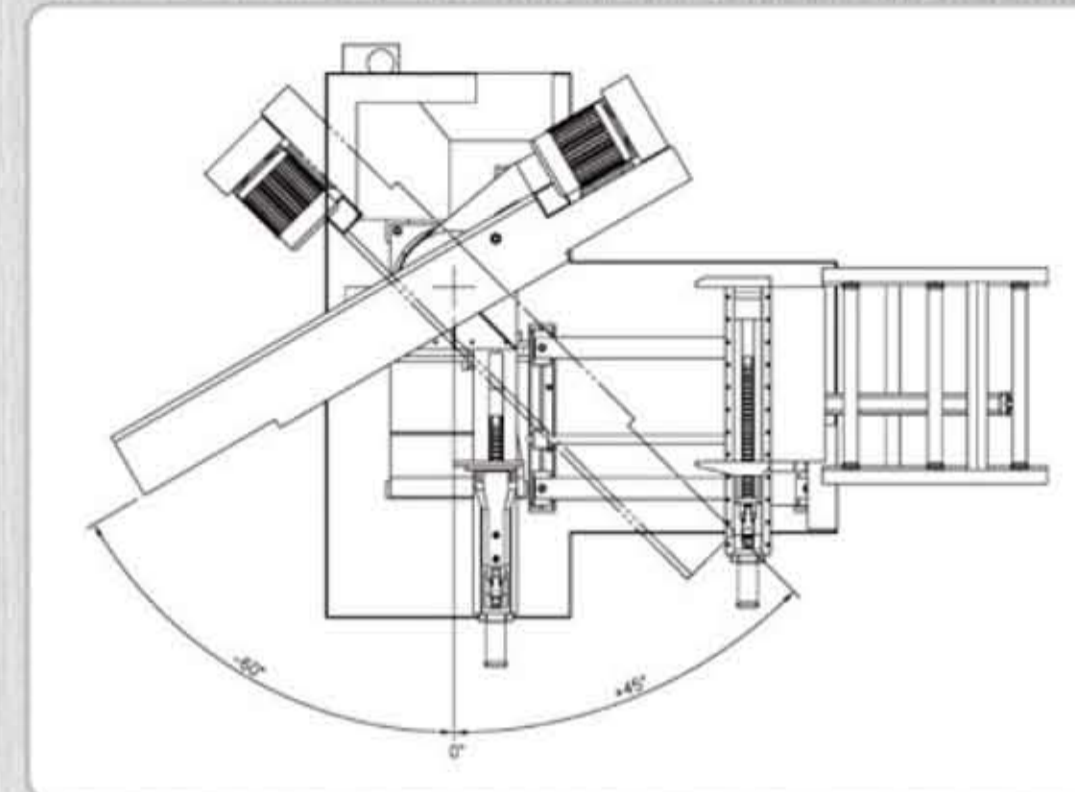


## S-6235HA



• Fully automatic can only be operated when angle set from 0° ~ -60°

### STANDARD FEATURES:

1. Hydraulically controlled dual vise clamping system -2 step
2. Shuttle type automatic feed (only for 0° ~ -60°)
3. Blade cleaning brush
4. Bi-direction angle swivel -60° ~ 0° ~ +45° with scale indicator.
5. Blade breakage detector device
6. Blade cleaning brush
7. Automatic work height control device
8. PLC control
9. Working light
10. Roller stock table, 2M long
11. One piece of bi-metal saw blade.
12. One set of tools with tool box.

### OPTIONAL EQUIPMENT:

1. Automatic chip conveyor
2. Nesting fixture for bundle cutting
3. Variable vise pressure
4. NC control

Model		S-6235HA	
Capacity	0	● 350 mm.(14")	● 620 x 350 mm.(24.5" W x 14" H)
	±45°	● 350 mm.(14")	● 420 x 350 mm.(16.5" W x 14" H)
	-60°	● 300 mm.(12")	● 290 x 350 mm.(11.5" W x 14" H)
Blade Speed	20 to 100 m/min. (65 to 330 fpm)		
Motor	Blade drive		3.7 kw (5 HP)
	Hydraulic Pump		0.75 kw (1 HP)
	Coolant Pump		0.1 kw (1/8 HP)
Blade Size	4900 x 34 x 1.1 mm. (193" x 1.3" x 0.043")		
Blade Tension	Hydraulic		
Index Length	Single Feed	600 mm. (23.6")	
	Max Index Times	9	
Saw Frame Angle	-60° ~ 0° ~ +45° Bi - Direction		
Angle Swivel	Manual		
Angle Display	Angle Scale		
Table Height	830 mm. (32.7")		
Vise Clamping Type	Hydraulic (Full Stroke 2 Step)		
Machine Weight	2200 kg (4840 lb)		
Floor Space ( L x W )	4530 mm. x 2100 mm. (178.3" x 82.7")		

\* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without prior notice.

## EVERISING

### EVERISING MACHINE CO.

23, 8TH RD., TAICHUNG INDUSTRIAL  
PARK TAICHUNG 407, TAIWAN.  
TEL: +886-4-23505300 / 23593178  
FAX: +886-4-23505420  
E-mail: evrs@everising.com.tw

<http://www.everising.com>

Miter Cutting  
Band Saw

# Addison

Machinery Group

[www.addisonsaws.co.uk](http://www.addisonsaws.co.uk)

## EVERISING

Miter Cutting →  
Band Saw

- Versatile, Economical Miter Cutting Band Sawing Machine.
- Fully Automatic Miter Cutting Band Sawing Machine.

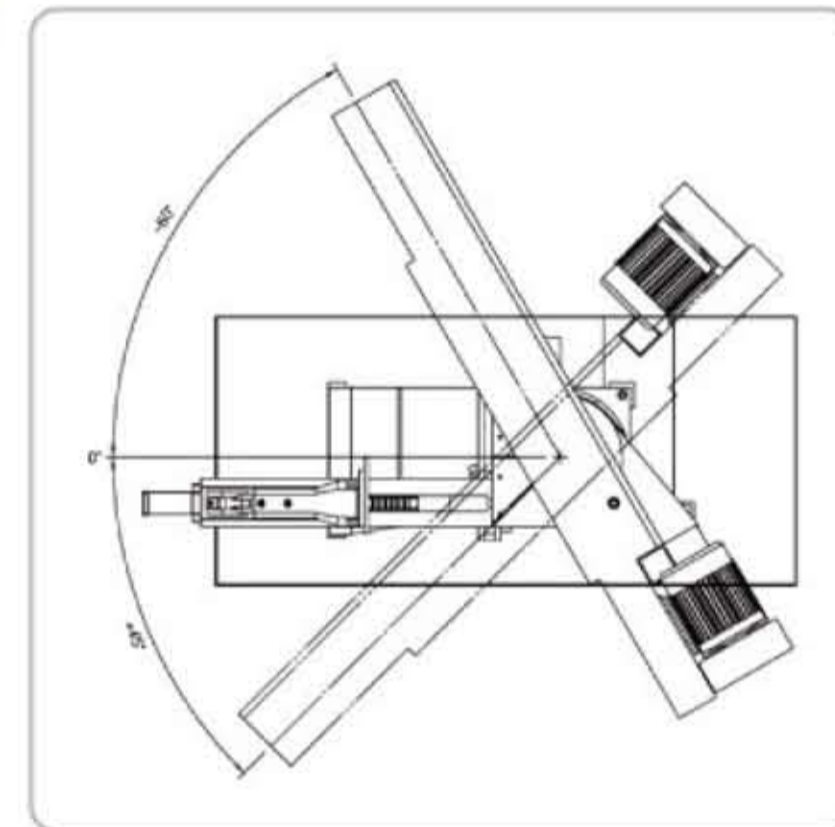
ISO9001 CE

EVERISING MACHINE CO.

### S-4633SA



### S-6240SA



### HW450/650



### HW500/900



#### STANDARD FEATURES:

1. Bi-direction angle swivel  $-60^{\circ} \sim 0^{\circ} \sim +45^{\circ}$  with scale indicator.
2. Blade breakage detector device
3. Blade cleaning brush.
4. Hydraulic flow down feed control.
5. Hydraulic vise clamping
6. Working light
7. Roller stock table, 2M long (Except S-4633SA)
8. One piece of bi-metal saw blade.
9. One set of tools with tool box.

#### OPTIONAL EQUIPMENT:

1. Nesting fixture for bundle cutting
2. Variable vise pressure
3. Variable blade speed by inverter (For S-4633SA)
4. Roller stock table, 1.5M long (For S-4633SA)

Model	S-4633SA	S-6240SA	S-8246SA	
Capacity	0	330 mm.(13") 460 x 305 mm.(18" W x 12" H)	400 mm.(15.7") 620 x 400 mm.(24.5" W x 15.7" H)	460 mm.(18") 820 x 460 mm.(32.3" W x 18" H)
	$\pm 45^{\circ}$	305 mm.(12") 305 x 305 mm.(12" W x 12" H)	400 mm.(15.7") 420 x 400 mm.(16.5" W x 15.7" H)	460 mm.(18") 550 x 460 mm.(21.7" W x 18" H)
	$-60^{\circ}$	250 mm.(10") 250 x 250 mm.(10" W x 10" H)	300 mm.(12") 290 x 400 mm.(11.5" W x 15.7" H)	380 mm.(15") 380 x 460 mm.(15" W x 18" H)
		25, 45, 70, 100 m/min. (83, 150, 230, 330 fpm)	20, 45, 70, 100 m/min. (65, 150, 230, 330 fpm)	20 to 100 m/min. (65 to 330 fpm)
Motor	Blade drive	2.2 kw (3 HP)	3.7 kw (5 HP)	5.5 kw (7.5 HP)
	Hydraulic Pump	0.4 kw (1/2 HP)	0.75 kw (1 HP)	1.5 kw (2 HP)
	Coolant Pump	0.1 kw (1/8 HP)	0.1 kw (1/8 HP)	0.2 kw (1/4 HP)
Blade Size	4115 x 27 x 0.9 mm. (162" x 1" x 0.035")	4900 x 34 x 1.1 mm. (193" x 1.3" x 0.043")	5980 x 41 x 1.3 mm. (235" x 1.6" x 0.051")	
Blade Tension	Manual	Hydraulic		
Index Length	Single Feed	-		
	Max Index Times	-		
Saw Frame Angle	$-60^{\circ} \sim 0^{\circ} \sim +45^{\circ}$ Bi - Direction			
Angle Swivel	Manual			
Angle Display	Angle Scale			
Table Height	770 mm. (30.3")	830 mm. (32.7")	900 mm. (35.4")	
Vise Clamping Type	Rack type	2 steps full hydraulic stroke		
Machine Weight	800 kg (1760 lb)	1500 kg (3300 lb)	2650 kg (58300 lb)	
Floor Space ( L x W )	2200 mm. x 2100 m. (86.6" x 82.7")	2400 mm. x 2450 m. (94.5" x 96.5")	3000 mm. x 2850 m. (118" x 112")	

\* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without prior notice.

#### STANDARD FEATURES:

1. Feed pressure compensation unit.
2. Column type down feed system.
3. Guide arm locked by manual (For HW450/650).
4. Guide arm locked by hydraulic (For HW500/900).
5. Vertical clamping device.
6. Full stroke vice hydraulic clamp
7. Hydraulic work lift roller with manual feeding - infeed side
8. Auxiliary vise (For HW500/900)
9. Powered angle setting with LED display (For HW500/900)
10. One piece of bi-metal saw blade.
11. One set of tools with tool box.

#### OPTIONAL EQUIPMENT:

1. Automatic chip conveyor (For HW450/650)
2. Dead roller table, 2 M long.
3. Dead roller table, 3 M long.
4. Power feeding roller table, 3M long.
5. Auxiliary vise (outfeed side) (For HW450/650)
6. Variable vise pressure.
7. Powered angle setting with LED display (For HW450/650)
8. Hydraulic work lift roller with manual feeding - outfeed side
9. Hydraulic work lift roller with power feeding - infeed side
10. Hydraulic worklift roller with power feeding - outfeed side

Model	HW450/650	HW500/900	
Capacity	0	450 mm (17.7) 650 x 420 mm (25.6" W x 16.5 H)	520 mm (20.5) 900 x 500 mm (35.4" W x 19.7 H)
	$45^{\circ}$	410 mm (16") 410 x 420 mm (16 W x 16.5" H)	500 mm (20") 510 x 500 mm (20 W x 20" H)
	$60^{\circ}$	260 mm (10.2) 260 x 420 mm (10.2" W x 16.5 H)	-
		20 to 80 m/min. (65 to 260 fpm)	
Motor	Blade drive	3.7 kw (5 HP)	5.5 kw (7.5 HP)
	Hyd. Pump	1.5 kw (2 HP)	2.2 kw (3 HP)
	Coolant Pump	0.1 kw (1/8 HP)	0.2 kw (1/4 HP)
Blade Size	5450 x 41 x 1.3 mm. (214.6" x 1.6" x 0.05")	7200 x 54 x 1.6 mm. (283.4" x 2.1" x 0.063")	
Blade Tension	Hydraulic		
Saw Frame Angle	$-60^{\circ} \sim 0^{\circ}$	$-45^{\circ} \sim 0^{\circ}$	
Angle Swivel	Manual	Hydraulic	
Angle Display	Angle Scale	LED	
Table Height	730 mm	800 mm	
Vise Clamping Type	Hydraulic (Full Stroke)		
Machine Weight	4300 kg (9460 lb)	7000 kg (15420 lb)	
Floor Space ( L x W )	2950 mm. x 2650 mm. (116" x 104")	3950 mm. x 3200 mm. (156" x 126")	

\* All specifications, dimensions and design characteristics shown in this catalogue are subject to change without prior notice.