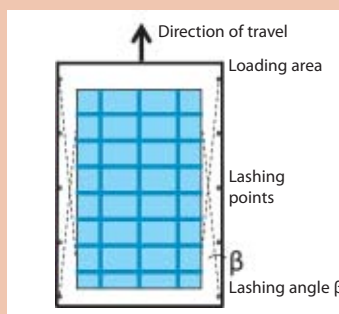
Comments:

Lengthwise acceleration coefficient: 0.8 / Crosswise acceleration coefficient: 0.5

Huck webbing net for vans and flatbed trucks with LC lashing point 500 daN						
Dimensions (mm)	Mesh size (mm)	Strap width (mm)	Number of tension straps included	Model with fine-mesh cover net	Article no.	Per set
1525 x 3025	300/20	25	6	Y	59500K-320-03	
1525 x 3025	150	25	6	N	59500-150-03	
1525 x 4825	300/20	25	6	Y	59500K-320-04	
1525 x 4825	150	25	6	N	59500-150-04	



Fastening ring detail



Testing and certification authority  
 Traffic and the Environment in the  
 DGVU test.

## Webbing net 300-25-800

## Webbing net 150-25-800

Lashing points (LC): 800 daN for

- vans permissible max. mass from 5 t to 7.5 t (under DIN 75410-3)
- flatbed trucks/trailers permissible max. mass from 3.5 t to 7.5 t (under DIN EN 12640)

With GS-mark and labelling following VDI 2700 ff and DIN EN 12195-2.

**NEW**



### Huck webbing net 300-25-800 and 150-25-800: maximum loading weight

LC Lashing point: <b>800 daN</b> (actual strain on the lashing strap however max. 600 daN)					
LC Net total: <b>1,300 daN</b>					
Calculation for 4 tension belts, 2 in each direction					
Coefficient of friction $\mu$	Maximum loading weight (kg) per net where				
	$\alpha = 20^\circ, \beta = 6^\circ$	$\alpha = 20^\circ, \beta = 55^\circ$	$\alpha = 65^\circ, \beta = 6^\circ$	$\alpha = 65^\circ, \beta = 55^\circ$	
Metal on metal	0.1	405	1,000	410	580
Wood on wood	0.2	670	1,200	910	860
Metal on wood					
Anti-slip mat	0.5	4,500	2,800	3,500	2,800
Anti-slip mat	0.6	6,900	4,500	5,800	4,800

Comments:

Lengthwise acceleration coefficient: 0.8 / Crosswise acceleration coefficient: 0.5

Huck webbing net for vans and flatbed trucks with LC lashing point 800 daN						
Dimensions (mm)	Mesh size (mm)	Strap width (mm)	Number of tension straps included	Model with fine-mesh cover net	Article no.	Per set
1525 x 3025	300/20	25	6	Y	<b>59800K-320-03</b>	
1525 x 3025	150	25	6	N	<b>59800-150-03</b>	
1525 x 4825	300/20	25	6	Y	<b>59800K-320-04</b>	
1525 x 4825	150	25	6	N	<b>59800-150-04</b>	



For other suitable lashing straps see page 27



Testing and certification authority  
Traffic and the Environment in the  
DGUV test.



## Webbing net 300-50-1000

Lashing points (LC): 1000 daN for  
- lorries permissible max. mass  
from 7.5 t to 12 t  
(under DIN EN 12640)

With labelling following VDI 2700 ff  
and DIN EN 12195-2.

**NEW**

## Huck webbing net 300-50-1000: maximum loading weight

LC Lashing point: 1,000 daN					
LC Net total: 5,600 daN					
Calculation for 8 tension belts, 4 in each direction					
Coefficient of friction $\mu$		Maximum loading weight (kg) per net where			
		$\alpha = 20^\circ, \beta = 6^\circ$	$\alpha = 20^\circ, \beta = 55^\circ$	$\alpha = 65^\circ, \beta = 6^\circ$	$\alpha = 65^\circ, \beta = 55^\circ$
Metal on metal	0.1	1,300	3,300	1,300	1,900
Wood on wood	0.2	2,200	4,100	3,000	2,800
Metal on wood					
Anti-slip mat	0.5	15,000	9,600	11,800	9,400
Anti-slip mat	0.6	23,600	15,100	19,600	16,000

### Comments:

Lengthwise acceleration coefficient: 0.8 / Crosswise acceleration coefficient: 0.5

Huck webbing net for lorries with LC lashing point 1000 daN						
Dimensions (mm)	Mesh size (mm)	Strap width (mm)	Number of tension straps included	Model with fine-mesh cover net	Article no.	Per set
3050 x 4250	300	50	8	N	591000-300-51	
3050 x 6050	300	50	8	N	591000-300-61	



Webbing net as a set incl. appropriate tension belts



Fixing ring detail



Edge protection for tension belts, see page 27.

## Webbing net 300-50-2000

Lashing points (LC): 2000 daN for  
- lorries permissible max. mass  
over 12 t (under DIN EN 12640)

With labelling following VDI 2700 ff  
and DIN EN 12195-2.

**NEW**



## Huck webbing net 300-50-2000: maximum loading weight

LC Lashing point: <b>2,000 daN</b> (actual strain on the lashing strap however max. 1,400 daN)					
LC Net total: <b>5,600 daN</b>					
Calculation for 8 tension belts, 4 in each direction					
Coefficient of friction $\mu$	Maximum loading weight (kg) per net where				
	$\alpha = 20^\circ, \beta = 6^\circ$	$\alpha = 20^\circ, \beta = 55^\circ$	$\alpha = 65^\circ, \beta = 6^\circ$	$\alpha = 65^\circ, \beta = 55^\circ$	
Metal on metal	0.1	1,800	4,600	1,900	2,700
Wood on wood	0.2	3,100	5,700	4,200	4,000
Metal on wood					
Anti-slip mat	0.5	21,000	13,000	26,000	13,000
Anti-slip mat	0.6	32,000	21,000	27,000	22,000

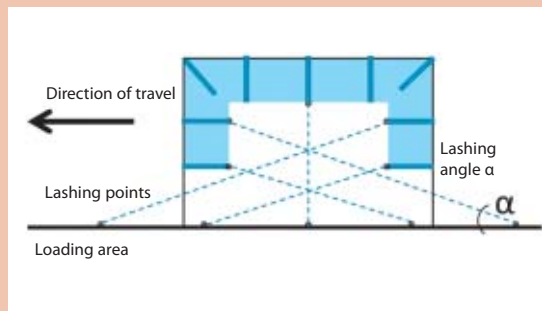
Comments:

Lengthwise acceleration coefficient: 0.8 / Crosswise acceleration coefficient: 0.5

Huck webbing net for lorries with LC lashing point 2000 daN						
Dimensions (mm)	Mesh size (mm)	Strap width (mm)	Number of tension straps included	Model with fine-mesh cover net	Article no.	Per set
3050 x 4250	300	50	8	N	<b>592000-300-51</b>	
3050 x 6050	300	50	8	N	<b>592000-300-61</b>	



Anti-slip mats, see page 28



## Buckle straps to secure loads conform to DIN EN 12195, GS-tested.

**Buckle strap width: 25 mm**, stretched, impregnated and abrasion-resistant strap.



**Art. No. 5502-025 (type A)**

1 piece, Standard length: 2 m  
**permissible tensile force LC 350 daN**  
 = 1 part / loop  
 Per each  
 each metre – or +



**Art. No. 5500-025 (type B)**

2 piece, Standard length: 2 m  
**permissible tensile force LC 400 daN**  
 = 0.50 m short end + 1.50 m loose end  
 Per each  
 each metre – or +

**Buckle strap width: 35 mm** (stretched, impregnated and abrasion-resistant strap)



**Art. No. 5510-035 (type C)**

2 piece with light ratchet  
**permissible tensile force LC 1,000 daN**  
 Standard length: 2 m = 0.50 m short end + 1.50 m loose end  
 Per each  
 each metre – or +

**Buckle strap width: 50 mm** (stretched, impregnated and abrasion-resistant strap with 4 black identity strips)



**Art. No. 5519-050 (type D)**

2 piece mit wire hooks,  
 Standard length: 4 m = 0.50 m short end + 3.50 m loose end  
**permissible tensile force LC 2,000 daN**  
 Per each  
 each metre – or +



Testing and certification authority  
 Traffic and the Environment in the  
 DGUV test.

Vehicle type	Permissible total	LC of lashing points	Type	Norm
Car	---	350 daN	Type A	DIN 75410-2
Vans	up to 2 t	400 daN	Type B	DIN 75410-3
	over 2 t up to 5 t	500 daN	Type B	
	over 5 t up to 7.5 t	800 daN	Type C	
Flatbed trucks / trailers	up to 3.5 t	400 daN	Type B	DIN 75410-1
	over 3.5 t up to 7.5 t	800 daN	Type C	DIN EN12640
Lorries	over 3.5 t up to 7.5 t	800 daN	Type C	DIN EN 12640
	over 7.5 t up to 12 t	1000 daN	Type C	
	over 12 t	2000 daN	Type D	



## Edge protection for tension belts / lashing straps

**Art. No. 559000**

Plastic edge protection open for tension belts / lashing straps  
 Size 130 x 95 mm. Smooth surface for soft materials, e.g. paper.  
 per each

**NEW**

## Anti-slip mats

Whether you are performing an evasive manoeuvre, fully applying the brakes or coping with uneven road surfaces your load should not move!

Anti-slip mats improve safety by increasing the friction between the load and the vehicle.

This is particularly important when transporting heavy goods because the anti-slip mat reduces the strain on the tensioning system.



Anti-slip mats			
Glide coefficient of friction (in $\mu$ )	Dimensions (in mm)	Article no.	Per each
0.78	1.000 x 125 x 8 mm	<b>59000-125</b>	
0.78	1.000 x 250 x 8 mm	<b>59000-250</b>	

**NEW**

Rolls, sheets and other sizes also available upon request!

**NEW**



Under VDI 2700 the maximum strain on anti-slip mats should be chosen so that it does not exceed 30% of the strain on the material thickness.  
 For the above mat this is 125 t/m<sup>2</sup>.  
 The anti-slip mats fulfil the requirements under VDI 2700, sheet 3.2, sheet 9 and sheet 15. Applications correspond to DIN 75410 und BGI 649.



## Pallet rack safety nets

### Area of application

Safety measures must be fulfilled in high bay systems, so that the material being stored cannot fall out and in turn unsteady material does not injure any persons.

Pallet rack safety nets provide the solution to this. Another advantage of these nets is that they provide protection for valuable goods against possible extensive damage from falling out.

### General benefits of the net solution

- Nets weigh very little, are flexible and can be easily installed
- As and when necessary nets can also be easily dismantled, in order to remove fallen down stock or to allow access to the material which is stored in the bays.
- Our high-tenacity polypropylene nets are available in a variety of colours.
- There are no problems of corrosion with our synthetic nets – so the nets look pleasing to the eye.



### Advantages over metal fences

- The soft material is able to absorb energy better
- This provides greater protection against damage for falling goods
- The use of people safety catch nets provides a “softer” impact for the person falling on it and also gives better protection against injuries.
- After use the net is simpler to change over.

## Pallet rack safety nets for one 2.70 m wide bay unit for different heights

### Net size: 2.80 m x 3 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25301-045-01	
		Blue	25301-045-04	
	5.0 mm	Blue	25501-045-04	

### Net size: 2.80 m x 5 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25302-045-01	
		Blue	25302-045-04	
	5.0 mm	Blue	25502-045-04	

### Net size: 2.80 m x 6 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25303-045-01	
		Blue	25303-045-04	
	5.0 mm	Blue	25503-045-04	

## for two 2.70 m wide bay units for different heights

### Net size: 5.60 m x 3 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25304-045-01	
		Blue	25304-045-04	
	5.0 mm	Blue	25504-045-04	

### Net size: 5.60 m x 5 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25305-045-01	
		Blue	25305-045-04	
	5.0 mm	Blue	25505-045-04	

### Net size: 5.60 m x 6 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25306-045-01	
		Blue	25306-045-04	
	5.0 mm	Blue	25506-045-04	



## for three 2.70 m wide bay units for different heights

### Net size: 8.40 m x 3 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25307-045-01	
		Blue	25307-045-04	
	5.0 mm	Blue	25507-045-04	

### Net size: 8.40 m x 5 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25308-045-01	
		Blue	25308-045-04	
	5.0 mm	Blue	25508-045-04	

### Net size: 8.40 m x 6 m

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	3.0 mm	Green	25309-045-01	
		Blue	25309-045-04	
	5.0 mm	Blue	25509-045-04	

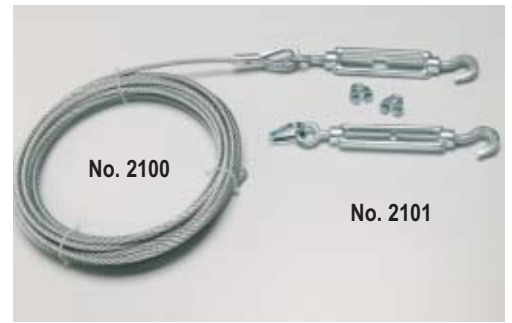
## Pallet rack safety nets in standard sizes

made from high-tenacity polypropylene as protection for and against falling goods.

All nets are available with reinforced edging.

**Made from high-tenacity polypropylene**





Net Size	Steel cable (1)	Tensioning straps (2)	Spacers (3a)	Ring nuts (3b) / Ring bolts (3b)	Carabiner hooks (4)
3 x 2.80 m	12 m (2 x 6 m)	2 Straps	4	4	48
5 x 2.80 m	16 m (2 x 8 m)	2 Straps	4	4	64
6 x 2.80 m	18 m (2 x 9 m)	2 Straps	6	6	72
3 x 5.60 m	18 m (2 x 9 m)	2 Straps	4	4	72
5 x 5.60 m	20 m (2 x 10 m)	2 Straps	4	4	80
6 x 5.60 m	22 m (2 x 11 m)	2 Straps	6	6	88
3 x 8.40 m	23 m (2 x 11.50 m)	2 Straps	6	6	92
5 x 8.40 m	27 m (2 x 13.50 m)	2 Straps	6	6	108
6 x 8.40 m	31 m (2 x 15.50 m)	2 Straps	6	6	124

**Steel wire cable (1)**

Article	Thickness	Art. No.	Per metre
Galvanised steel wire cable	6 mm	<b>2100</b>	
Galvanised steel wire cable	4 mm	<b>2102</b>	

**Spacers (3a) / Ring nuts (3b)**

Article	Consisting of	Art. No.	Per piece
Spacer 173 mm	1 spacing element 2 brackets 4 nuts 4 washers	<b>2171</b>	
Ring nut M10	ring nut washers hexagonal screws	<b>2107</b>	
Ring bolt M10	ring bolt washers ring	<b>2106</b>	

**Grommet / Tensioning locks (2)**

Article	Thickness	Art. No.	Per rope
Additional grommet / tensioning locks for both sides	6 mm	<b>2101</b>	
Additional grommet / tensioning locks for both sides	4 mm	<b>2103</b>	

**Carabiner hooks (4)**

Article	Description	Art. No.	Per piece
Carabiner hook, loose	60 x 6 mm, galvanised	<b>2018</b>	
Carabiner hook, attached to the net	60 x 6 mm, galvanised	<b>20180</b>	

**Girder clamps** for use with T-beams, and U- and angle profiles. Hexagonal adjusting screw, quality 8.8, available in M10 format, clamping range 20 mm.

Article	Description	Art. No.	Per piece
Girder clamp, loose	M10	<b>2108</b>	



**Telescopic connecting rod to prevent goods from sliding out the back, per set.**

With fastening thread for a width of 2.50 m to 3 m, incl:

- 2 Spacers
- 2 Ring bolts
- 4 Clips with nuts and washers

Description	Length	Art. No.	Per set
Sliding out protection	3 m	<b>2170-2</b>	

## Pallet rack safety nets in any dimensions

Made from high-tenacity polypropylene as protection for and against falling goods.



## Pallet rack safety nets

Made from high-tenacity polypropylene, per m<sup>2</sup>

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
25 mm	1.8 mm	Black	201-025-06	
45 mm	2.3 mm	Green	200-045-01	
		Black	200-045-06	
	3.0 mm	Green	209-045-01	
		Blue	209-045-04	
		Yellow	209-045-05	
		Black	209-045-06	
	4.0 mm	Green	215-045-01	
	5.0 mm	Green	212-045-01	
Blue		212-045-04		
Black		212-045-06		
100 mm	4.0 mm	Yellow	215-100-05	
		Green	212-100-01	
	5.0 mm	Blue	212-100-04	
		Yellow	212-100-05	
		Black	212-100-06	

## Binding rope

Already made into net.

Material	Thickness approx.	Colour	Art. No.	Per metre
Polysteel	12 mm	White	2137-02	
Polysteel	10 mm	White	2138-02	

**Minimum order surcharge for:**  
**Nets under 5 m<sup>2</sup> + 100%,**  
**Nets under 10 m<sup>2</sup> + 35%,**  
**Nets under 20 m<sup>2</sup> + 20%, each net.**



No. 3011- all colours

## Buckle fastener

Length	Colour	Art.-No.	Per piece
55 cm loose	Green	3011-01	
	Blue	3011-04	
	Red	3011-07	
100 cm loose	Green	3017-01	
	Blue	3017-04	
	Red	3017-07	



## Conveyor belt safety nets

### Area of application

Conveyor belt safety nets are fitted along the sides of and below the conveyor belt, in order to catch any material falling from or out of the belt.

### Advantages

In comparison to rigid fences the nets can also provide a soft landing for materials. The net material protects the falling objects. It also prevents the falling materials from harming anybody.

## Conveyor belt safety nets

PP high tenacity, in any dimensions, per m<sup>2</sup>

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>	
20 mm	2.3 mm	Green	200-020-01		
		White	200-020-02		
		Black	200-020-06		
45 mm	2.3 mm	Green	200-045-01		
		Blue	200-045-04		
		Black	200-045-06		
	3.0 mm	3.0 mm	Green	209-045-01	
			Blue	209-045-04	
			Black	209-045-06	
	4.0 mm	4.0 mm	Green	215-045-01	
			Blue	215-045-04	
			Black	215-045-06	
	5.0 mm	5.0 mm	Green	212-045-01	
			Blue	212-045-04	
			Black	212-045-06	

### Minimum order surcharge for:

- Nets under 5 m<sup>2</sup> + 100%,
- Nets under 10 m<sup>2</sup> + 35%,
- Nets under 20 m<sup>2</sup> + 20%, each net.

## Steel wire cable

Article	Thickness	Art. No.	Per metre
Galvanised steel wire cable	6 mm	2100	
Galvanised steel wire cable	4 mm	2102	

## Grommet / Tensioning locks

Article	Thickness	Art. No.	Per rope
Additional grommet / tensioning locks for both sides	6 mm	2101	
Additional grommet / tensioning locks for both sides	4 mm	2103	

## Carabiner hooks

Article	Description	Art. No.	Per piece
Carabiner hook, loose	60 x 6 mm, galvanised	2018	
Carabiner hook, attached to the net	60 x 6 mm, galvanised	20180	



## Ring nuts / Ring bolts

Article	Consisting of	Art. No.	Per piece
Ring nut M10	ring nut washers hexagonal screws	2107	
Ring bolt M10	ring bolt washers ring	2106	



## Load carrying nets

Knotless safety net EN 1263-1 made of high-tenacity polypropylene with **14 mm nylon border** rope and 4 loops with scuff protection on the corners. Also with 2 traverse ropes (14 mm PA) attached to the upper border rope (for improved load capacity).

**Net size: 4 m x 4 m**

Mesh size approx.	Thickness approx.	Payload	Colour	Art. No.	Per piece
60 mm	5 mm	1 t	Green	<b>2061-060-01</b>	
100 mm	6 mm	2 t	White	<b>2060-100-02</b>	

## Load carrying net (for heavy loads)

Knotless safety net EN 1263-1 made of high-tenacity polypropylene. With **16 mm nylon border** rope and 4 loops with scuff protection on the corners, 2 traverse ropes (14 mm PA) attached to the upper border rope (for improved load capacity).

**Net size: 3.30 m x 3.30 m**

Mesh size approx.	Thickness approx.	Payload	Colour	Art. No.	Per piece
130 mm	15 mm	3 t	Blue	<b>2062-130-04</b>	

## Polyester straps

Width approx. 40 cm, thickness approx. 10 mm, pay length 2 m, with ring on top, eye hooks below.

Payload at 0° - 45° = 3.4 t

Payload at 45° - 60° = 2.4 t

**Suitable for all of our heavy-load transport nets.**

Description	Colour	Art. No.	Per piece
PES-straps	Red	<b>2064-07</b>	

## Goods safety nets

Used here for the transportation of roof tiles  
(Photo: Company Probst, Erdmannhausen)

Mainly used for **smooth transportation** of goods which are too small for grapples to be used.

**Recommended article no. 212-045/-060/-100 (see page 47).**





Photo 1

### Cargo nets

An easy and comfortable way to lift construction materials etc.

Simply spread the net out on the floor, place the load onto it and hang the border rope onto load hangers.

Depending on net material, up to 2 tons of load can be lifted.

Transport net for payload of 1 ton:

Recommended article number: 1903-100 (see page 76).

Transport net for payload of 2 tons:

Recommended article number: 1903-045 (see page 76).



Photo 2



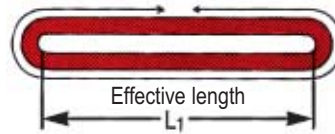
Photo 3

### Lifting net for a working load of 1 tonne:

We recommend no. 1903-100 (see page 76).

### Lifting net for a working load of 2 tonnes:

We recommend no. 1903-045 (see page 76).



### Circular slings made of polyester with double sheathing

Conforming to Euro-standard EN 1492-2

Protective sheathing provided with anti-chaffing PU. Colour-coded conforming to European EN standard, with stamped-in carrying strength and tonnage strips (woven-in carrying strength, on request).

Art. No.	Colour
56005	Orange
56010	Violet
56020	Green
56030	Yellow
56040	Grey
56050	Red
56060	Brown
56080	Blue
56100	Orange
56120	Orange
56150	Orange
56200	Orange

Working lengths of less than 1 m are all charged the same as a working length of 1 m. Can be cut into lengths of 0.50 m.

Prices on request !

### Technical carrying capacity data WLL (kg).

- Vertical suspension
- Just laced
- U-shaped suspension
- Suspended diagonally at 45-60°

Art. No.				
56005	500	400	1.000	700
56010	1.000	800	2.000	1.400
56020	2.000	1.600	4.000	2.800
56030	3.000	2.400	6.000	4.200
56040	4.000	3.200	8.000	5.600
56050	5.000	4.000	10.000	7.000
56060	6.000	4.800	12.000	8.400
56080	8.000	6.400	16.000	11.200
56100	10.000	8.000	20.000	14.000
56120	12.000	9.600	24.000	16.800
56150	15.000	12.000	30.000	21.000
56200	20.000	16.000	40.000	28.000

This represents merely a small selection from a large range of circular slings and looped straps.

If you have special requests or are faced with particular problems, please get in touch with our Sales Department.



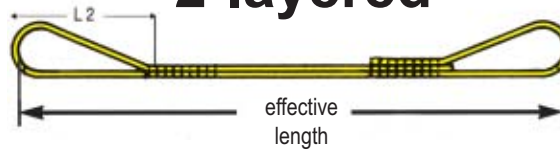
Loop design:  
1/1 strap width

1/2 strap width

1/3 strap width



**2-layered**



**Looped straps made of polyester, 2-layered**

Conforming to Euro-standard EN 1492-1

Looped straps with reinforced loops made of synthetic fabric. Also available in leather on request, although a surcharge applies. Colour-coded conforming to European CEN standard. If requested, with carrying strength value impressed.

Strap width x length thickness in mm	Colour	Art. No.	Carrying capacity WLL (Kg)			Loop in mm
30 x 6	Violet	<b>58030</b>	1,000	2,000	800	200
50 x 5	Violet	<b>58050</b>	1,000	2,000	800	200
60 x 6	Green	<b>58060</b>	2,000	4,000	1,600	250
75 x 6	Green	<b>58075</b>	2,000	5,000	2,000	300
90 x 6	Yellow	<b>58090</b>	3,000	6,000	2,400	350
100 x 6	Yellow	<b>58100</b>	3,600	7,200	2,900	350
100 x 10	Grey	<b>58100S</b>	4,000	8,000	3,200	400
120 x 6	Grey	<b>58120</b>	4,000	8,000	3,200	400
125 x 10	Red	<b>58125</b>	5,000	10,000	4,000	500
150 x 6	Red	<b>58150</b>	5,000	10,000	4,000	500
150 x 10	Brown	<b>58150S</b>	6,000	12,000	4,800	550
180 x 6	Brown	<b>58180</b>	6,000	12,000	4,800	550
200 x 6	Brown	<b>58200</b>	6,000	12,000	4,800	550
200 x 10	Blue	<b>58200S</b>	8,000	16,000	6,400	600
250 x 6	Blue	<b>58250</b>	8,000	16,000	6,400	600
250 x 10	Orange	<b>58250S</b>	10,000	20,000	8,000	650
300 x 6	Orange	<b>58300</b>	10,000	20,000	8,000	650
300 x 10	Orange	<b>58300S</b>	13,000	26,000	10,400	700

Prices are worked out per metre. Looped straps with a length of less than 2 m are all taken to be 2 m in length.

Prices on request !

This represents merely a small selection from a large range of circular slings and looped straps.

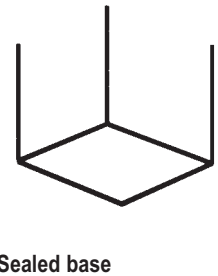
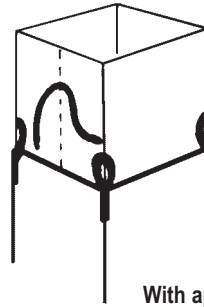
If you have special requests or are faced with particular problems, please get in touch with our Sales Department.



### Big bag / with apron on top and sealed base

High tenacity layered polypropylene with 4 hoisting loops, with apron on top and sealed base, per piece.

Size in cm	SWL in kg	SF	Colour	Art. No.	Per piece
90 x 90 x 110	1,000	5:1	White	<b>32501-02</b>	

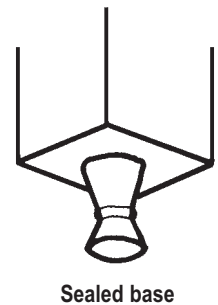
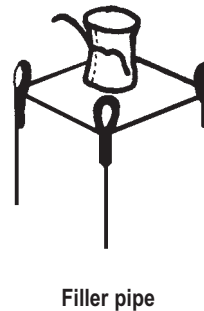


Special designs available on request!

### Big bags / with run-in and run-out channel

High tenacity layered polypropylene with 4 hoisting loops, with run-in and run-out channel, 35 x 50 cm, per piece.

Size in cm	SWL in kg	SF	Colour	Art. No.	Per piece
90 x 90 x 110	1,000	5:1	White	<b>32502-02</b>	



### Jumbo bags

As waste bag for Eternit slabs or as Jumbotainer for broken slabs (including asbestos slabs)

- Easy, economical way of handling
- Saves considerable time during filling
- Cuts transport costs
- Efficient storage (several containers can be stowed on top of each other)



### Jumbo bags

Made of coated polypropylene fabric, with 4 hoisting loops and internal apron cover. With lid for tying-up.

Size in cm	SWL in kg	SF	Colour	Art. No.	Per piece
260 x 125 x 30	1,000	5:1	White	<b>32511-02</b>	
300 x 105 x 30	1,000	5:1	White	<b>32512-02</b>	





## HUCK – Isilink (DGBM)

No limits to the possibilities for fixing and adjustment without using metal components.

Diameter	Breaking strength	Metres / reel	Colour	Art. No.	Per reel
3 mm	80 daN	1,000 m	Green	38030-01	
4 mm	100 daN	600 m	Blue	38040-04	
6 mm	160 daN	500 m	Red	38060-07	
8 mm	290 daN	250 m	Black	38080-06	
10 mm	360 daN	150 m	Hemp-coloured	38100-08	



HUCK-Isilink, proprietary  
EU Word Mark.

We hold the German patent  
198 52 487 for the production  
of Isilink ropes.

## Braided cord in high-strength polypropylene, 8-ply braided, approx. 7.5 g/m, 500 m reel

**NEW**

Cords for industry, craft and DIY, particularly also for repairing and fastening nets.

Diameter approx.	Breaking strength	Colour	Art. No.	Per reel
4.5 mm	260 daN	Green	35203-01	
		White	35203-02	
		Orange	35203-03	
		Blue	35203-04	
		Yellow	35203-05	
		Black	35203-06	
		Red	35203-07	
		Hemp	35203-08	



## Repair cord

Braided cord in high-strength polypropylene, 8-ply braided, approx. 7.5 g/m, 25 m cardboard reel.

Diameter approx.	Breaking strength	Colour	Art. No.	Per reel
4.5 mm	260 daN	Green	35223-01	

**NEW**

## Plastic ropes and braided cords made of polypropylene

are tried-and-tested fixing aids for use in industry and construction.

All measurements are approximate and subject to slight changes.



## Synthetic ropes made of polypropylene hemp-coloured, length of cable: 100 m

Approx. dia. in mm	Weight per metre in g	Minimum breaking strength in daN	Art. No.	Per cable (100 m long)
6	17	590	40201-08	
8	30	1,040	40202-08	
10	45	1,530	40203-08	
12	68	1,950	40204-08	

## Synthetic ropes made of polypropylene hemp-coloured, length of cable: 50 m

Approx. dia. in mm	Weight per metre in g	Minimum breaking strength in daN	Art. No.	Per cable (50 m long)
14	88	2,690	40205-08	
16	103	3,330	40206-08	
20	176	5,120	40208-08	
24	234	7,170	40210-08	
28	370	9,440	40212-08	

## Scaffolding rope, **NEW**

in Polypropylene, white-blue, 2 m long, approx. 8 mm diameter, with clip, 4-ply with small loop.

Article no. 2013

per each

## Braided cords made of high-strength polypropylene, green; reel: 100 m

Approx. dia. in mm	Weight per metre in g	Minimum breaking strength in daN	Art. No.	Per cable (100 m long)
3	3	100	35211-01	
4	6	150	35212-01	
6	17	335	35214-01	
8	30	625	35215-01	
10	45	960	35216-01	
12	65	1,330	35217-01	

## Synthetic ropes made of polysteel, white, length of cable 220 m

Approx. dia. in mm	Weight per metre in g	Minimum breaking strength in daN	Art. No.	Per cable (220 m long)
9	50	1,500	21380R-02	
12	74	3,000	21370R-02	



## Shock cord 100 m cable length

Approx. dia. in mm	Colour	Art.No.	Per cable
6	White with Huck stripes	21260R-2H	
10	Blue	21280R-04	

## 50 m cable length

8	White with Huck stripes	21270R-2H	
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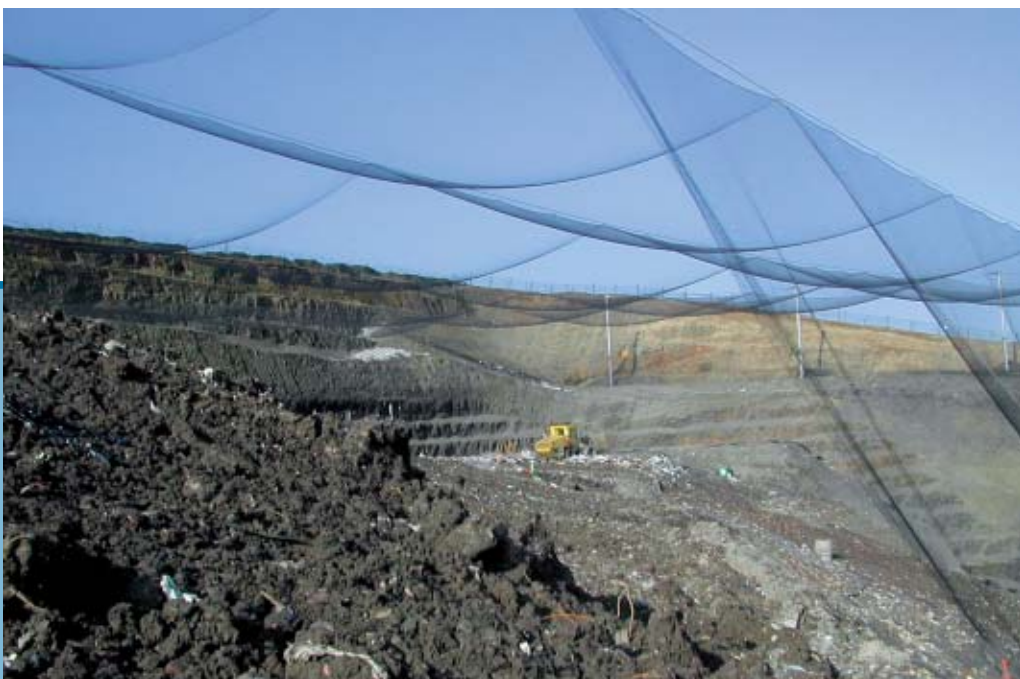
### Anti-litter nets for a cleaner environment

The law requires every refuse operator to protect the area around the landfill from pollution.

The anti-litter fence is therefore invaluable to modern refuse management.

In particular it prevents the spread of smaller items of refuse such as scraps of paper, foil, solid foam etc. to adjoining areas.

The anti-litter fence protects the environment from pollution and at the same time saves the operator the additional expense of clearing rubbish outside the designated area.



## Anti-litter nets in standard sizes

Nets can also be delivered in other sizes to special order. Please ask for a quotation.

All anti-litter net panels in standard sizes are delivered with reinforced surround (approx. 9 mm dia.), and 4 cable eyes in the corners to tension the net.



### Anti-litter net made of high-tenacity polypropylene

**Net size: 4 x 50 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Black	<b>2421-045-06</b>	
	3.0 mm	Green	<b>2425-045-01</b>	
20 mm	1.8 mm	Black	<b>2431-020-06</b>	
	2.3 mm	Green	<b>2435-020-01</b>	

### Anti-litter net made of high-tenacity polypropylene

**Net size: 4 x 25 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Black	<b>2422-045-06</b>	
	3.0 mm	Green	<b>2426-045-01</b>	
20 mm	1.8 mm	Black	<b>2432-020-06</b>	
	2.3 mm	Green	<b>2436-020-01</b>	

### Anti-litter net made of high-tenacity polypropylene

**Net size: 3 x 50 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Black	<b>2423-045-06</b>	
	3.0 mm	Green	<b>2427-045-01</b>	
20 mm	1.8 mm	Black	<b>2433-020-06</b>	
	2.3 mm	Green	<b>2437-020-01</b>	

### Anti-litter net made of high-tenacity polypropylene

**Net size: 3 x 25 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	2.3 mm	Black	<b>2424-045-06</b>	
	3.0 mm	Green	<b>2428-045-01</b>	
20 mm	1.8 mm	Black	<b>2434-020-06</b>	
	2.3 mm	Green	<b>2438-020-01</b>	

**Important:** When installing, anti-litter nets have to be well-tensioned, and rubbing spots on the edges or body of the nets must be avoided. This applies particularly to small-meshed nets. We therefore recommend you add thimbles every 5 metres.

### Thimbles

Surcharge for integrated thimbles for 6 mm thick rope.

Art. No.	Per piece
<b>2117</b>	



**Tripod frame for anti-litter nets**

Made from galvanised steel pipes 1.25" dia. to DIN 2440, with hooks above to attach net and folded underneath to provide better stability.



**Tripod frame for anti-litter nets**

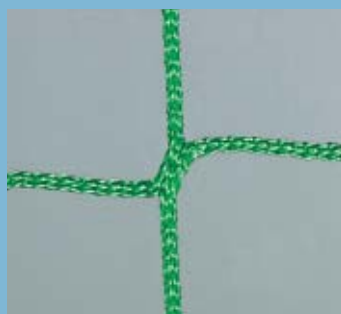
Made from galvanised steel pipes 1.25" dia. to DIN 2440, with hooks above to attach net and folded underneath to provide better stability. Complete with holes for ground spikes.

Including 3 ground spikes and angled connection screws.

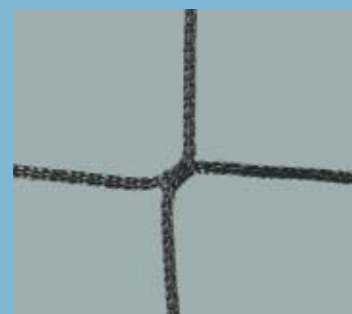
Height of nets	Art. No.	Per piece
for 4 m high nets	<b>245</b>	
for 3 m high nets	<b>246</b>	



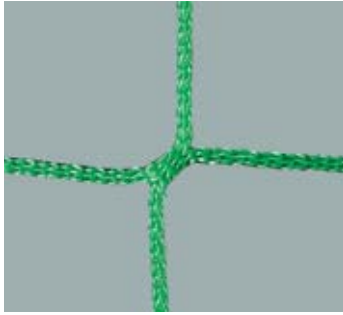
Material dia. 1.8 mm, Black, high-tenacity polypropylene



Material dia. 3 mm, Green, high-tenacity polypropylene



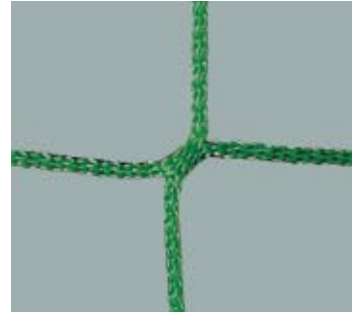
Material dia. 2.3 mm, Black, high-tenacity polypropylene



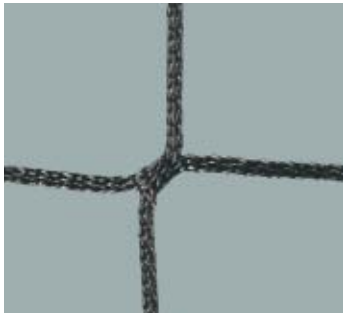
No. 200 Green, knotless, high tenacity polypropylene, approx. 2.3 mm dia.



No. 200 White, knotless, high tenacity polypropylene, approx. 2.3 mm dia.



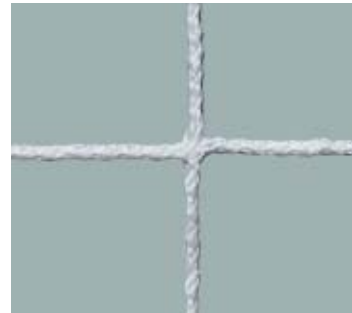
No. 200 Dark Green, knotless, high tenacity polypropylene, approx. 2.3 mm dia.



No. 200 Black, knotless, high tenacity polypropylene, approx. 2.3 mm dia.



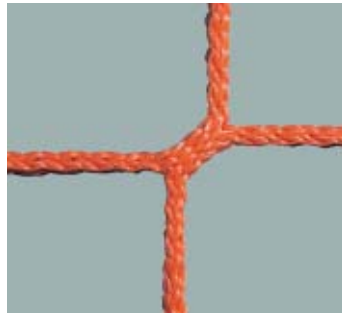
No. 201 Black, knotless, high tenacity polypropylene, approx. 1.8 mm dia.



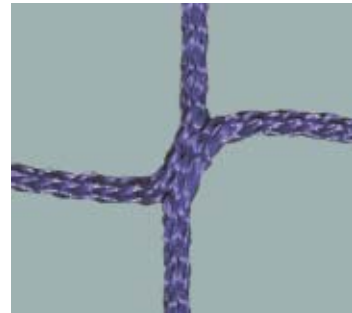
No. 201 White, knotless, high tenacity polypropylene, approx. 1.8 mm dia.



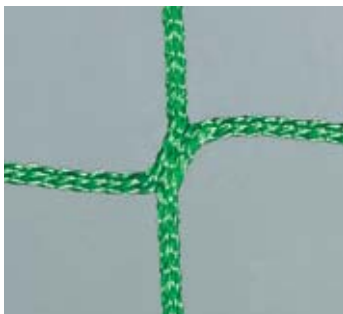
No. 203 Black, knotless, high tenacity polypropylene, approx. 1.5 mm dia.



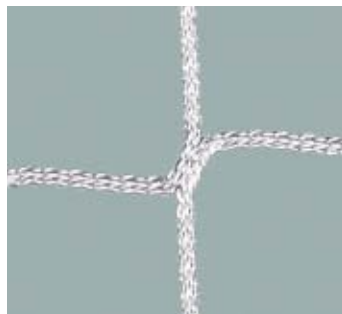
No. 207 Orange, knotless, high tenacity polypropylene, approx. 3.5 mm dia.



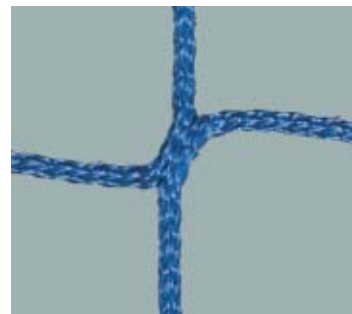
No. 207 Violet, knotless, high tenacity polypropylene, approx. 3.5 mm dia.



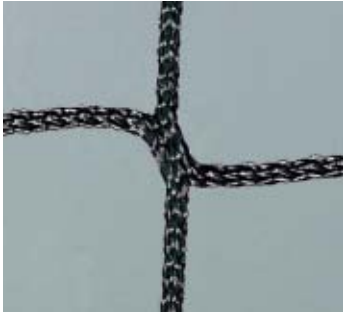
No. 209 Green, knotless, high tenacity polypropylene, approx. 3 mm dia.



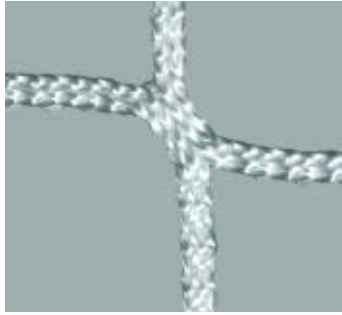
No. 209 White, knotless, high tenacity polypropylene, approx. 3 mm dia.



No. 209 Blue, knotless, high tenacity polypropylene, approx. 3 mm dia.



No. 209 Black, knotless, high tenacity polypropylene, approx. 3 mm dia.



No. 210 White, knotless, polyester, approx. 4 mm dia.



No. 212 Green, knotless, high tenacity polypropylene, approx. 5 mm dia.



No. 212 White, knotless, high tenacity polypropylene, approx. 5 mm dia.



No. 212 Orange, knotless, high tenacity polypropylene, approx. 5 mm dia.



No. 212 Blue, knotless, high tenacity polypropylene, approx. 5 mm dia.



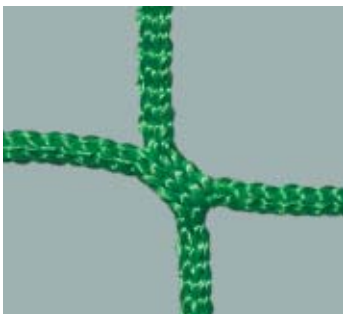
No. 212 Black, knotless, high tenacity polypropylene, approx. 5 mm dia.



No. 212 Red, knotless, high tenacity polypropylene, approx. 5 mm dia.



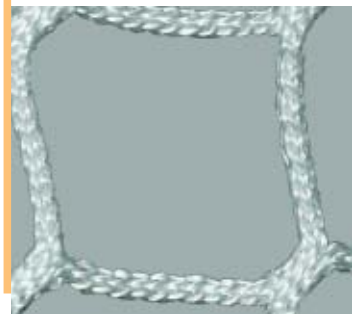
No. 213 White, knotless, high tenacity polypropylene, approx. 6 mm dia.



No. 215 Green, knotless, high tenacity polypropylene, approx. 4 mm dia.



No. 215 Yellow, knotless, high tenacity polypropylene, approx. 4 mm dia.



No. 216 White, knotless, polyester, approx. 3 mm dia.

## Material diameter from 1 - 3 mm

Art. No.	Description	Ø in approx. mm	Mesh in approx. mm	Colours	per m <sup>2</sup>
1202-020	PP high tenacity, knotless (*)	1.0	20	○ ● ● (cut only)	
1202-030	PP high tenacity, knotless (*)	1.0	30	○ ● ● (cut only)	
1202-050	PP high tenacity, knotless (*)	1.0	50	○ ● ● (cut only)	
1203-010	PP high tenacity, knotless (*)	1.5	10	● (cut only)	
203-020	PP high tenacity, knotless	1.5	20	●	
203-030	PP high tenacity, knotless	1.5	30	○ ●	
203-050	PP high tenacity, knotless	1.5	50	● (while stock lasts)	
203-060	PP high tenacity, knotless	1.5	60	●	
203-100	PP high tenacity, knotless	1.5	100	●	
201-020	PP high tenacity, knotless	1.8	20	○ ●	
201-025	PP high tenacity, knotless	1.8	25	● ●	
201-030	PP high tenacity, knotless	1.8	30	●	
200-020	PP high tenacity, knotless	2.3	20	● ● ○ ● ●	
200-030	PP high tenacity, knotless	2.3	30	○ ●	
200-045	PP high tenacity, knotless	2.3	45	● ● ○ ● ●	
200-100	PP high tenacity, knotless	2.3	100	● ○ ●	
200-120	PP high tenacity, knotless	2.3	120	● ● ○	
205-100	PP high tenacity, knotless	2.8	100	●	
205-120	PP high tenacity, knotless	2.8	120	●	
209-030	PP high tenacity, knotless	3.0	30	●	
209-045	PP high tenacity, knotless	3.0	45	● ○ ● ● ● ● ●	
209-100	PP high tenacity, knotless	3.0	100	● ○ ● ●	
209-120	PP high tenacity, knotless	3.0	120	● ○ ● ●	
216-035	Polyester, knotless	3.0	35	○	
216-045	Polyester, knotless	3.0	45	○	
216-100	Polyester, knoless	3.0	100	○	
216-130	Polyester, knotless	3.0	130	○	

### Colour table

●	= 01	= Green
●	= 015	= Dark Green
○	= 02	= White
●	= 03	= Orange
●	= 04	= Blue
●	= 05	= Yellow
●	= 06	= Black
●	= 07	= Red
●	= 08	= Hemp coloured
●	= 09	= Violet

### When ordering, please indicate the colour number!

e. g. 209-045-01 PP high ten., ca. 3 mm dia., knotless, 45 mm mesh, **Green**.

We recommend polypropylene for outdoor use.

All nets have a secure selvage edge approx. 5-7 mm in diameter included in the price per square metre (\*) with the exception of No. 1202 and No. 1203-010 in black.

These nets are only supplied cut.

(\*\*) No. 1203-010 in black = diagonal mesh, only supplied cut.

See page 47 for our surcharges for small nets.



## Material diameter from 3.5 - 15 mm

Art. No.	Description	Ø in approx. mm	Mesh in approx. mm	Colours	per m <sup>2</sup>
207-045	PP high tenacity, knotless	3.5	45	● ● (Violet: while stock lasts)	
207-100	PP high tenacity, knotless	3.5	100	● ● (Violet: while stock lasts)	
207-120	PP high tenacity, knotless	3.5	120	● ● (Violet: while stock lasts)	
210-035	Polyester, knotless	4.0	35	○	
210-045	Polyester, knotless	4.0	45	○	
210-100	Polyester, knotless	4.0	100	○	
210-130	Polyester, knotless	4.0	130	○	
215-030	PP high tenacity, knotless	4.0	30	● ●	
215-045	PP high tenacity, knotless	4.0	45	● ○ ● ● ● ●	
215-100	PP high tenacity, knotless	4.0	100	● ○ ● ● ● ●	
215-120	PP high tenacity, knotless	4.0	120	● ○ ● ● ● ●	
215-120	PP high tenacity, knotless	4.0	120	● ● ● ● ● ● ● ●	
214-045	PP high tenacity, knotless	4.2	45	●	
212-030	PP high tenacity, knotless	5.0	30	●	
212-045	PP high tenacity, knotless	5.0	45	● ○ ● ● ● ●	
212-060	PP high tenacity, knotless	5.0	60	● ● ● ●	
212-070	PP high tenacity, knotless	5.0	70	●	
212-100	PP high tenacity, knotless	5.0	100	● ○ ● ● ● ● ● ●	
212-120	PP high tenacity, knotless	5.0	120	● ○	
212-300	PP high tenacity, knotless	5.0	300	●	
213-100	PP high tenacity, knotless	6.0	100	○	
4415-130	PP., knotless, (Mahulan)	15.0	130	●	

### Surcharge for:

nets under 5 m<sup>2</sup> + 100%, nets under 10 m<sup>2</sup> + 35%, nets under 20 m<sup>2</sup> + 20% per net.

**Nets under 1 m<sup>2</sup> only available on request.**

### Loose hanging nets

The length of loose hanging nets should be greater than that of the area to be covered in accordance with the mesh size.

Extra lengths should be calculated as follows:

- a) up to 45 mm mesh size + 20%
- b) up to 50 mm - 100 mm mesh size + 15%
- c) up to 110 mm - 150 mm mesh size + 10%.

If nets made to special requirements have a square mesh, it is **technically impossible to supply all net sizes without a seam.**

All nets are manufactured with diagonal mesh to the greatest possible width and then converted to square mesh. **The resulting seams cannot be avoided for technical reasons and do not reduce the quality of the net.**

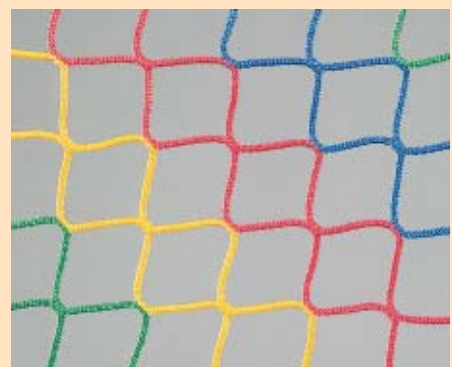
### A net that meets all colour requirements!

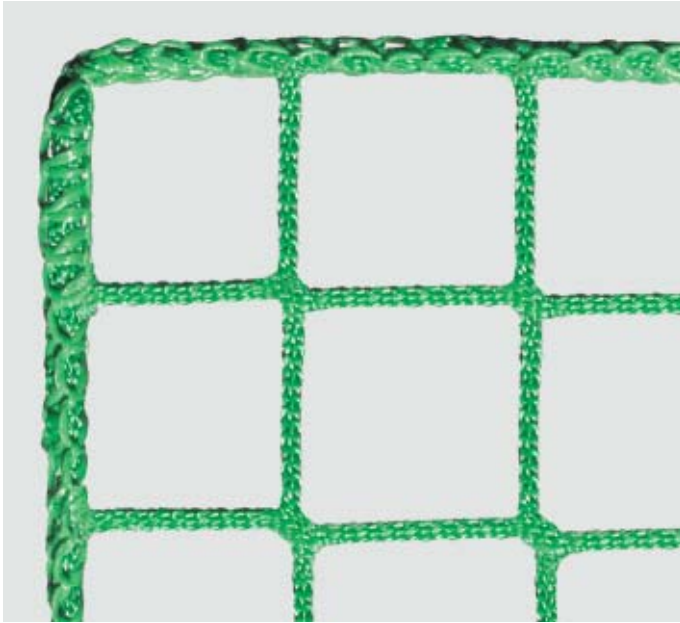
#### Art. No. 209-045

Made of knotless high-tenacity polypropylene, approx. 3 mm dia., with a mesh size of approx. 45 mm and **4 colours (red, blue, yellow and green) in one net.**

**Colour: 4F**

per m<sup>2</sup>





All nets have a reinforced edge of approx. 5 - 7 mm dia., which is included in the m<sup>2</sup> price.

See page 68 for our protective and safety nets with a steel core to protect them from vandalism.



No. 2116-02 Net surround made of polyester tape.  
Width 100 mm (when folded 50 mm)

## Standard protective / safety nets

Protective nets, sold in 5 m widths.  
Length: as requested.

## Standard safety net in high-tenacity polypropylene

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
120 mm	3 mm	Green	2140-120-01	
	4 mm	Green	2142-120-01	

## Net accessories/net surround cords

We supply various accessories for all our safety nets and these are also available on an upgrade basis.

## Net surround cord, attached to net

Material dia. approx.	Material	Colour	Art. No.	Per metre
6 mm	Polyethylene	Green	2130-01	
		Orange	2130-03	
		Black	2130-06	
5 mm	Nylon	White	2131-02	
8 mm	Nylon	White	2132-02	
12 mm	Nylon	White	2136-02	

## Net surround cord, supplied loose

Material dia. approx.	Material	Colour	Art. No.	Per metre
6 mm	Polyethylene	Green	21300-01	
		Orange	21300-03	
		Black	21300-06	
5 mm	Nylon	White	21310-02	
8 mm	Nylon	White	21320-02	
12 mm	Nylon	White	21360-02	

## Net accessories/additional surround

For a clean edge and additional protection as well as securing nets in borders or tape.

## Net surround made of polyester tape

Width in mm	Material	Colour	Art. No.	Per metre
100	Polyester	White	2116-02	

## Surcharge with minimum orders:

**Nets under 5 m<sup>2</sup> + 100%**

**Nets under 10 m<sup>2</sup> + 35%**

**Nets under 20 m<sup>2</sup> + 20%**

**for each individual net.**

For different qualities and colours of our safety nets: see pages 46 and 47.

If nets made to special requirements have a square mesh, it is technically impossible to supply all net sizes without a seam.

All nets are manufactured with diagonal mesh to the greatest possible width and then converted to square mesh. **The resulting seams cannot be avoided for technical reasons and do not reduce the quality of the net.**

### Net accessories / for suspension and tension

To suspend and tension the safety nets, we recommend our galvanised or PVC-covered steel wire ropes fitted on both ends with loops and tensioners.

#### Steel wire ropes galvanised

Article	Thickness	Art. No.	Per metre
Steel wire rope galvanised	6 mm	2100	
Steel wire rope galvanised	4 mm	2102	

#### Steel wire ropes, PVC-covered (black)

Article	Thickness	Art. No.	Per metre
Steel wire rope covered	5/7 mm	2097	
Steel wire rope covered	4/5 mm	2099	
Steel wire rope covered	3/4 mm	2098	

#### Steel wire ropes / loops / tensioners

Article	Thickness	Art. No.	Surcharge
Additional loops and tensioners on both ends	for 6 mm	2101	
Additional loops and tensioners on both ends	for 4 mm	2103	

### Net accessories / to suspend the nets

All nets can be fitted with a net suspension system, to allow easier movement along the steel wire rope.

**Open Nylon rings** dia. 9 mm, length 53 mm, width 30 mm.  
Inner length: 35 mm, colour Black

	Art. No.	
Attached to the net (3 rings per metre)	2122	per metre
Loose	2123	per piece

### Ground anchor

Wire rope ground anchor, 40 cm long, with swaged loop. With the aid of a 45 cm long round iron, it can be hammered into the ground and the bar removed. By pulling the steel rope at the loop, the anchor fastens itself firmly into the ground. Load resistance approx. 100 kg.

Material	Thickness	Art. No.	Per piece
Steel wire rope	approx. 3 mm	2109	
High grade steel wire rope	approx. 3 mm	21091	

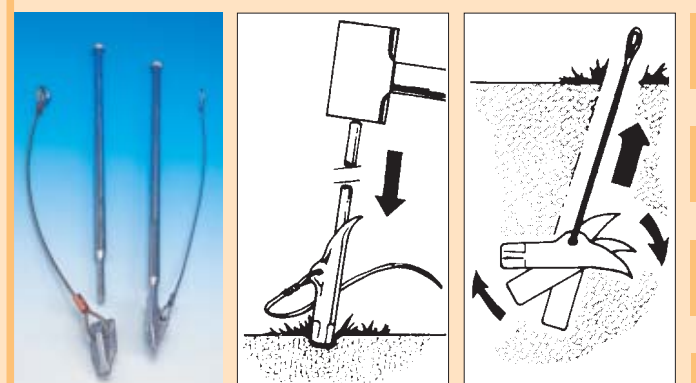


### Net accessories / weighting

All safety and stop nets can be fitted with a lead cord to weigh them down.

#### Lead cord attached to the net

Weight per metre	Design	Art. No.	Per metre
400 g	Integrated in tape	2110	
200 g	Integrated in tape	2111	
200 g	Without tape	2112	



Art. No.	Description	Colour	Material Width (mm)	Mesh-size (mm)	Weight g/m <sup>2</sup>	Maximum tensile strength of mesh (kN)
200-020	PP high tenacity, knotless	● ● ○ ● ●	2.3	20	180	0.80
200-030	PP high tenacity, knotless	○ ●	2.3	30	135	0.80
200-045	PP high tenacity, knotless	● ● ○ ● ●	2.3	45	90	0.80
200-100	PP high tenacity, knotless	● ○ ●	2.3	100	50	0.80
200-120	PP high tenacity, knotless	● ● ○	2.3	120	35	0.80
201-020	PP high tenacity, knotless	○ ●	1.8	20	130	0.60
201-025	PP high tenacity, knotless	● ●	1.8	25	100	0.60
201-030	PP high tenacity, knotless	●	1.8	30	85	0.60
1202-020	PP high tenacity, knotless	○ ● ●	1.0	20	50	0.20
1202-030	PP high tenacity, knotless	○ ● ●	1.0	30	30	0.20
1202-050	PP high tenacity, knotless	○ ● ●	1.0	50	20	0.20
1203-010	PP high tenacity, knotless	● (diamond mesh)	1.5	10	150	0.25
203-020	PP high tenacity, knotless	●	1.5	20	80	0.25
203-030	PP high tenacity, knotless	○ ●	1.5	30	50	0.25
203-050	PP high tenacity, knotless	●	1.5	50	35	0.25
203-060	PP high tenacity, knotless	●	1.5	60	30	0.25
203-100	PP high tenacity, knotless	●	1.5	100	15	0.25
205-100	PP high tenacity, knotless	●	2.8	100	60	1.00
205-120	PP high tenacity, knotless	●	2.8	120	50	1.00
207-045	PP high tenacity, knotless	● ●	3.5	45	200	1.40
207-100	PP high tenacity, knotless	● ●	3.5	100	100	1.40
207-120	PP high tenacity, knotless	● ●	3.5	120	70	1.40
209-030	PP high tenacity, knotless	●	3.0	30	260	1.10
209-045	PP high tenacity, knotless	● ○ ● ● ● ● ●	3.0	45	150	1.10
209-100	PP high tenacity, knotless	● ○ ● ●	3.0	100	75	1.10
209-120	PP high tenacity, knotless	● ○ ● ●	3.0	120	65	1.10
210-035	Polyester, knotless	○	4.0	35	350	2.00
210-045	Polyester, knotless	○	4.0	45	285	2.00
210-100	Polyester, knotless	○	4.0	100	150	2.00
210-130	Polyester, knotless	○	4.0	130	100	2.00
212-045	PP high tenacity, knotless	● ○ ● ● ● ●	5.0	45	400	3.20
212-050	PP high tenacity, knotless	○	5.0	50	350	3.20
212-060	PP high tenacity, knotless	● ● ● ●	5.0	60	300	3.20
212-070	PP high tenacity, knotless	●	5.0	70	275	3.20
212-100	PP high tenacity, knotless	● ○ ● ● ● ● ●	5.0	100	200	3.20
212-120	PP high tenacity, knotless	● ○	5.0	120	170	3.20
212-300	PP high tenacity, knotless	●	5.0	300	55	3.50
213-100	PP high tenacity, knotless	○	6.0	100	360	4.20
214-045	PP high tenacity, knotless	●	4.2	45	235	1.80
215-030	PP high tenacity, knotless	● ●	4.0	30	330	1.60
215-045	PP high tenacity, knotless	● ○ ● ● ● ●	4.0	45	210	1.60
215-100	PP high tenacity, knotless	● ○ ● ● ● ●	4.0	100	110	1.60
215-120	PP high tenacity, knotless	● ○ ● ● ● ●	4.0	120	90	1.60
216-035	Polyester, knotless	○	3.0	35	230	1.25
216-045	Polyester, knotless	○	3.0	45	185	1.25
216-100	Polyester, knotless	○	3.0	100	90	1.25
216-130	Polyester, knotless	○	3.0	130	70	1.25
1903-045	PP high tenacity, knotless	● ○ ● ●	5.0	45	475	3.20
1903-060	PP high tenacity, knotless	● ●	5.0	60	375	3.20
1903-100	PP high tenacity, knotless	● ○ ● ● ● ●	5.0	100	275	3.20
3000-045	PP high tenacity, knotless	● ● ●	5.0	45	450	3.20
3000-060	PP high tenacity, knotless	● ●	5.0	60	350	3.20
3000-100	PP high tenacity, knotless	● ● ●	5.0	100	250	3.20

All dimensions are approximate values; we reserve the right to make slight modifications.



## New product lines in our safety net range

These new developments from Huck were based on the most diverse specifications and the most diverse climatic and technical requirements.

One of the main Huck philosophies is to respond to the needs of our customers and the market at all times.

If you have a question or special project, don't hesitate to seek advice from our expert sales team.

## Safety nets made of high-tenacity polypropylene with a flame-retardant finish

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	2.3 mm	Dark green	200F045-015	
		White	200F045-02	
		Black	200F045-06	
	3.0 mm	Green	209F045-01	
		White	209F045-02	
		Blue Black	209F045-04 209F045-06	
5.0 mm	Green	212F045-01	(NEW)	
	White	212F045-02		
	Black	212F045-06		
50 mm	1.5 mm	Black	203F050-06	
60 mm	5.0 mm	Black	212F060-06	
100 mm	7.0 mm	Green	212F100-01	
		White	212F100-02	

### Flame-retardant finish

Some of our safety nets can also be supplied with a flame-retardant finish and have burning characteristics that conform to DIN 41 02 (B1/B2).

This ensures that the nets retain their flame-retardant properties, even outdoors in variable weather conditions.

### Minimum order surcharge for:

**Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%**

**Nets under 10 m<sup>2</sup> subject to a surcharge of 35%**

**Nets under 20 m<sup>2</sup> subject to a surcharge of 20% each single net.**

### Rigid design

These nets are stiffened after the production process and therefore particularly water-repellent.

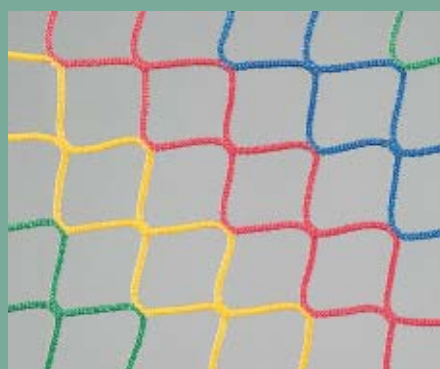
Because they combine 4 colours in one net, they are often used indoors as a form of decoration or as partition/ball pool nets in nurseries and playgrounds.

## Safety nets made of high-tenacity polypropylene, rigid design, per m<sup>2</sup>

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3 mm	Black 4-coloured	209S045-06 209S045-4F	

**A net that meets all colour requirements!**

**Item 209S045-4F, rigid design  
4 colours (red, blue, yellow and green) in one net**



## Safety nets made of high-tenacity polypropylene

In this case, stretched across an area of water to protect birds and keep the airspace clear of birds for aeroplanes.

Location: Terminal 5,  
London/Heathrow Airport

**We recommend:**  
**No. 203-050/-100**  
**Polypropylene,**  
**approx. 1.5 mm dia.**  
**(see page 46).**



### Bird protection nets

HUCK bird protection nets for the protection of buildings, monuments etc., from all kinds of birds, have become increasingly popular. These nets are particularly suited to driving the birds away gently. **With a filament diameter of just 1 mm, they are almost invisible.**

These nets are specially manufactured to suit customers' requirements and are cut precisely to size. The nets are of high quality and extremely durable if correctly installed.

Recommended mesh size:  
Approx. Imperial:

Pigeons	2"	50 mm mesh
Starlings	1 1/8"	30 mm mesh
Sparrows	3/4"	20 mm mesh

### Bird protection nets made of high-tenacity polypropylene, cut, per m<sup>2</sup>

Mesh size approx.	Material dia. approx.	Colour	Art. No	Per m <sup>2</sup>
20 mm	1 mm	White	<b>1202-020-02</b>	
		Black	<b>1202-020-06</b>	
		Hemp-coloured	<b>1202-020-08</b>	
30 mm	1 mm	White	<b>1202-030-02</b>	
		Black	<b>1202-030-06</b>	
		Hemp-coloured	<b>1202-030-08</b>	
50 mm	1 mm	White	<b>1202-050-02</b>	
		Black	<b>1202-050-06</b>	
		Hemp-coloured	<b>1202-050-08</b>	



**Minimum order surcharge for:**  
**Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%.**  
**Nets under 10 m<sup>2</sup> subject to a surcharge of 35%.**  
**Nets under 20 m<sup>2</sup> subject to a surcharge of 20%, each single net.**



### Accessories for fixing bird protection nets

Suitable for mounting bird protection nets on most concrete walls.

Between the corner points the net should be fixed with split pins and nylon dowels on the steel rope (approx. every 0.50 metres).

The nets are of high quality and extremely durable if correctly installed.

### Steel wire ropes (on spools of 250 m)

Article	Thickness	Art. No.	Per spool
Steel wire rope, galvanized	2 mm	<b>WA2239</b>	

### Steel wire rope bracing

Article	Thickness	Art. No.	Per pack of
Thimble+swivel	M6	<b>WA2273</b>	10 pieces
Heavy duty dowel + ring nut	M6	<b>WA2281</b>	10 pieces
Steel wire rope clip	3 mm	<b>WA2255</b>	50 pieces
Split pin+ nylon dowels	25 mm (*)	<b>PW2191</b>	100 pieces
	25 mm (*)	<b>PW2193</b>	100 pieces
Hog rings	R8	<b>WA2251</b>	2500 pieces

(\*) = length

**Tools** for fixing hog rings and drill for fixing splits and pins with nylon dowels (6.5 mm) and heavy duty dowels (11 mm).

Description	Art. No.	Per piece
Bostitch calliper (for hog rings)	<b>WA2250</b>	
Drill, 6.5 mm	<b>WA2383</b>	
Drill, 11 mm	<b>WA2386</b>	

Information on securing devices for wooden or metal walls available on request.



WA2239



WA2273



WA2281



WA2255



PW2193



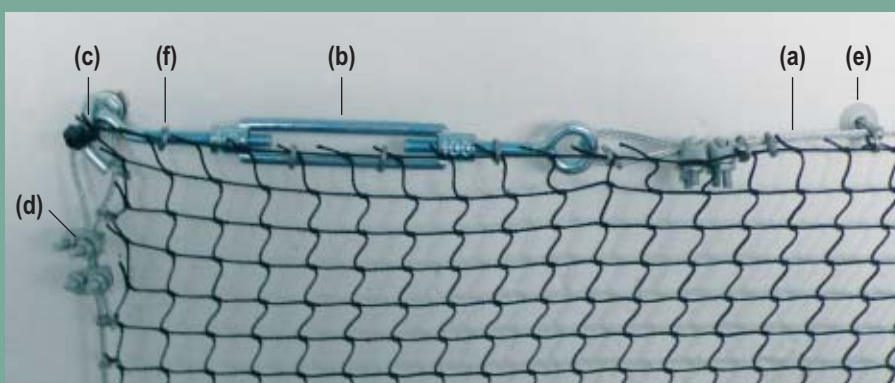
PW2191



WA2250/WA2251



WA2386



- a) steel wire rope, 2 mm
- b) thimble + swivel M6
- c) heavy duty dowel and ring nut M6
- d) steel wire rope clip, 3 mm
- e) split pin with nylon dowel
- f) hog rings

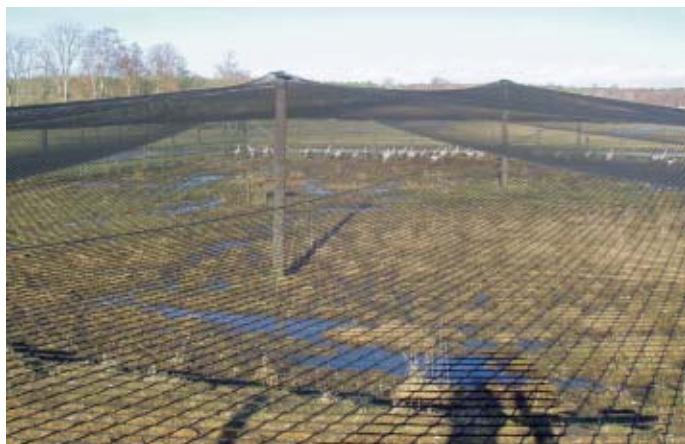
## Aviary nets made of high-tenacity polypropylene

These nets are specially manufactured to suit customers' requirements and are cut precisely to size. The nets are of high quality and extremely durable if correctly installed.

**We recommend:**  
**No. 200-020-06**  
**Polypropylene, approx.**  
**2.3 mm dia.**  
**(see page 46).**



Installation by Huck-Torimex, Mondo Verde bird park in Landgraaf, the Netherlands.



## Aviary nets, per m<sup>2</sup>

Nets to cover and close off bird breeding enclosures. Made of hard wearing cut UV-stabilised high tenacity polypropylene.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
10 mm (*)	1.5 mm	Black	1203-010-06	
20 mm	1.5 mm	Black	1203-020-06	
30 mm	1.5 mm	Black	1203-030-06	
60 mm	1.5 mm	Black	1203-060-06	
100 mm	1.5 mm	Black	1203-100-06	

(\*) diagonal mesh

## Securing ropes made from Polyethylene

Rope dia. approx.	Colour	Art. No.	Per metre
3 mm	Black	2133-06	

## Minimum order surcharge for:

**Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%**  
**Nets under 10 m<sup>2</sup> subject to a surcharge of 35%**  
**Nets under 20 m<sup>2</sup> subject to a surcharge of 20%**  
**each single net.**

## Do-it-yourself-nets with diagonal mesh

Made from heavy duty and UV stabilised polypropylene  
 Nominal width 10 m, nominal length 100 m, with 90° mesh.

### Diagonal mesh

Mesh size approx.	Material dia. approx.	Size in mm	Colour	Art. No.	Per piece
50 mm	1 mm	10 x 100	Black	51-202-050-06	





### Sand-pit cover nets

Made from high-tenacity, knotless polypropylene.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
20 mm	2.3 mm	Green	200-020-01	
		White	200-020-02	
45 mm	2.3 mm	Green	200-045-01	
		White	200-045-02	

### Sand-pit cover sheets

Made from air-permeable PE-tape.

Weight approx. g/m <sup>2</sup>	Material	Colour	Art. No.	Per m <sup>2</sup>
200	PE-tape	Light green	720-010	
		Dark green	720-015	
		Blue	720-04	

Minimum order surcharge for Art. No. 200 + 720

Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%

Nets under 10 m<sup>2</sup> subject to a surcharge of 35%

Nets under 20 m<sup>2</sup> subject to a surcharge of 20% each single net / sheet.

When ordering overlapping nets and sheets please take into consideration an overhang of 20 cm all round.

For nets and sheets which are not square in shape please ask for a quote.

### Accessories for securing sandpit cover nets / sheets

Description	Colour	Art. No.	
Rubber cord 6 mm	White	2126	per metre
PE knobs	Black	2120-1	per 10 piece

### Barrier net or staircase safety net in PVC-coated polyester

With selvedge upper edge

Net height: 1 m.

With 6 snap-buckle belt ties to secure sides.

Minimum length: 1 m.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per metre
40 mm	4 mm	Black	9100-06	



No. 200-045-01 Sand pit cover net with rubber cord



No. 720-015 Sand pit cover net with rubber cord + polyethylene knobs

### Sandpit cover sheet available in standard sizes, including rubber tension cord

made of air-permeable PE, woven, approx. 200 g/m<sup>2</sup>, include awning eyelets at intervals of 0.50 m and rubber cord around.

Dimension of sheet approx. in m	Colour	Art. No.	Per piece
2.00 m x 2.00 m	Dark green	7210-015	
3.50 m x 3.50 m	Dark green	7211-015	
4.00 m x 4.00 m	Dark green	7212-015	



No. 9100-06 Barrier net / staircase safety net

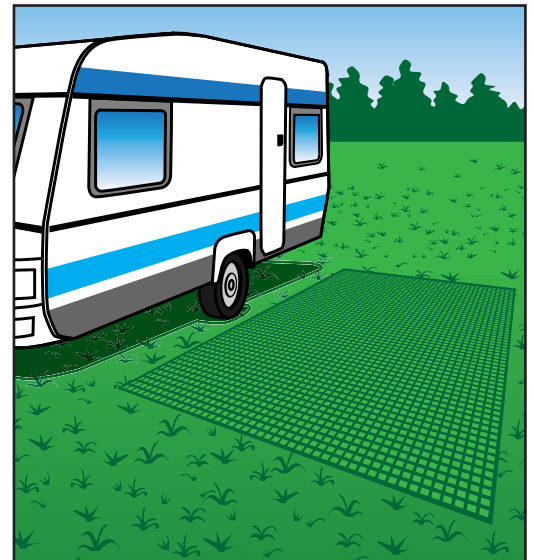
## Lawn protection matting

The ideal matting, perfect not just for tents, but also for terraces, balconies and lots of other applications. Awning mat made from hard-wearing polyethylene fabric strips, ca. 300 g/m<sup>2</sup>.

Sun-proof and waterproof/water resistant, easy to fold and easy to clean.

**Made from polyethylene fabric strips, ca. 300 g/m<sup>2</sup>**

**NEW**



### Features:

- non-slip
- heat insulating
- long lasting
- weatherproof
- completely colourfast
- washable

**NEW**

Our lawn protection matting is environmentally friend, long lasting, weatherproof and UV stable. Its open structure makes it ideal for outdoors, e.g. when camping or in the garden.

The fabric is air and water permeable, i.e. the lawn is protected, ventilated and will not die.

The material is easy to cut with standard scissors to a size to suit you and will not fray. To clean the fabric, all you have to do with brush it off, shake it or simply spray with a garden hose.

The lawn protection fabric has a pleasant feel to it and can be used on either side.

**NEW**

Weight approx. g/m <sup>2</sup>	Dimension approx. in m	Colour	Art. No.	Per roll
300	2.50 x 25.00	Dark green	<b>788-015</b>	



## Sun sail made from air-permeable PE fabric

Including two support poles (Ø 40 mm) and tensioning stays. Ready to assemble.

Size in m	Weight approx. g/m <sup>2</sup>	Colour	Art. No.	Per piece
4.50 x 4.50	200	Blue	<b>5740-04</b>	
6.00 x 6.00	200	Blue	<b>5760-04</b>	





### Hay nets / fodder rack nets / feed saver nets

These are high quality and long lasting.

**Made from high-strength polypropylene, approx. 5 mm dia., in green, reinforced edging all round.**

More hay nets in standard sizes, see page 58.

**NEW**

### Hay net pocket

reinforced edging all round and with 30 cm loop.

Recommended item:

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	5 mm	Green	212-045-01	
60 mm	5 mm	Green	212-060-01	

**NEW**

### Fodder rack net

reinforced edging all round.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
30 mm	5 mm	Green	212-030-01	
45 mm	5 mm	Green	212-045-01	
60 mm	5 mm	Green	212-060-01	



Fodder rack net made of art. no. 212-045-01

### Minimum order surcharge for:

**Nets under 5m<sup>2</sup> are subject to a surcharge of 100%**

**Nets under 10m<sup>2</sup> subject to a surcharge of 35%**

**Nets under 20m<sup>2</sup> subject to a surcharge of 20% each single net.**

**NEW**

### Hay nets in box form

Net base underneath, open on top. This net can be thrown over a whole hay bale, the bale turned over and tied on the other side or hung up using a hoist. Includes a 2 m pull cord !

Mesh size approx.	Dimension in m	Art. No.	Per piece
45 mm	1.50 x 1.50 x 1.50	8510-045-01	
60 mm	1.50 x 1.50 x 1.50	8510-060-01	



Hay net in box form, Article no. 8510-045-01

## Hay nets for horses and agriculture

made from knotless, high tenacity polypropylene.  
Length: approx. 1.10 m (sack).

High capacity, in the colour green and with drawstring on top of the net.

Mesh size approx	Material dia. approx.	with galvanised rings (on top)	Art -No.	Per piece
100 mm	4 mm	Y	<b>850-01</b>	
45 mm	3 mm	N	<b>851-01</b>	
45 mm	4 mm	N	<b>852-01</b>	



Outer net of a biogas installation in the USA with safety net made from high-strength polypropylene, approx. 5 mm dia., mesh size approx. 45 mm

**NEW**

## Protective net for biogas installations

Safety nets are used in order to

- a) secure gas storage membranes when there is outward expansion
- b) protect inner gas storage membrane in the fermentation medium

**Artikel 50 400**  
(209-100-01)  
**Groen/Vert/Green/Grün**

### NETTEN - FILETS - NETS - NETZE

AFMETING DIMENSION ABMESSUNG	DIAMETER DRAAD / YARN, CA. DIAMÈTRE DU FIL, ENV. MATERIALSTÄRKE, CA.
2 m x 5 m	3 mm
MAAS, CA. MAILLE, ENV. MESH, APPROX. MASCHENWEITE, CA.	TREKSTERKTE DRAAD, CA. RÉSISTANCE À LA TRACTION, ENV. MESH TENSILE STRENGTH, APPROX. MASCHENZUGFESTIGKEIT, CA.
10 cm x 10 cm	1,25 kN

POLYPROPYLEEN VERSTERKTE ZOOM 6 MM 4 HOEKLUSSEN UV GESTABILISEERD 3 JAAR GARANTIE TEGEN BREUK EN PRODUCTIEFOUTEN	POLYPROPYLENE LISIÈRE RENFORCÉE 6 MM 4 BOUCLES D'ANGLE STABILISÉ ANTI-UV GARANTIE 3 ANS CONTRE DÉFAUT DE FABRICATION	POLYPROPYLENE REINFORCED EDGE 6 MM 4 CORNER LOOPS UV STABILISED 3 YEARS GUARANTEE AGAINST MANUFACTURING DEFECTS	POLYPROPYLEN FESTER RAND CA. 6 MM 4 ECKSCHLAUFEN UV-STABILISIERT 3 JAHRE GARANTIE GEGEN BRUCH UND MATERIALFEHLER
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<b>TOEPASSINGEN</b>	<b>APPLICATIONS</b>	<b>APPLICATIONS</b>	<b>ANWENDUNGEN</b>

WWW.HUCK.NET

4 032161504000

## Huck do-it-yourself nets

Made of knotless high-tenacity polypropylene

All nets have a square mesh and a secure edge all the way around (looped).

Typical areas of application are illustrated on the enclosed 4-language information sheet (left).

Material dia. approx.	Mesh size approx.	Size in m	Colour	Art. No.	Per piece
1.5 mm	30 mm	4 x 4 m	Black	<b>50 000</b>	
2.3 mm	20 mm	1 x 4 m	White	<b>50 100</b>	
2.3 mm	45 mm	2 x 5 m	Dark green	<b>50 200</b>	
2.8 mm	120 mm	3 x 5 m	Orange	<b>50 300</b>	
3.0 mm	100 mm	2 x 5 m	Green	<b>50 400</b>	
4.0 mm	100 mm	2 x 5 m	Yellow	<b>50 500</b>	

Size of the packaging:

approx. 40 cm x 35 cm x 10 cm

Packaging material:

resealable PE pocket with a coat hanger handle at the top

Contents:

- one net
- one cover sheet/contents page
- on the back, a sheet of cardboard covered in net (for a better view of the mesh size)

**Luggage nets for use in cars, buses, trains, aeroplanes, etc.**

Injuries sustained in an accident or when a vehicle brakes heavily caused by unsecured, heavy or sharp-edged objects can be avoided if these objects are packed safely and securely.

Nets are the ideal solution. The size of the net can be varied and they can almost always be adapted to the objects being stored. Items can be removed from the net easily and then repacked very quickly and safely.

A further advantage of using a luggage net is that the contents are always visible.



There are two different types of "convenience nets": **knotless, woven** nets (traditionally without integrated elastic threads) and **elastic** nets.

**Elastic nets** can be stretched 50-100% further than material nets, can be used on their own as floor or bag nets and can be adapted for various types of load.

**Knotless nets without elastic** are usually used with net frames, etc., as they fit more precisely. Of course these nets can also stretch to fit the luggage being secured.



**Firm floor net**

In knotless, high-tenacity polypropylene, diagonal mesh, in black, edged all round with approx. 5 mm dia. shock cord, and with net hooks at each corner.

Material dia. approx.	Mesh size approx.	Size in mm	Art. No.	Per piece
3 mm	40 mm	900 x 900 mm	<b>860-06</b>	

**Flexible floor net with anti-slip knobs**

Made from knotless high-tenacity polypropylene, diagonal mesh, colour grey, rubber cord all round ca. 5 mm, net hooks on the 4 corners.

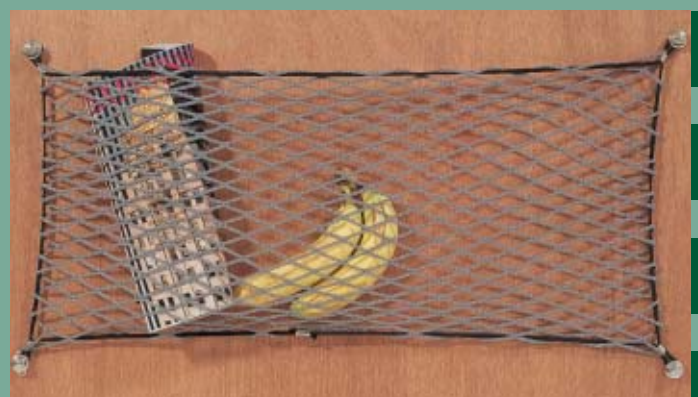
Material dia. approx.	Mesh size approx.	Size in mm	Art. No.	Per piece
2 mm	18 - 20 mm	800 x 1000 mm	<b>876-65</b>	



**Flexible floor net**

In knotless, high-tenacity, flame-retardant polypropylene / elastane, diagonal mesh, in black, edged all round with approx. 5 mm dia. shock cord, and with net hooks at each corner.

Material dia. approx.	Mesh size approx.	Size in mm	Art. No.	Per piece
2 mm	18 - 20 mm	900 x 900 mm	<b>884-06</b>	
3 mm	25 mm	800 x 1000 mm	<b>875-06</b>	



## Indoor partition curtains

Our partition curtains are a cost-effective way to divide hall sections.

The lower section of net can be replaced by breathable fabric to make them more opaque.

For suspension accessories see page 48 + 49.



### Indoor partition curtains made of high-tenacity polypropylene

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	2.3 mm	Green	<b>200-045-01</b>	
		Dark green	<b>200-045-015</b>	
		Blue	<b>200-045-04</b>	

### Breathable plastic sheets

with a reinforced strip all the way around, for attachment to partition nets.

Weight approx. g/m <sup>2</sup>	Material	Colour	Art. No.	Per m <sup>2</sup>
200	Polyethylene	Light green	<b>720A-010</b>	
		Dark green	<b>720A-015</b>	
		Blue	<b>720A-04</b>	

### Attachment / sewing together

of sheet no. 720A and safety net no. 200-045.

Art. No.	Per metre
<b>7222</b>	

### Surcharge for smaller quantities:

- + 100% per net/tarpaulin under 5 m<sup>2</sup>,
- + 35% per net/tarpaulin under 10 m<sup>2</sup>,
- + 20% per net/tarpaulin under 20 m<sup>2</sup>.

#### Please note:

As these combinations of netting and tarpaulin have to be manufactured individually for each sports hall, please enquire about an entire solution in advance. The nets/tarpaulins are not the same size as the area to be covered and the actual size you require must be calculated first.

Also available with flame retardant awning on request (No. 775).





### Play area safety nets

The use of "no-climb nets" also makes it difficult to climb the nets and provides an additional safety feature.

We supply them in different strengths and a mesh size of just 10 mm.

#### Surcharges for small quantities of play area safety netting:

- Less than 5 m<sup>2</sup> of netting + 100%,
  - Less than 10 m<sup>2</sup> of netting + 35%,
  - Less than 20 m<sup>2</sup> of netting + 20%,
- per individual net.

### Play area safety nets made of high-tenacity polypropylene

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3 mm	Green	209-045-01	
		White	209-045-02	
		Blue	209-045-04	
		Yellow	209-045-05	
		Black	209-045-06	
		Red	209-045-07	
		Hemp-coloured	209-045-08	

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3 mm	4-coloured (*)	209-045-4F	

(\*) 4-colour = green/yellow/red/blue (see photo on the right)

### No-Climb-nets

made of knotless 1.5 mm high tenacity polypropylene, in black. A mesh size of 10 mm, makes the nets more difficult to climb, thus providing additional safety.

Prices and sizes on request.

### Multi-Sports-Facilities

Net in knotless, high-tenacity polypropylene. Available in different diametres, mesh sizes and colours, according to type of sport.

Prices and sizes on request.



### Nets with a flame-retardant finish or rigid design.

In various colours and mesh sizes on page 51.





No. 209-045-02 Water slide safety net



No. 771-01 Archery protection net



No. 216-015-02D Catamaran net



No. 2160-045-00 Railing net

## Safety nets and sheets

There is almost no other material that meets the requirements of safety in such a cost-effective and variable way as nets and sheets do.

Please don't hesitate to give us a call and ask for advice. We will definitely have the solution to your problem.

## Water-slide safety nets

Made from high-tenacity, knotless polypropylene.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3 mm	White	<b>209-045-02</b>	

## Archery protection nets

made of high tenacity polypropylene, flame retardant, tightly woven, fitted with eyelets every 30 cm on the upper section and selvage all the way round, in any dimension.

Weight approx. g/m <sup>2</sup>	Material	Colour	Art. No.	Per m <sup>2</sup>
550	PP high tenacity	Green White	<b>771-01</b> <b>771-02</b>	

## Catamaran net in polyester

Diamond mesh, in approx. 500 mesh-wide bale (not available in square mesh).

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per kg
13 mm	3 mm	White	<b>216-015-02D</b>	

## Railing net in polyester

Square mesh on 60 cm x 50 m spools.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per spool
45 mm	3 mm	White	<b>2160-045-02</b>	

## Railing net in polyester

Fixed width 0.60 m.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per metre
45 mm	3 mm	White	<b>2160-045-00</b>	

### Minimum order surcharge for:

**Nets under 5m<sup>2</sup> are subject to a surcharge of 100%**

**Nets under 10m<sup>2</sup> subject to a surcharge of 35%**

**Nets under 20m<sup>2</sup> subject to a surcharge of 20% each single net.**



### Safety nets for unusual applications

A net can be used to catch falling objects in an almost unlimited number of ways. Netting is an extremely versatile material.

We supply safety nets in a wide variety of mesh sizes, dimensions and strengths.

### Safety nets for motorway bridges

Additional protection for people using motorway bridges if there is space between the lanes.

These stop nets protect people from falling and conform to EN 1263-1.

**Recommended item: No. 1903-100-01 (see page 76).**

### Sewage works safety nets

Large surface area safety nets can be used to guard extremely dangerous areas within sewage treatment works.

### Embankment / gradient safety nets

Made of high-tenacity polypropylene, knotless.

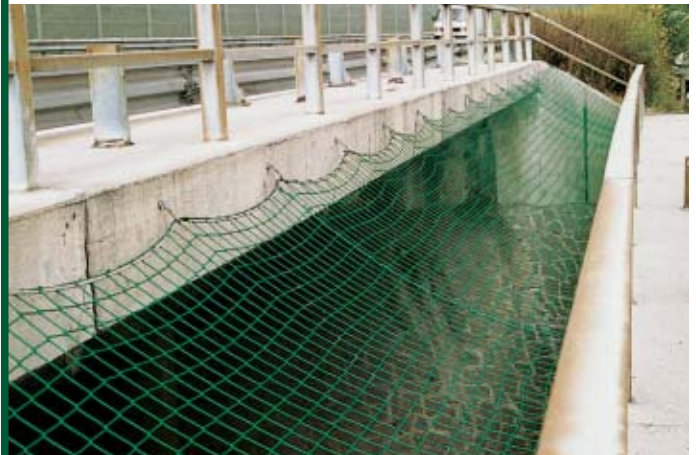
Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3 mm	Green	209-045-01	
	4 mm	Green	215-045-01	
	5 mm	Green	212-045-01	
100 mm	6 mm	White	212-045-02	
		White	213-100-02	

**Minimum order surcharge for:**

**Nets under 5m<sup>2</sup> are subject to a surcharge of 100%**

**Nets under 10m<sup>2</sup> subject to a surcharge of 35%**

**Nets under 20m<sup>2</sup> subject to a surcharge of 20% each single net.**



Motorway bridge safety nets



Sewage treatment safety nets



No. 209-045-01 Embankment safety nets

### Laundry nets, washing machine safe, with draw cord

For laundries, made from polyester, knotless.

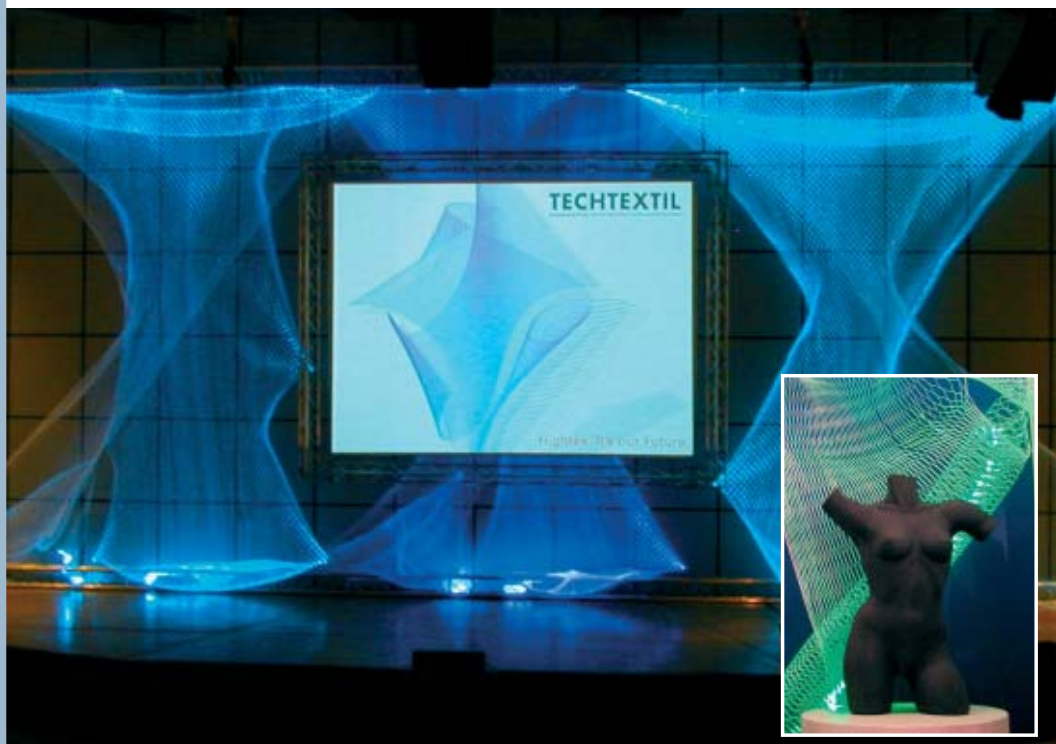
Width approx.	Height approx.	Colour	Art. No.	Per piece
40 cm	60 cm	White	275-02	
60 cm	80 cm	White	276-02	
70 cm	100 cm	White	277-02	
80 cm	120 cm	White	278-02	



## Light net

A unique opportunity to capture light or set an architectural tone. It can be stretched, draped over sculptures or exhibits and used as a curtain. In fact, its versatility is only limited by the ideas of the designer.

The light net is a knitted net into which polymeric optical fibres are woven during the production process. As a result of this special technique, the net can be stretched into almost any size or shape and used to create individual designs.



**For a successful installation 1 projector incl. colour screens and 1 connected light net is required!**

## Light net

One side is connected to a bedea Quick-Fit Adaptor.

Length	Art. No.	Per piece
3 m	45003	
5 m	45005	
10 m	45010	
15 m	45015	

### Technical data – Light Net

No. of fibres: 120 x 1 mm ø  
 Material: PMMA  
 Mesh size : 70 mm  
**Hanging width: 5 m (max.) (\*)**  
 Maximum length: 25 m  
 (one side with light connection)

One projector can be used to supply two light nets simultaneously.

\* the net has 60 meshes in width. This corresponds to a 90° mesh of a net width of approx. 5 m.

## Light projector with colour screens for already darkened rooms / surroundings

Art. No.	Per piece
<b>45100</b>	For dark surroundings

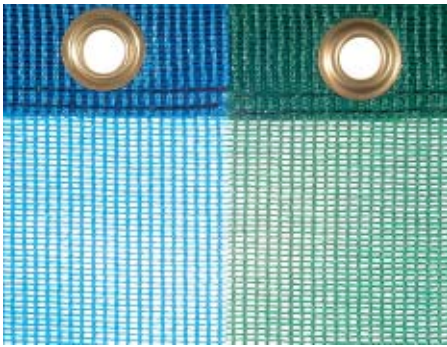
Light projector with halogen illuminant 12V / 100W  
 4000h, 3000 Kelvin  
 with power to start up colour and effects screens  
 Constant speed 1 rev / minute  
 200 x 150 x 250 mm / 3kg  
 with built-in fan with <20 dba, 230 V connecting cable  
**with halogen DFF colour screens** for halogen-projector  
 equipped with 5 dichroic colour filter  
 colour series: blue, magenta, green, yellow, red and white

## Light projector with colour screens for light rooms/surroundings

Art. No.	Per piece
<b>45150</b>	For light surroundings

Light projector with CDM 150 V metal halide lamp  
 8000h, 4200 Kelvin  
 with power to start up colour and effects screens  
 Constant speed 1 rev/minute  
 270 x 180 x 320 mm / 6kg  
 with built-in fan with <20 dba, 230 V refrigeration equipment-connecting cable  
**with MDL colour screens** for MDL projector  
 equipped with 6 dichroic colour filter  
 colour series: blue, cyan, magenta, green, yellow, red and white

**NEW**



No. 720 Blue / Dark Green  
Polyethylene fabric, approx. 200 g/m<sup>2</sup>



No. 720 Orange / Terracotta  
Polyethylene fabric, approx. 200 g/m<sup>2</sup>



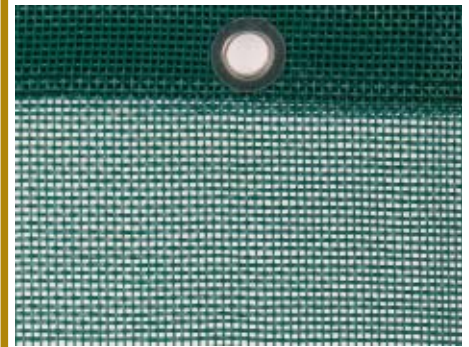
No. 775 Blue  
Polyethylene fabric, approx. 320 g/m<sup>2</sup>



No. 775 Cream / Silver  
Polyethylene fabric, approx. 320 g/m<sup>2</sup>



No. 760 Black  
Polyethylene fabric, approx. 240 g/m<sup>2</sup>



No. 790 Green  
Woven Polyester mesh, approx. 450 g/m<sup>2</sup>

**Air-permeable plastic sheets in any dimensions per m<sup>2</sup>**

Weight g/m <sup>2</sup>	Material	Description	Shading	Colour	Art.-No.	Per m <sup>2</sup>
200	PE	Raschel fabric panels	50 : 50	Light green	720-010	
				Dark green	720-015	
				Blue	720-04	
				Red	720-07	
				Orange	720-03	
				Silver	720-66	
				Terracotta	720-76	
				Cream	720-86	
220	PE	Tape/monofilament Raschel fabric	90:10	Dark green	765-015	
240	PE	Raschel fabric panels	50 : 50	Black	760-06	
320	PE	Tape/monofilament Raschel fabric <b>opaque fabric flame-retardant finish</b> (except in colour 86, cream)	90 : 10	Dark green	775-015	
				Blue	775-04	
				Silver	775-66	
				Cream	775-86	
450	PES	Woven mesh with PVC coating	50 : 50	Green	790-01	
450	Jute	Woven fabric		Hemp coloured	795-08	
550	PP h.t.	Raschel fabric panels	50 : 50	Green	785-01	

**Reinforced or shaped corners available on request!**



No. 795 Hemp-coloured  
Jute cover sheets, approx. 450 g/m<sup>2</sup>



No. 785 Green  
High-tenacity polypropylene approx. 550 g/m<sup>2</sup>

**Surcharge for air permeable plastic sheets:**

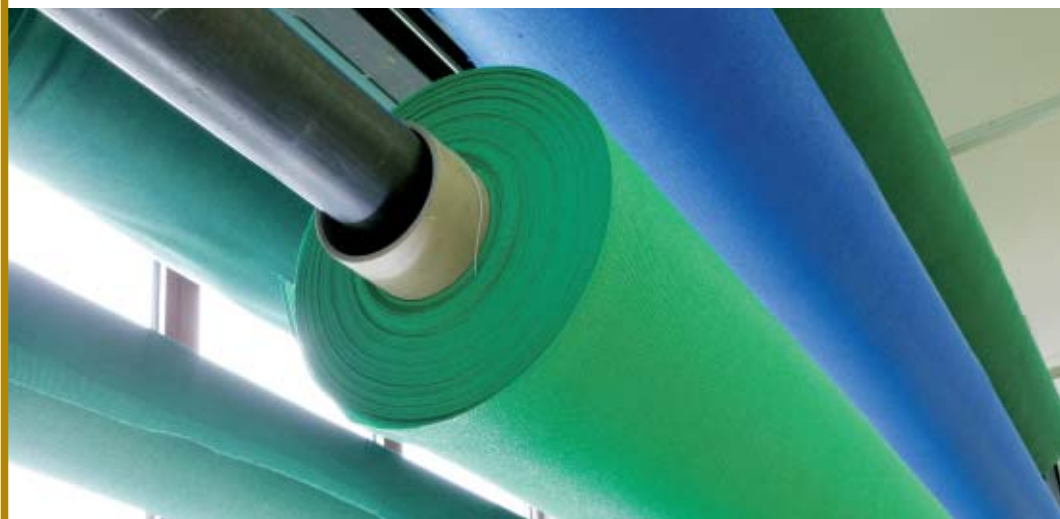
Sheets under 5 m<sup>2</sup> are subject to a surcharge of 100%

Sheets under 10 m<sup>2</sup> are subject to a surcharge of 35%

Sheets under 20 m<sup>2</sup> are subject to a surcharge of 20% each single sheet.

Technical textiles and materials – supplied on roll

Price is calculated per roll.  
All features are shown on page 65.



### Polyethylene Raschel made with eyelets

Distance between eyelets: 5 cm

Weight in g/m <sup>2</sup>	Roll size in m approx.	Colour	Art. No.	Per roll
75	2.57 x 20.00	Green	<b>7401-01</b>	
		Blue	<b>7401-04</b>	
75	3.07 x 20.00	Green	<b>7402-01</b>	
		Blue	<b>7402-04</b>	
75	2.57 x 10.00	Green	<b>7403-01</b>	
		Blue	<b>7403-04</b>	
75	3.07 x 10.00	Green	<b>7404-01</b>	
		Blue	<b>7404-04</b>	
75	2.57 x 50.00	Green	<b>7405-01</b>	
		White	<b>7405-02</b>	
75	3.07 x 50.00	Blue	<b>7405-04</b>	
		Green	<b>7406-01</b>	
100	6 x 10.00	White	<b>7406-02</b>	
		Blue	<b>7406-04</b>	
100	6 x 10.00	Green	<b>74201-01</b>	
100	8 x 10.00	Green	<b>74202-01</b>	
100	10 x 12.00	Green	<b>74203-01</b>	
100	10 x 15.00	Green	<b>74204-01</b>	

### Polyethylene Raschel made without eyelets

Weight in g/m <sup>2</sup>	Roll size in m approx.	Colour	Art. No.	Per roll
40	2.95 x 100.00	Green	<b>7301-01</b>	
110	4.10 x 100.00	Dark green	<b>7105-015</b>	
140	4.10 x 100.00	Dark green	<b>7505-015</b>	
200	4.10 x 100.00	Light green	<b>7205-010</b>	
		Dark green	<b>7205-015</b>	
		Blue	<b>7205-04</b>	
320	3.00 x 32.00	Dark green	<b>7753-015</b>	
		Blue	<b>7753-04</b>	
		Silver	<b>7753-66</b>	
		Cream	<b>7753-86</b>	
240	4.14 x 100.00	Black	<b>7605-06</b>	

### Polyethylene Raschel made without eyelets

Both long sides with double edge.

Weight in g/m <sup>2</sup>	Roll size in m approx.	Colour	Art. No.	Per roll
200	2.00 x 100.00	Light green	<b>7204-010</b>	
		Dark green	<b>7204-015</b>	
200	3.50 x 100.00	Dark green	<b>7203-015</b>	

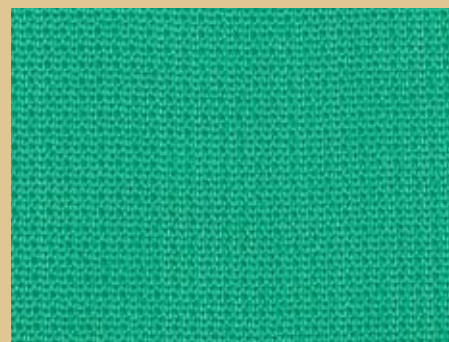
### Different sheets, without eyelets

Weight in g/m <sup>2</sup>	Material	Roll size in m, approx.	Colour	Art. No.	Per roll
450	Polyester fabric mesh with PVC-coating	3.70 x 50.00	Green	<b>7903-01</b>	
550	High tenacity polyprop. raschel made	3.18 x 50.00	Green	<b>7853-01</b>	

### Heavy sheet made of PP, tightly woven, without eyelets

flame retardant, can be used as archery protection net, partition curtain, etc.

Weight in g/m <sup>2</sup>	Roll size in m approx.	Colour	Art. No.	Per roll
465	4.00 x 50.00	Green	<b>7714-01</b>	
		White	<b>7714-02</b>	



No. 7714-01 Green  
Polypropylene, woven, approx. 510 g/m<sup>2</sup>

### Harvesting net made of polyethylene fabric

A UV-stabilised net for efficient harvesting of olives, nuts, etc.

Weight in g/m <sup>2</sup>	Roll size in m approx.	Colour	Art. No.	Per roll
40	2.95 x 100	Green	7301-01	



### Windbreak nets

Used here as a shield to hold off gusts of wind on a golf course.

Price on request



### Silage covers made of polyethylene fabric

Can also be used as hay cover sheet.

Weight in g/m <sup>2</sup>	Dimensions approx. in m	Colour	Art. No.	Per roll
200	4.10 x 100	Dark green	7205-015	

Other sizes (6 x 10 m, 8 x 10 m, 10 x 15 m) see page 66!



### Toad nets made of polyethylene fabric

Air-permeable with peripheral reinforcement and eyelets 1 m apart, per running metre. Protects against toads during migration season.

Height	Length	Colour	Art. No.	Per metre
0.50 m	On request	Dark green	721-015-00	



### View obstruction screen made of polyethylene fabric

Air-permeable, with reinforced selvedge on the periphery, per metre. With eyelets every 50 cm. Including support hooks.

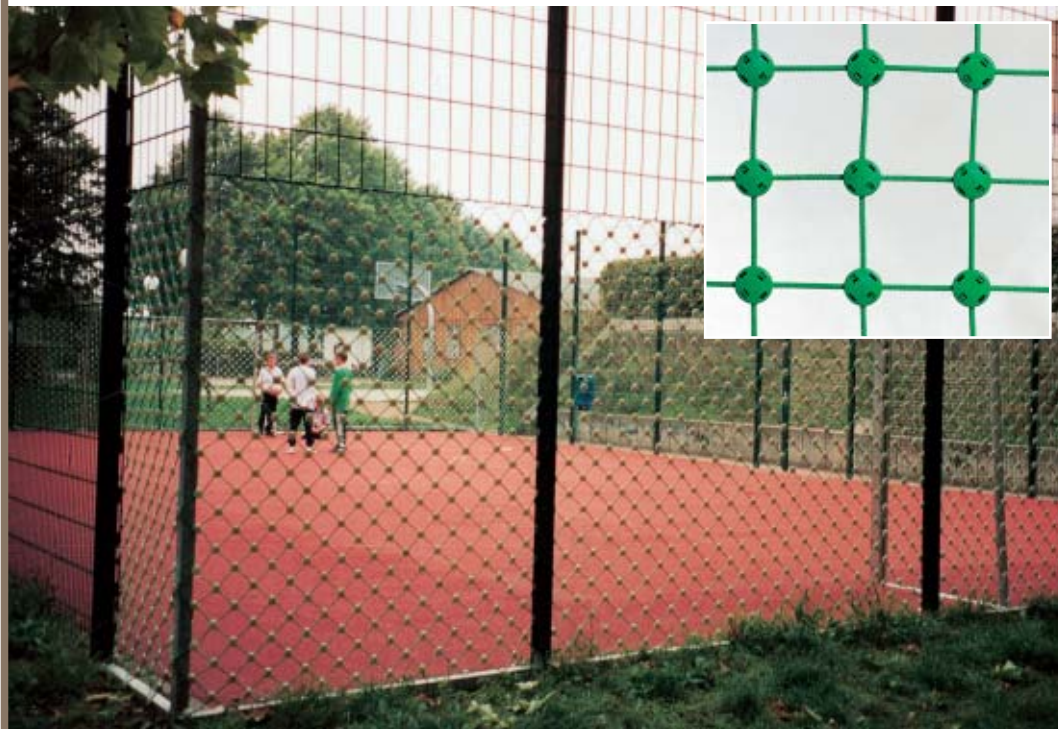
Weight g/m <sup>2</sup>	Height	Length	Colour	Art. No.	Per metre
200	2 m	On request	Dark green	712-015	



## Equipment for neighbourhood playgrounds

as multi-functional games equipment in residential areas

To offer suitable and creative options, we now have neighbourhood playground equipment like that already tested in France. A place where young people can meet and play sport either on their own or as a team without having to worry about accidentally breaking windows or property. Equipped with vandalism protection sports nets, these playgrounds are not only highly durable but also improve the quality of residential areas.

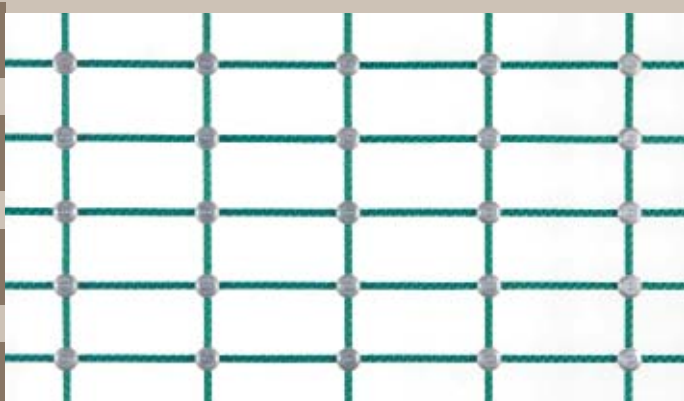


### Stop nets with steel core

Suitable for dividing sports fields or stopping balls. Knot connection with DBGM clips

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
100 mm	5 mm	Green	4305-100-01	
<b>Other colours on request</b>				

When used as an anti-vandal stop net for balls, our Hercules netting absorbs more sound than a wire mesh or steel fence. The sound emission level was measured in accordance with EN ISO 11202.



### Dralo®/Hercules net

in approx. 5 mm dia. polyester with steel core,  
 - in different mesh sizes  
 - also available with rectangular mesh (see illustration)

Price on request

**NEW**

**NEW**



“Dralo®” wire rope netting

“Dralo®” wire rope netting

This universal net with its modern design is suitable for a wide variety of applications.

For example, it can be used to protect architectural monuments, buildings and public parks, etc. It can be used almost everywhere.

Advantages at a glance:

- Rope diameters ranging from 1 mm to 6 mm
- Mesh sizes ranging from 25 mm to 200 mm
- Version with stainless steel ropes and clamps
- Version with stainless steel ropes and aluminium clamps
- Version with galvanised wire ropes and aluminium clamps
- Flexible configuration of net sizes

Mesh type: square

∅ in mm	MS in mm 25	MS in mm 50	MS in mm 75	MS in mm 100	MS in mm 125	MS in mm 150	MS in mm 200	MS in mm 250	MS in mm 300
1.5	•	•	•	•	•	•	•	•	•
2.0	•	•	•	•	•	•	•	•	•
2.5	•	•	•	•	•	•	•	•	•
3.0		•	•	•	•	•	•	•	•
4.0		•	•	•	•	•	•	•	•
5.0			•	•	•	•	•	•	•
6.0			•	•	•	•	•	•	•
8.0				•	•	•	•	•	•

For the Nirosta version, a diameter of 8 mm is **NOT** possible.

Fitted with loops all round the net, allowing it to be fitted almost anywhere. A rope surround can also be supplied on request.

**When ordering, please state whether the nets should be the galvanised or stainless steel version.**

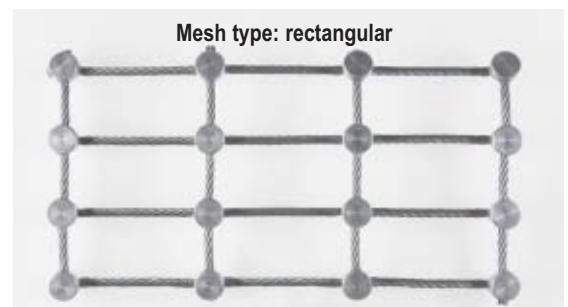
**Maximum width: 5 m**

**See next page for important technical information about “Dralo®” nets.**

Mesh type: rectangular

**NEW**

∅ in mm	Mesh size in mm 50 x 80	Mesh size in mm 50 x 100	Mesh size in mm 50 x 150	Mesh size in mm 50 x 200	Mesh size in mm 50 x 300
3.0		•	•	•	•
4.0	•	•	•	•	•
5.0		•	•	•	•
6.0		•	•	•	•

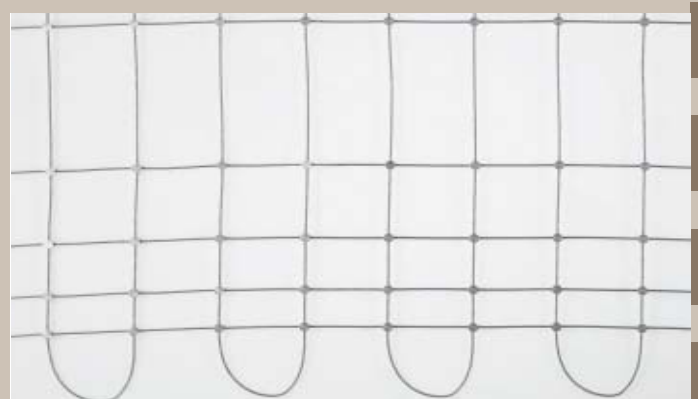


Mesh type: mixed

Thanks to new technology, we can now offer nets with mixed mesh shapes.

**Please ask for your own personal quote.**

**NEW**

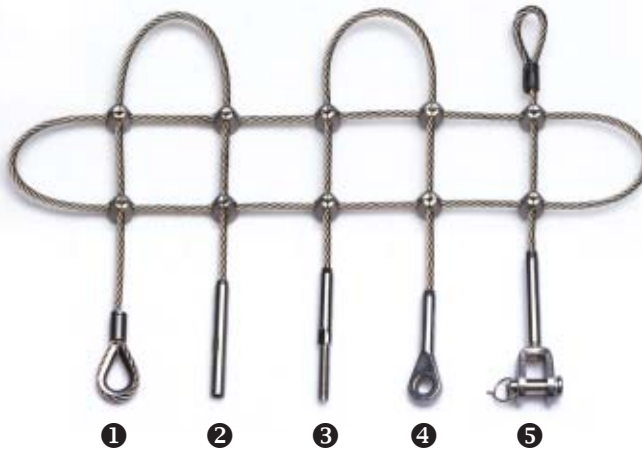


**DRALO® nets are available in the following variants:**

- a) galvanised steel cable with alum. clamps
- b) stainless steel 1.4401 with stainless steel clamps
- c) stainless steel 1.4401 with alum. clamps

**IMPORTANT:** With self-assembly the nets should not be caught or twisted. Caught or twisted nets have considerably reduced strength due to the recurring shear forces and the additional stresses around the edges.

**Please request a detailed quote for your special area of application!**



DRALO® Nets can be put together with a choice of the following:

- ❶ Tensioning eyelet
- ❷ Internal screw fitting
- ❸ Screw fitting
- ❹ Eyelet fitting
- ❺ Fork fitting

## Important technical information for Dralo® nets

### Assembly / net fastening

DRALO® Nets have a square mesh design. Due to the meandering nature of the mesh a loop emerges in every second mesh all around.

This loop serves mainly as a fastener.

The loops are either fastened to the wire cable rope surround which is then pulled tightly or they are fitted directly to the rings

Please ask for a detailed quote for the many assembly possibilities.

### Load carrying capacity / tensile strength

When used as a catch net it should be taken into account that it is a rigid net system, which in comparison to synthetic nets has irregular and lower energy absorption

The tensile strength of the used steel cable corresponds to standard measurements; the displacement power from the side at the cross-over point is between 80 g and 350 g

The following is crucial for a complete evaluation:

- a) securing
- b) the total size of the net

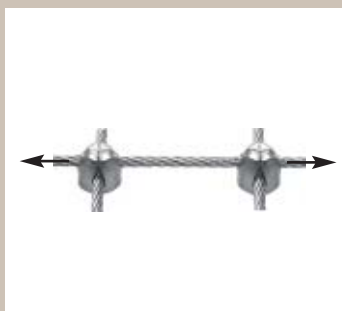
The maximal width of a single net without end connectors amounts to 5 m, the weight of a single net should not exceed 300 kg.

### Tensile strengths for the steel cables used

Galvanised steel cable			Stainless-steel cable, material 1,4401		
Cable in mm	Constr.	Min. breaking load	Cable in mm	Constr.	Min. breaking load
1.5 mm	7 x 7	1.5 kN	1.5 mm	7 x 7	1.7 kN
2.0 mm	7 x 7	2.5 kN	2.0 mm	7 x 7	2.5 kN
2.5 mm	7 x 7	4.1 kN	2.5 mm	7 x 7	3.9 kN
3.0 mm	7 x 7	5.7 kN	3.0 mm	7 x 7	5.6 kN
4.0 mm	7 x 7	10.2 kN	4.0 mm	7 x 7	9.6 kN
5.0 mm	7 x 19	14.7 kN	5.0 mm	7 x 19	14.9 kN
6.0 mm	7 x 19	21.2 kN	6.0 mm	7 x 19	20.9 kN
8.0 mm	7 x 19	37.6 kN	8.0 mm	-----	-----

### Calculated displacement-power values for longitudinal and transverse cables

Cable in mm	alum. clamps on galv. cables	alum. clamps on st. steel cables	st. steel clamps on st. steel cables
1.5 mm	80 kg	80 kg	90 kg
2.0 mm	100 kg	170 kg	170 kg
2.5 mm	110 kg	170 kg	170 kg
3.0 mm	150 kg	300 kg	250 kg
4.0 mm	200 kg	430 kg	330 kg
5.0 mm	300 kg	500 kg	350 kg
6.0 mm	400 kg	750 kg	360 kg
8.0 mm	900 kg	1200 kg	-----



Longitudinal cable



Mesh crossover point



Transverse cable





**Mahulan Steel**

A machine-made safety net with a stainless-steel core (wire strand) with the product name "Mahulan Steel" (DBGM 20 2006 011 018).

At a glance, this knotless net scarcely looks any different from our normal textile nets, but it has a stainless-steel, wire-strand core as vandalism protection and at the same time offers a high level of noise absorption.

**The soft net with the hard centre.**

**Knotless net "Mahulan Steel" with stainless-steel, wire-strand**

Made of high tenacity polypropylene in flame-retardant design, yarn, material thickness approx. 4.75 mm, including a stainless-steel wire strand (approx. 1.25 mm thick)

**Surcharges:**

Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%

Nets under 10 m<sup>2</sup> are subject to a surcharge of 35%

Nets under 20 m<sup>2</sup> are subject to a surcharge of 20% each single net.



**Fixed net width: 3 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
50 mm	1.25/4.75 mm	Dark green	9830-050-015	
60 mm	1.25/4.75 mm	Dark green	9830-060-015	
105 mm	1.25/4.75 mm	Dark green	9830-105-015	

**Fixed net width: 4 m**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
50 mm	1.25/4.75 mm	Dark green	9840-050-015	
60 mm	1.25/4.75 mm	Dark green	9840-060-015	
105 mm	1.25/4.75 mm	Dark green	9840-105-015	

**"Powernet" wire rope netting**

This is the screw-connected design version and is therefore the strongest. For conditions subject to extreme stress: e.g. netting for blasting operations, or protection against falling rocks and loosened tree-trunks, etc.

Mesh size approx.	Material dia. approx.	Mesh size configuration	Art. No.	
100 mm	6 mm	Square	4000-100	On request
150 mm	8 mm	Square	4001-150	On request





No. 40-03



No. 42-04



No. 44-10-04



No. 51-00

### Rope ladders with polypropylene ropes, dia. 16 mm

Made of approx. 16 mm PP ropes (DIN EN 699). For industrial uses and salvage work. UV-resistant. With a socket and suspension ring on both sides at the top.

Rung	Rung length	Rungs per metre	Colour of the ropes	Art. No.	Per m
Akazie	40.0 cm	3	Orange Hemp-coloured	<b>40-03</b> <b>40-08</b>	

### Rope ladders with Hercules ropes, dia. 16 mm

With a socket and suspension ring on both sides at the top. Price per metre.

Rung	Rung length	Rungs per metre	Colour of the ropes	Art. No.	Per m
Aluminium	45.0 cm	3	Blue	<b>42-04</b>	
Acacia	40.0 cm	3	Blue	<b>44-04</b>	
Synthetic	40.5 cm	3	Blue	<b>44-10-04</b>	

### Wire rope ladder made of galvanised steel wire rope, approx. 5 mm dia

- Construction: 6 x 19 + 1 SE (1 + 6 + 12 = 114 wires)
- Aluminium rungs
- Safety hooks conforming to DIN 5290
- Weight: 1.4 kg / metre
- Carrying capacity: 240 kg
- Up to 3 people can use it at the same time
- Manufactured in lengths of 1 - 18 m

Also available in rustproof stainless steel, material 4401.

Rung length	Distance between rungs	Rung-spacer	Art. No.
450 mm	280 mm	without	<b>50</b> (Header piece = first metre) <b>50-00</b> (Each additional metre)
450 mm	280 mm	with	<b>51</b> (Header piece = first metre) <b>51-00</b> (Each additional metre)

Over 18 m on request!

Recommended ground clearance: 40 cm between the floor and the first rung. Order length: always from the point of suspension to the lowest rung.

When calculating the cost of rope ladders we round up to the next whole metre.

### Snow fence with integral polyester posts

Made from rot-proof polyethylene with integral, flexible, fibre-glass reinforced polyester posts. Post with cap made of polyamide and includes 2 eyes to attach the support ropes.  
The special mesh creates the ideal snowdrift.

- Length of the fence: 50 m
- Height of the fence: 1.10 m
- Distance between posts: 3 m
- Number of posts: 18 pieces, 12 mm dia.
- Accessories: 18 double support ropes, 36 ground anchors and 18 ground spikes.
- Total weight incl. accessories: approx. 49 kg

### Snow fence

Material	Weight of the fence	Total weight	Colour	Art. No.	Per roll
Polyethylene fabric mesh	17 kg	approx. 49 kg	Green	<b>7040-01</b>	

### Recommended assembly:

Roll out the fence and knock in the ground sleeves (see below). Before securing the fence, pull each individual panel tight.  
Place the caps and tension cords on top of the posts.  
Please note: knock in the ground anchors as far as they will go and set the tension/initial tension. In order to keep the area affected by the wind to a minimum and provide a path for wild animals, erection of the 50 m fences should be staggered.

### Tool for taking out posts and ground anchors

We have a specially designed tool for taking down our snow fence with no trouble at all.

Art. No.	
<b>2156</b>	Per piece



### Ski-slope barriers with integral polyester posts

Made from rotproof polyethylene with integral, flexible, fibre-glass reinforced polyester posts.

Colour	Art. No.	
Orange	<b>7030-03</b>	Per roll

- Length of the fence: 50 m
- Height of the fence: 1.10 m
- Length of the posts: 1.50 m
- Distance between posts: 2.50 m
- Number of posts: 21 pieces, 12 mm dia. with steel tips
- Accessories: 2 ground anchors, 2 support ropes
- 1 storage sack



No. 7040-01 Snow fence

### Huck snow fence:

- Lightweight for transportation
- Easy to move
- Rapid assembly



No. 7030-03 with integral posts

**NEW**



Art. No. 2158-1

### Ground sleeves for snow fence

Ground sleeves made from impact-resistant polyamide. Length: 230 mm. Suitable for putting spikes into any subsoil.

Art. No.	
<b>2158-1</b>	Per piece

**NEW**

## Ski-slope safety nets conforming to NF S 52-106

To date, ski slope safety net requirements have been regulated by the FIS, which has insisted on a maximum mesh size.

In addition, the net should catch a skier travelling into it at a certain speed.

However, there have been no suitable methods for testing this and there is still no European standard. This gap has led to the French developing national standard NF S 52-106 "Production of Nets for Safety Purposes". In accordance with EN 1263-1 "Personal Safety Nets", it includes minimum energy absorption requirements, which are as follows:

- a) For ski-slope safety nets for rigid posts  
**(safety net S1)**                      3,800 joules  
 (test net size: 3 x 3 m)
- b) For ski-slope safety nets for flexible posts  
**(safety net S2)**                      3,400 joules  
 (test net size: 3 x 2 m)

The minimum height for safety nets S1 and S2 is 1.30 m.

However, the size of the test nets and the type of fall and energy tests deviate from EN 1263-1.

Our company, represented by Huck Occitania S.A., was involved in producing the standard.

We can supply appropriately certified products.



No. 3000-100-07

### Ski-slope safety net S1 (for rigid posts)

Made of high-tenacity polypropylene, approx. 5 mm thick, with **integral rope edging**, 12 mm thick, all the way around (30 kN).

Mesh size approx.	Material dia. approx.	Colour	Art No.	Per m <sup>2</sup>
70 mm	5 mm	Red	<b>1903-070-07</b>	
100 mm	5 mm	Red	<b>1903-100-07</b>	

These nets are also available in colour 03 orange.

### Ski-slope safety net S2 (for flexible posts)

Made of high-tenacity polypropylene, approx. 5 mm thick, with rope **loops** all the way around.

Mesh size approx.	Material dia. approx.	Colour	Art No.	Per m <sup>2</sup>
70 mm	5 mm	Red	<b>3000-070-07</b>	
100 mm	5 mm	Red	<b>3000-100-07</b>	

These nets are also available in colour 03 orange.

#### Surcharges for all articles, priced per m<sup>2</sup>:

**Nets under 5 m<sup>2</sup> are subject to a surcharge of 100%.**  
**Nets under 10 m<sup>2</sup> are subject to a surcharge of 35%.**  
**Nets under 20 m<sup>2</sup> are subject to a surcharge of 20% each net, except those in standard measurements.**



Article No. 1903-070-07

#### Test certificates:

Item Number	Test Certificate No.
1903-070-07	ES-635-A
1903-100-07	ES-634-A
3000-070-07	ES-636-A
3000-100-07	ES-637-A

**Ski-slope triangular net made of high-tenacity polypropylene**

With 12 mm polypropylene surround rope. Ground line 2.50 m, height 6 m, with 3 loops on the ground line and 1 loop on the top.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
70 mm**	5 mm	Orange	2065-070-03	
100 mm	5 mm	Orange	2065-100-03	

**Ski-slope triangular net made of high-tenacity polypropylene**

With 12 mm polypropylene surround rope. Ground line 6 m, height 6 m, with 5 loops on the ground line and 1 loop on the top.

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
70 mm**	5 mm	Orange	2067-070-03	
100 mm	5 mm	Orange	2067-100-03	

**Ski-slope safety nets made of knotless, high-tenacity polypropylene, without accessories**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
70 mm**	5 mm	Orange	212-070-03	
100 mm	5 mm	Orange	212-100-03	

\*\* Mesh size complies with requirements of the Fédération Internationale de Ski (FIS).

Should any extra clips be required, these are added on separately (except standard nets), see articles 2017/2019/2021.

**Ski-slope poles**

**NEW**

Polycarbonate net poles with hooks, caps and tips.

Thickness	Length	Art. No.	Per piece
35 mm	1.600 mm	21610	
35 mm	2.500 mm	21620	

**Ski-slope safety nets made of high-tenacity polypropylene in standard dimensions**

Dimension	Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
1.20 x 25 m	100 mm	3.5 mm	Orange	2073-100-03	
1.80 x 25 m	100 mm	3.5 mm	Orange	2074-100-03	

**Ski-slope barriers without posts, made of high-tenacity polypropylene**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per m <sup>2</sup>
45 mm	3.0 mm	Blue	209-045-04	
	3.5 mm	Orange	207-045-03	
100 mm	2.8 mm	Orange	205-100-03	
	3.0 mm	Blue	209-100-04	
	3.5 mm	Orange	207-100-03	
120 mm	4.0 mm	Red	215-100-07	
	2.8 mm	Orange	205-120-03	
	3.0 mm	Blue	209-120-04	
	3.5 mm	Orange	207-120-03	



**Securing and surround ropes**

Material	Material dia. approx.	Colour	Art. No.	
PP-rope	12 mm	Orange	2136-03	per metre
PE-rope	6 mm	Orange	2130-03	per metre
Surcharge for eye stiffeners integrated in the rope edging			2017	per piece
Surcharge for rope loops fitted into surround rope			2019	per piece
Surcharge for DGBM safety net clips fitted into surround rope			2021	per piece

**Tensioning device**

For ski-slope safety nets, comprising of 1 quick-action tensioner and an approx. 9 mm dia. orange plastic rope, 2 m long (length can be varied).

Art. No.	
536	Per piece



No. 207-045-03 Ski-slope barrier without posts

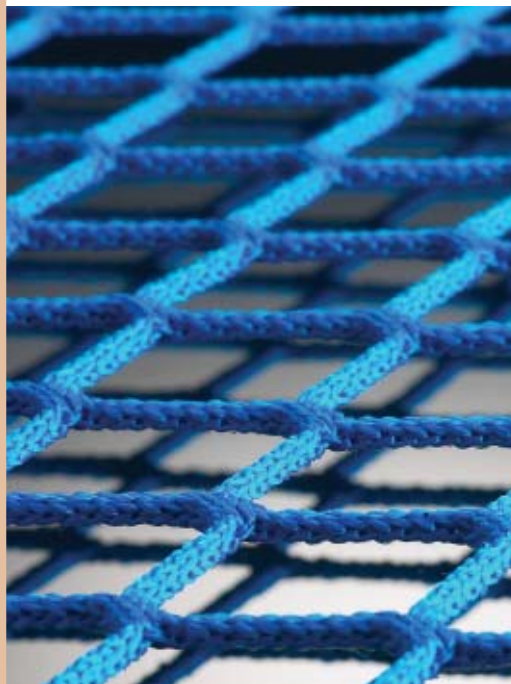
## Safety nets complying with EN 1263-1 and building regulation BGR 179

When it comes to safety precautions for building work, there can be no compromise.

Our safety nets take care of this.

All energy absorption data refer to the 3 x 3 m test net.

Ask for our special safety catalogue "Construction safety nets for all needs."



### Catch nets EN 1263-1, safety net system S - (safety net with rope edging) - Standard sizes

Made from high-tenacity polypropylene, approx. 4.75 mm thick, square mesh, mesh size about 100 mm with approx. 12 mm Polysteel rope edging (30 kN), energy absorption approx. 4.4 kJ (Net category A2). GS test certificate 7100004.

Net sizes	Colour	Art. No.	Per piece
5.00 x 10.00 m	Green	19040-100-01	
	Blue	19040-100-04	
6.00 x 10.00 m	Green	19041-100-01	
	Blue	19041-100-04	
10.00 x 10.00 m	Green	19042-100-01	
	Blue	19042-100-04	
7.50 x 15.00 m	Green	19043-100-01	
	Blue	19043-100-04	

### Catching nets EN 1263-1 complete - safety net system S - (safety net with rope edging and suspension ropes every 2.5 m) - Standard sizes

Made from high-tenacity polypropylene, approx. 5 mm thick, square mesh, mesh size approx. 100 mm with approx. 12 mm Polysteel rope edging (30 kN) and suspension ropes attached to the net (without loops), PA 12 mm, black 30kN, in lengths of 2.5 m and 2.5 m apart.

Energy absorption approx. 4.4 kJ (Net category A2).

Net sizes	Colour	Art. No.	Per piece
5.00 x 10.00 m	Green	21030-100-01	
	Black	21030-100-06	
6.00 x 10.00 m	Green	21031-100-01	
	Black	21031-100-06	



### Suspension with ropes EN 1263-1 (type L)

For single-rope suspension with spliced loop at one end and sealed at the other, length 2.50 m.

The minimum breaking strength of the rope is 30 kN.

Art. No.	Per piece
2011	

See page 40 for polysteel rope per metre in 220 m cable lengths.

### Safety nets conforming to EN 1263-1, type S safety net made of high-tenacity polypropylene without clips, per m<sup>2</sup>

With square mesh, and 12 mm rope edging all round (30 kN). Conform GS test certificate.

Mesh size approx.	Material dia.	Energy-absorption	Net-type	Colour	Art. No.	Per m <sup>2</sup>
100 mm	5 mm approx.	4.8 kJ approx.	A2	Green	1903-100-01	
				Blue	1903-100-04	
60 mm	5 mm approx.	6.1 kJ approx.	A1	Green	1903-060-01	
				Blue	1903-060-04	
45 mm	5 mm approx.	9.0 kJ approx.	B1	Green	1903-045-01	
				Blue	1903-045-04	

All safety nets no. 1903 are subject to the following surcharges if small nets are ordered: Nets under 5 m<sup>2</sup> + 100% surcharge, Nets under 10 m<sup>2</sup> + 35% surcharge, Nets under 20 m<sup>2</sup> + 20% surcharge, per net.



**Side safety nets in standard dimensions that conform to DIN EN 1263-1 and come complete with integral Isilink clips (DBGM)**

In accordance with current regulations (see information below), side safety nets and nets used with roof scaffolding are classed as type U safety nets (safety nets for use with vertical supporting structures).

The intermediate rail is not required when nets are used as side safety nets. The mesh size must not exceed 100 mm.

**Brick guard rail nets EN 1263-1 in standard dimensions, complete with Isilink clips (DBGM)**

Made of high tenacity polypropylene with integral surround rope and Isilink clips (DBGM) sewn on, 75 cm apart. Authorised by the GS certificate GS 03007.

**Size 1: 1.50 x 5 m, number of Isilink clips: 18**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	5 mm	Green	3005-045-01	
		Blue	3005-045-04	
		Red	3005-045-07	
60 mm	5 mm	Green	3005-060-01	
		Blue	3005-060-04	
100 mm	5 mm	Green	3005-100-01	
		Blue	3005-100-04	
		Red	3005-100-07	

**Size 2: 2 x 5 m, number of Isilink clips: 20**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	5 mm	Green	3006-045-01	
		Blue	3006-045-04	
		Red	3006-045-07	
60 mm	5 mm	Green	3006-060-01	
		Blue	3006-060-04	
100 mm	5 mm	Green	3006-100-01	
		Blue	3006-100-04	
		Red	3006-100-07	

**Size 3: 1.50 x 10 m, number of Isilink clips: 32**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	5 mm	Green	3007-045-01	
		Blue	3007-045-04	
		Red	3007-045-07	
60 mm	5 mm	Green	3007-060-01	
		Blue	3007-060-04	
100 mm	5 mm	Green	3007-100-01	
		Blue	3007-100-04	
		Red	3007-100-07	

**Size 4: 2 x 10 m, number of Isilink clips: 34**

Mesh size approx.	Material dia. approx.	Colour	Art. No.	Per piece
45 mm	5 mm	Green	3008-045-01	
		Blue	3008-045-04	
		Red	3008-045-07	
60 mm	5 mm	Green	3008-060-01	
		Blue	3008-060-04	
100 mm	5 mm	Green	3008-100-01	
		Blue	3008-100-04	
		Red	3008-100-07	

Application: For brick guard rail nets and nets used in roof scaffolding, EN 1263-1, DIN 4420 and safety regulations BGR 179 and BGR 184 are applicable. These safety regulations replace previous regulations ZH 1/560 and ZH 1/584.

We recommend assembly of side safety nets with our new DBGM Isilink Clips, which are already sewn onto our side safety nets at 75 cm intervals, to comply with Bau-BG requirements.



### Building site security fences

Rotproofed, air-permeable, UV-stabilised.  
Only available in rolls of 50 x 1 m.

Colour	Art No.	
Orange	7001-03	Per roll

- Length of the roll: 50 m
- Height of the roll: 1 m
- Weight per roll: approx. 10 kg
- Weight per m<sup>2</sup>: approx. 200 g
- Size of opening: approx. 35 x 85 mm



### Building site security fences Take no time at all to erect

Wherever your building site needs additional security, this type of fence can be set up in a few minutes. The weather-proof barrier demarcates dangerous areas with high visibility, thus protecting passers-by and personnel, at minimum cost. The material is UV-stabilised, rot-proof, air-permeable and can be used many times.

The fence is supplied on roll.

### Support post

To assemble the fence we recommend our support posts: galvanised T-iron  
Diameter: 20 x 20 x 3 mm  
Length: 130 cm, pointed at one end  
With 6 mm dia. transverse bolt.

Art. No.	
2159	Per piece

### Building site boundary fencing with integral polyester posts

Made of breathable polyethylene fabric and integral polyester posts with steel tips.

Colour	Art No.	
Orange	7050-03	Per roll

- Length of the fence: 25 m
- Height of the fence: 0.85 m
- Length of the posts: 1.10 m
- Distance between posts: 2.50 m
- Number of the posts: 11. 12 mm dia. with steel tip
- Weight incl. posts: approx. 4 kg





For more great HUCK products:

**Construction sector:**

**HUCK construction safety nets for all needs**

You can find more detailed descriptions of our construction safety net range in our special Construction Safety catalogue: safety nets, brick guard rail nets, as well as information about assembly and leasing conditions for safety nets. Just ask for a copy of our catalogue.



**Sports sector:**

**HUCK sport nets and ropes, covering all ball games**

In this special catalogue, you will find nets for football, handball, volleyball, badminton, tennis as well as street and fun games, beach games and many other types of sport. If required, we will be happy to send you this catalogue.



**Playground sector:**

**HUCK rope technology**

This year, we have extended our product range in this sector again. Items such as climbing nets, swings, net bridges, rope ladders, climbing ropes and vandal-proof sports equipment. This is "HUCK rope technology". If required, please ask for this special catalogue.



Quality control - ISO 9001 extended to 2015!

**Safety:** regular checks ensure that our nets meet our high quality standards.

We have had ISO 9001 certification since 1997.

All nets are manufactured to comply with the relevant EN standards, TÜV [German Technical Inspection Association] safety tests and DIN regulations.

## Notes:

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For over 50 years the HUCK-Label has been synonymous for:

- top quality nets and ropes
- innovative solutions
- continuous quality
- state-of-the-art manufacturing techniques

**You can count on HUCK Safety Nets!**



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