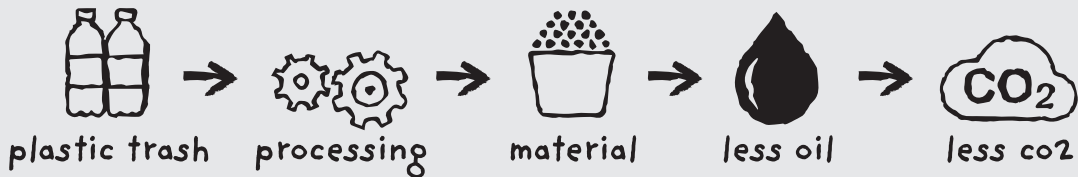


NEW



At ELKA, we are dedicated to creating functional and durable high-quality workwear. Now, we're taking it a step further by incorporating recycled materials as part of our commitment to the future. We proudly introduce:

RECYCLED by ELKA



“Recycled by ELKA” is our new collection of products, primarily crafted using recycled materials. The polyester fabric in these garments is recycled polyester, a type of fiber made from recycled sources, including PET bottles. By utilizing recycled polyester, we reduce oil consumption and CO₂ emissions during production compared to using entirely virgin materials.

The recycled polyester used in “Recycled by ELKA” products is certified, ensuring fabric traceability.

For an overview of our new recycled collection, please refer to the following page.

- // Recycled polyester.
- // OEKO-TEX® STANDARD 100 certified.
- // Waterproof or water repellent properties.
- // Breathable – stay dry, also on the inside.
- // Stretch – for optimal freedom of movement.
- // PFC-free treatment.
- // All main zippers manufactured by YKK.
- // Black LOXY® reflective tape.
- // Stretch Cordura® reinforcements.
- // Durability, tear resistance, functionality, etc. tested in relevant work environments.

THE NEW COLLECTION

RECYCLED by ELKA

IS OEKO-TEX® STANDARD 100 CERTIFIED



OEKO-TEX® STANDARD 100 is one of the world's best-known labels for textiles tested for harmful substances. When a textile article carries the STANDARD 100 label, you can be certain that every component of this article, i.e. every thread, button and other accessories, has been tested for harmful substances and that the article therefore is harmless for human health.

The test is conducted by independent OEKO-TEX® partner institutes on the basis of extensive OEKO-TEX® criteria catalog. In the test they take into account numerous regulated and non-regulated substances, which may be harmful to human health. In many cases the limit values for the STANDARD 100 go beyond national and international requirements. The criteria catalog is updated at least once a year and expanded with new scientific knowledge or statutory requirements.

TRANSPARENCY – A CORE VALUE AT ELKA

At ELKA, we want to keep our promises. We have been asked if we can provide the number of PET bottles used in the manufacture of each product. We've chosen not to provide specific bottle counts, as it's important to note that recycled polyester isn't solely derived from PET bottles. Other recycled materials are incorporated, making the quantification of bottles complex. Nonetheless, transparency remains a cornerstone of ELKA's values. Therefore, we detail the composition of recycled and virgin components for each product in this overview.

ART. 182403R



VISIBLE XTREME RECYCLED WAIST TROUSERS

Component	Description	% recycled
Main fabric	100% recycled polyester twill (30% PU membrane)	70%
Reinforcement	100% polyamide Taslon jacquard with PU membrane	0%
Reinforcement	Stretch Cordura	0%
Reflex		0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 282404R

ART. 282404SR



VISIBLE XTREME RECYCLED WAIST TROUSERS

Component	Description	% recycled
Main fabric	100% recycled polyester (8% elastane)	92%
Reinforcement	100% polyamide Taslon jacquard with PU membrane	0%
Reinforcement	Stretch Cordura	0%
Reflex		0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 182403



WORKING XTREME RECYCLED WAIST TROUSERS

Component	Description	% recycled
Main fabric	100% recycled polyester twill (30% PU membrane)	70%
Reinforcement	100% polyamide Taslon jacquard with PU membrane	0%
Reinforcement	Stretch Cordura	0%
Reflex	Black LOXY 3,0 cm	0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 282404

ART. 282404S



WORKING XTREME RECYCLED WAIST TROUSERS

Component	Description	% recycled
Main fabric	100% recycled polyamide ripstop (10% elastane)	90%
Reinforcement	Stretch Cordura	0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 186003R



VISIBLE XTREME RECYCLED JACKET

Component	Description	% recycled
Main fabric	100% recycled polyester twill (30% PU membrane)	70%
Reinforcement	100% polyamide Taslon jacquard with PU membrane	0%
Lining - 1	100% recycled polyester Pongee	100%
Lining - 2	100% recycled polyester mesh	100%
Reflex		0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other trims		0%

ART. 116503R



VISIBLE XTREME RECYCLED SOFTSHELL JACKET

Component	Description	% recycled
Main fabric	100% recycled polyester twill (10% PU membrane)	90%
Lining	100% recycled polyester Pongee	100%
Reflex		0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 186003



WORKING XTREME RECYCLED JACKET

Component	Description	% recycled
Main fabric	100% recycled polyester twill (30% PU membrane)	70%
Reinforcement	100% polyamide Taslon jacquard with PU membrane	0%
Lining - 1	100% recycled polyester Pongee	100%
Lining - 2	100% recycled polyester mesh	100%
Reflex	Black LOXY 1,5 cm	0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other trims		0%

ART. 116503



WORKING XTREME RECYCLED SOFTSHELL JACKET

Component	Description	% recycled
Main fabric	100% recycled polyester twill (10% TPU membrane)	90%
Lining	100% recycled polyester Pongee	100%
Reflex	Black LOXY 1,5 cm	0%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%

ART. 106003



WORKING XTREME HYBRID JACKET

Component	Description	% recycled
Main fabric A	100% recycled polyester twill (10% TPU membrane)	90%
Main fabric B	100% polyamide ripstop	0%
Padding	comfortemp® recycled polyester	100%
Main zipper	YKK	0%
Labels	All woven labels	100%
All other Trims		0%