# TECHNICAL SPECIFICATION

m-thick

# OPTICAL SENSOR FOR WALL THICKNESS MEASUREMENT

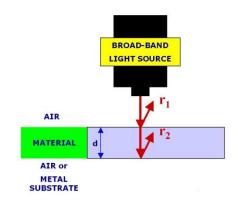


### **HOW IT WORKS**

The m-Thick optical sensor is based on low coherence interferometry. The material is illuminated with a broad-band near-infrared light source. The optical head collects reflections from interfaces and makes it possible to obtain interference between the two components.

The resulting optical signal intensity has an oscillatory component whose frequency is linearly related to the thickness of the material.

By measuring the frequency and knowing the refractive index of the material, the thickness can be directly measured with high accuracy.



# **APPLICATIONS**

The sensor can measure any transparent or semitransparent material. Coatings on substrates can also be measured.

Applications include:

- plastic material extrusion (cast/blown/tube)
- glass production (flat/hollow)
- coating on glass, metal or optical devices
- medical plastic devices

# **ADVANTAGES**

- one-sided measure (reflection mode)
- high accuracy
- non-contact
- quick integration in production lines or QA/QC laboratory

### **TECHNICAL SPECIFICATIONS**

	EP1	EP2	EP3	EP4
measuring rate	Up to 330 Hz			
light source	halogen lamp	halogen lamp superluminescent diode		
accuracy	< 2 micron			
thickness range	0.005 - 0.1 mm	0.018 - 0.38 mm	0.05 - 1.8 mm	0.15 - 4.0 mm

# SYSTEM LAYOUT

Optical and electronical main components are located in the controller, which is connected to the optical head via fibre optic cable. Hazardous area or space-limited applications are not a problem thanks to the low-profile measurement sensor.

Integration of the measurements into the production line is straightfoward. Data is available on TCP/IP or RS-485 protocol.

The system can be equipped with additional optics providing multi-

channel measurements, e.g. to measure the cross-section of tubular products or many points on the same product.



### **CUSTOM DESIGN AND INTEGRATION**

Custom laboratory fixtures can be provided to hold samples with complex shapes or to measure points with limited accessibility.

Furthermore, the sensor can be coupled with a customized stage for sample mapping to get linear (one-dimensional) or map (bi-dimensional) of the thickness.



# **SOLUTIONS**



extrusion

medical devices



hollow glass

pharma packaging



# **MANUFACTURER**

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